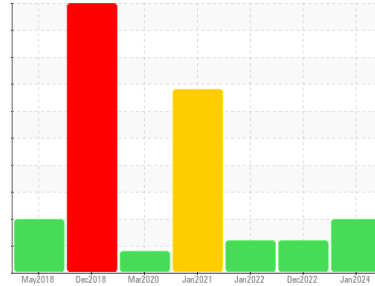


OIL ANALYSIS REPORT

Area
PLANT
Machine Id
00442
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 32 (--- QTS)

Sample Rating Trend



DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PCA0090541	WC0661524	WC0542182
Sample Date	Client Info			21 Jan 2024	01 Dec 2022	31 Jan 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	10	4	3
Chromium	ppm	ASTM D5185m	>10	1	<1	<1
Nickel	ppm	ASTM D5185m	>10	<1	0	<1
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	0	<1
Lead	ppm	ASTM D5185m	>10	<1	0	<1
Copper	ppm	ASTM D5185m	>75	2	<1	<1
Tin	ppm	ASTM D5185m	>10	<1	0	<1
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

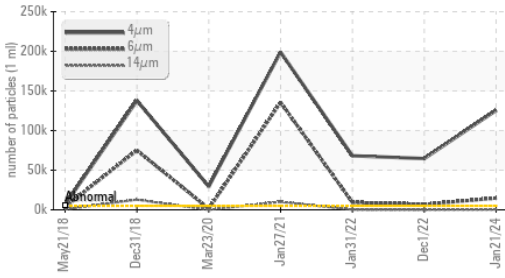
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	2	<1	2
Barium	ppm	ASTM D5185m	5	0	<1	0
Molybdenum	ppm	ASTM D5185m	5	2	1	<1
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	25	11	11	7
Calcium	ppm	ASTM D5185m	200	129	152	351
Phosphorus	ppm	ASTM D5185m	300	365	337	365
Zinc	ppm	ASTM D5185m	370	435	429	493
Sulfur	ppm	ASTM D5185m	2500	1259	922	1036

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	3	<1	1
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	1	<1	<1

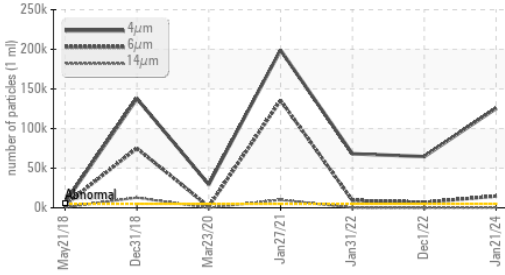
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 125483	▲ 64649	▲ 68170	
Particles >6µm	ASTM D7647	>1300	▲ 14836	▲ 6815	▲ 9278	
Particles >14µm	ASTM D7647	>160	▲ 361	63	▲ 181	
Particles >21µm	ASTM D7647	>40	▲ 80	10	22	
Particles >38µm	ASTM D7647	>10	3	1	1	
Particles >71µm	ASTM D7647	>3	0	0	0	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 24/21/16	▲ 23/20/13	▲ 23/20/15	

OIL ANALYSIS REPORT

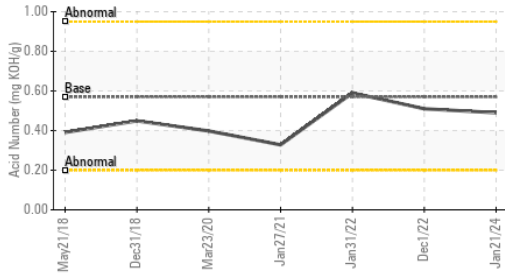
▲ Particle Trend



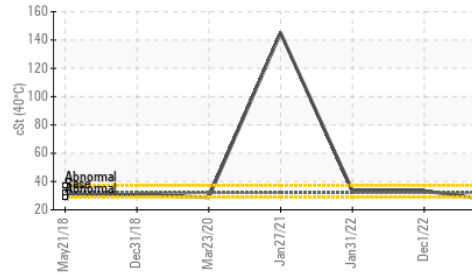
▲ Particle Trend



Acid Number



Viscosity @ 40°C



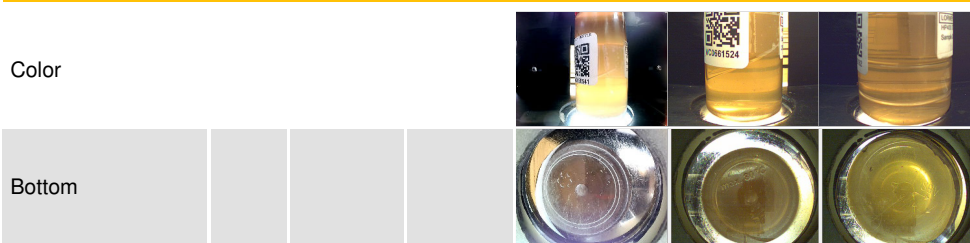
FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D8045 0.57	0.49	0.51	0.59
VISUAL				
method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	NONE	NONE
Yellow Metal	scalar *Visual	NONE	NONE	NONE
Precipitate	scalar *Visual	NONE	NONE	NONE
Silt	scalar *Visual	NONE	NONE	NONE
Debris	scalar *Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar *Visual	NONE	NONE	NONE
Appearance	scalar *Visual	NORML	NORML	NORML
Odor	scalar *Visual	NORML	NORML	NORML
Emulsified Water	scalar *Visual	>0.1	NEG	NEG
Free Water	scalar *Visual	NEG	NEG	NEG

FLUID PROPERTIES

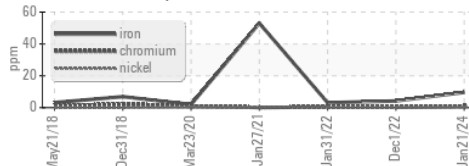
method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445 32	26.4	33.4	33.5

SAMPLE IMAGES

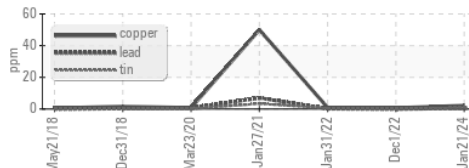


GRAPHS

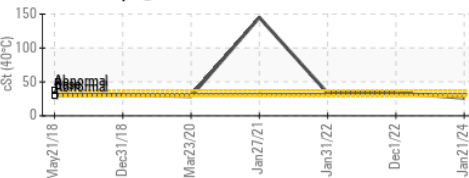
Ferrous Alloys



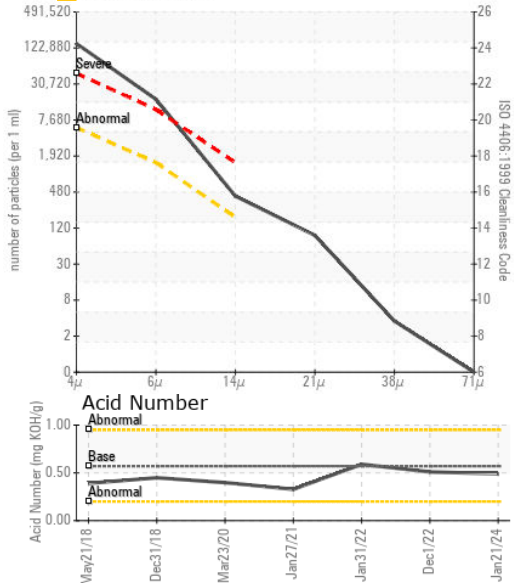
Non-ferrous Metals



Viscosity @ 40°C



▲ Particle Count



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0090541 **Received** : 22 Jan 2024
Lab Number : 06067635 **Diagnosed** : 24 Jan 2024
Unique Number : 10844312 **Diagnostician** : Don Baldrige
Test Package : MOB 2

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 611 PLEASANT ST
 WEYMOUTH, MA
 US 02189
 Contact: PAUL MOGAN
 lbstone611@comcast.net
 T: (781)331-5379
 F: (781)337-8274

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)