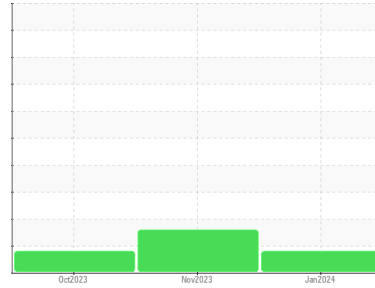


OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
2423
Component
Biogas Engine
Fluid
{not provided} (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

▲ Wear

The iron level is abnormal. The copper level is abnormal.

Contamination

Fuel content negligible. There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0111228	PCA0111221	PCA0099796
Sample Date	Client Info		12 Jan 2024	28 Nov 2023	25 Oct 2023
Machine Age	hrs	Client Info	47953	46960	46155
Oil Age	hrs	Client Info	0	931	836
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >45	43	▲ 55	▲ 74
Chromium	ppm	ASTM D5185m >2	<1	<1	0
Nickel	ppm	ASTM D5185m >2	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >5	0	0	0
Aluminum	ppm	ASTM D5185m >10	2	2	2
Lead	ppm	ASTM D5185m >5	<1	<1	<1
Copper	ppm	ASTM D5185m >14	▲ 14	▲ 16	8
Tin	ppm	ASTM D5185m >13	<1	0	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<1	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	4	2	3
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	48	53	55
Calcium	ppm	ASTM D5185m	1349	1222	1197
Phosphorus	ppm	ASTM D5185m	330	321	328
Zinc	ppm	ASTM D5185m	407	417	418
Sulfur	ppm	ASTM D5185m	2340	2369	2537

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >200	9	4	4
Sodium	ppm	ASTM D5185m	2	1	4
Potassium	ppm	ASTM D5185m >20	0	0	<1
Fuel	%	ASTM D3524 >4.0	0.1	0.2	0.2

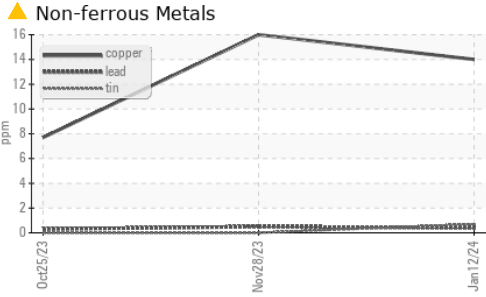
INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	0	0	0
Nitration	Abs/cm	*ASTM D7624 >20	4.3	3.8	3.1
Sulfation	Abs/.1mm	*ASTM D7415 >30	15.9	15.2	14.6

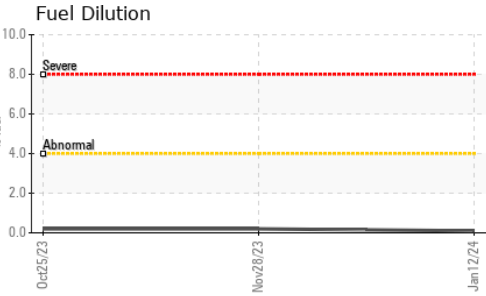
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	10.6	9.2	7.8
Acid Number (AN)	mg KOH/g	ASTM D8045	0.42	0.26	0.68
Base Number (BN)	mg KOH/g	ASTM D2896	3.71	4.04	3.84

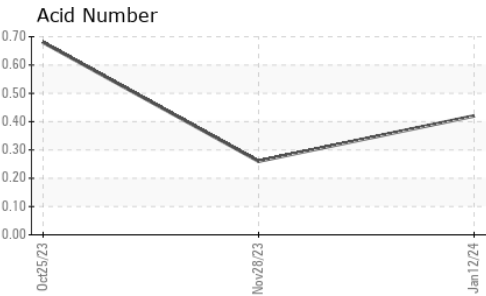
OIL ANALYSIS REPORT



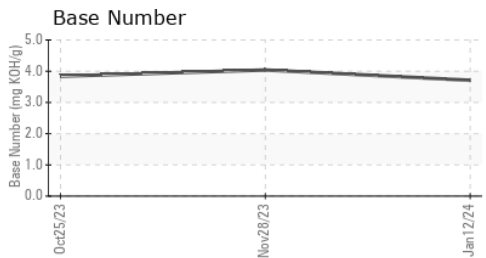
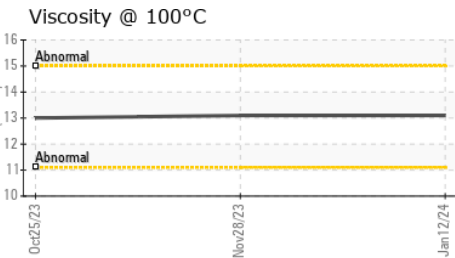
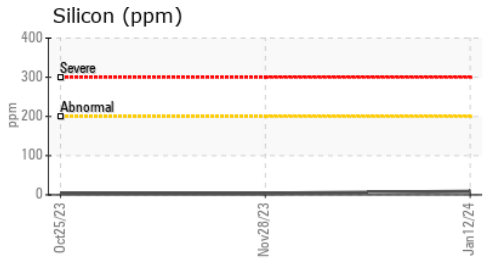
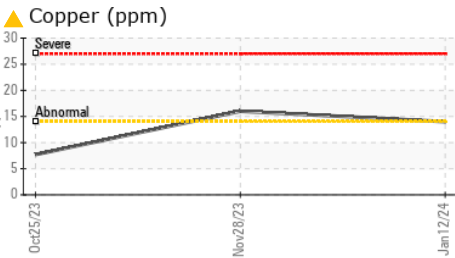
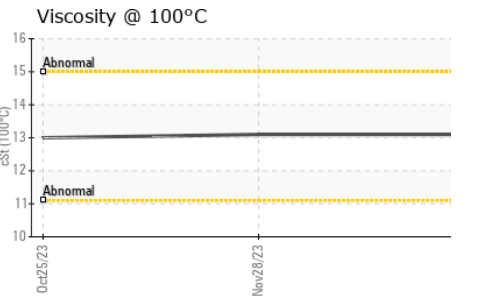
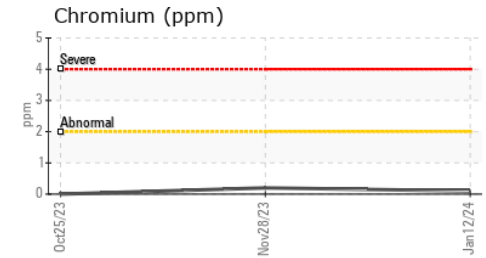
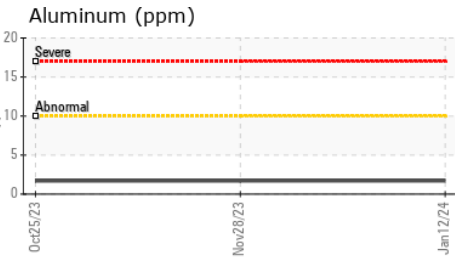
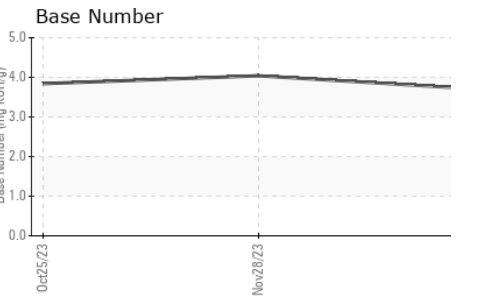
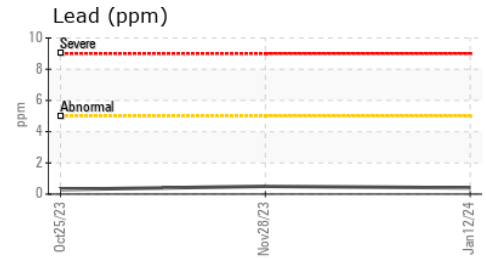
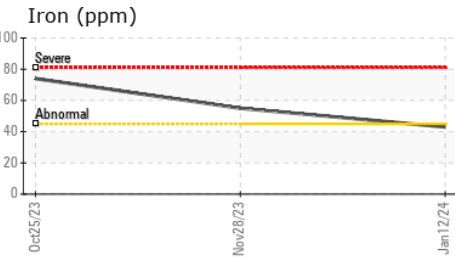
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	13.1	13.1	13.0



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0111228 **Received** : 23 Jan 2024
Lab Number : 06068704 **Diagnosed** : 25 Jan 2024
Unique Number : 10845381 **Diagnostician** : Sean Felton
Test Package : MOB 2 (Additional Tests: FuelDilution, PercentFuel)

USA COMPRESSION
 375 S MAIN STREET
 MANSFIELD, PA
 US 16933
 Contact: JASON KUZNESKI
 jkuzneski@usacompression.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: