

## **OIL ANALYSIS REPORT**

Sample Rating Trend



# KEMP QUARRIES / MUSKOGEE SAND [68122] WL042

Component Front Differential

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)





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SAMPLE INFOF			limit/base	current	history1	history2	
Sample Number		Client Info		PCA0086508	PCA0087042	PCA0084619	
Sample Date		Client Info		11 Jan 2024	24 Oct 2023	11 Jul 2023	
Machine Age	hrs	Client Info		33041	33553	32072	
Oil Age	hrs	Client Info		33041	33553	32072	
Oil Changed		Client Info		N/A	N/A	Changed	
Sample Status				NORMAL	SEVERE	SEVERE	
CONTAMINAT	ION	method	limit/base	current	history1	history2	
Water		WC Method	>.2	NEG	NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>500	274	879	<b>6</b> 505	
Chromium	ppm	ASTM D5185m	>3	<1	2	2	
Nickel	ppm	ASTM D5185m	>3	0	1	2	
Titanium	ppm	ASTM D5185m	>2	<1	1	2	
Silver	ppm	ASTM D5185m	>2	0	0	0	
Aluminum	ppm	ASTM D5185m	>30	3	<b>8</b>	▲ 36	
Lead	ppm	ASTM D5185m		<1	0	▲ 11	
Copper	ppm	ASTM D5185m		6	14	▲ 114	
Tin	ppm		>5	ء <1	<1	▲ 6	
Vanadium	ppm	ASTM D5185m	20	<1	0	0	
Cadmium	ppm	ASTM D5185m		0	0	0	
	ррш						
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	2	2	4	4	
Barium	ppm	ASTM D5185m	0	0	19	0	
Molybdenum	ppm	ASTM D5185m	0	4	2	2	
Manganese	ppm	ASTM D5185m	0	2	8	6	
Magnesium	ppm	ASTM D5185m	9	52	25	25	
Calcium	ppm	ASTM D5185m	3114	2891	3274	2534	
Phosphorus	ppm	ASTM D5185m	1099	893	991	961	
Zinc	ppm	ASTM D5185m	1245	1020	1175	1162	
Sulfur	ppm	ASTM D5185m	7086	4004	7779	4784	
CONTAMINAN	NTS	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>100	42	<b>A</b> 85	219	
Sodium	ppm	ASTM D5185m		1	4	2	
Potassium	ppm	ASTM D5185m	>20	0	3	13	
VISUAL		method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	MODER	
Debris	scalar	*Visual	NONE	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>.2	NEG	0.2%	NEG	
Linuisiicu Walel	Juaiai	VISUAI	<i>∕.∟</i>	NLG	0.2 /0	NLU	

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### DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: Pm2 Sampled fluid )

### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

Free Water

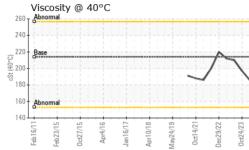
scalar \*Visual

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# **OIL ANALYSIS REPORT**

FLUID PROPERTIES method limit/base



	FLUID PROPE		method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	213.9	186	197	210
$\frown$	SAMPLE IMAG	GES	method	limit/base	current	history1	history2
18 19 21 22 23	Color				no image	no image	no image
Jan 10/18 April 0/18 Oct14/21 Dec29/22 Oct24/23	Bottom				no image	no image	no image
3	GRAPHS Iron (ppm)		٨	enter i	Lead (ppm)		
2 5 1 1	Feb 16/11 6 Feb 23/15	Jan 16/17	May24/19 - 0ct14/21 - 0ct14/21 - 0ct14/22 - 0ct14/21 - 0ct14/22 -	und not start and start an		Apri/16 Jan16/17 Apr10/18 May24/19	0ct14/21 Dec29/22 Oct24/22
	Aluminum (ppm)	Apri	Mayá Oct		Chromium (p	· ~ ≥	Oct
	Abnormal	Jan 16/17	May24/19 Oct14/21 Dec29/22	0ct24/23	2	Apri4/16 Jan 16/17 Apr10/18 May24/19	0ct14/21 Dec29/22
	Copper (ppm)		~	100	0		$\mathbf{i}$
a d		2/12	1/19 1/2/4 2/2		0 Severe	0/16 + 0 + 0 + 0 + 0 + 0 + 0 + 0 + 0 + 0 +	127
	Ugi qay Viscosity @ 40°C 240	Jan 16/17 Apr 10/18	May24/19 0ct14/21 Dec29/22	400 350	Additives	an 6/16/13 Jan 16/17 Apr10/18 May24/19	Oct14/2 Dec29/2
ž.	220 - Base 200 - 180 - 160 - Abnormal		<i></i>	300 220 150 100 50			V
	Feb16/11 Feb23/15 Oct27/15 Åpr4/16	Jan 16/17 - Apr 10/18 -	May24/19 - 0ct14/21 - Dec29/22 -	0ct24/23	Feb16/11 Feb23/15 Oct27/15	Apr4/16 - Jan15/17 - Apr10/18 - May24/19 -	Oct14/21- Dec29/22 - Oct24/23 -
Laboratory Sample No. Lab Number Unique Number Test Package discuss this sample report, c Denotes test methods that ar	: 06067938 : 10844615 : MOB 1 ontact Customer Serv	Recieve Diagnos Diagnos	d : 22 sed : 24 stician : Dor	Jan 2024 Jan 2024 n Baldridge	Contac	np Quarries - M 33 :: MUSCOGEE N uskogee@musk	95 W 50th St Porter, C US 7445 OTIFICATION

