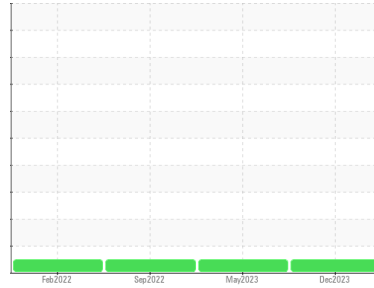


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
LINE 8 [908098642]
 Machine Id
[LINE 8] ROLO LINE 8 BACK TEMP UNIT ROLO LINE 8 BACK TEMP UNIT
 Component
Gearbox
 Fluid
PETRO CANADA PURITY FG EP GEAR FLUID 460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0111075	PCA0096183	PCA0078623
Sample Date	Client Info		08 Dec 2023	22 May 2023	29 Sep 2022
Machine Age	hrs	Client Info	3000	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		Not Chngd	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		16	21	17
Iron	ppm	ASTM D5185m >200	4	6	7
Chromium	ppm	ASTM D5185m >15	<1	<1	0
Nickel	ppm	ASTM D5185m >15	0	<1	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	1	0	<1
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	<1	0	0
Tin	ppm	ASTM D5185m >25	<1	<1	<1
Antimony	ppm	ASTM D5185m >5	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	<1	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	0	0	<1
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m 135	476	501	411
Zinc	ppm	ASTM D5185m	0	0	<1
Sulfur	ppm	ASTM D5185m 660	464	631	586

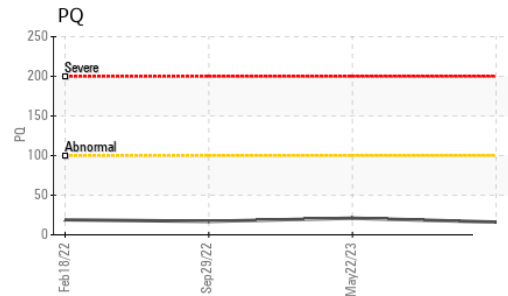
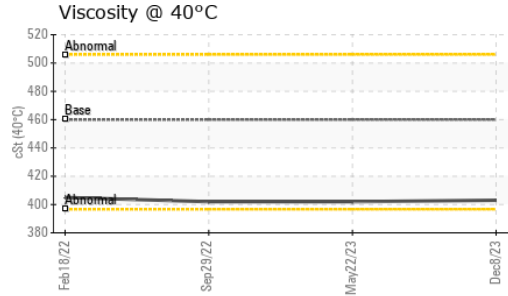
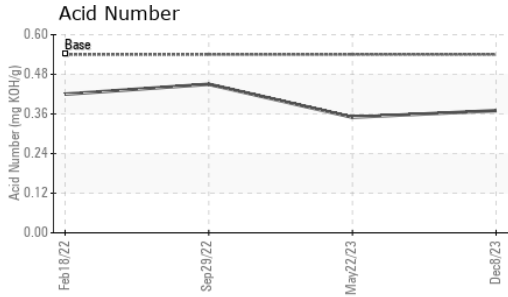
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	7	3	5
Sodium	ppm	ASTM D5185m	0	<1	0
Potassium	ppm	ASTM D5185m >20	<1	<1	0

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.54	0.37	0.35	0.45

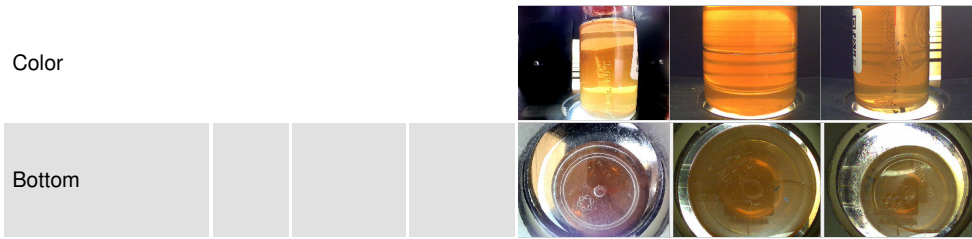
OIL ANALYSIS REPORT



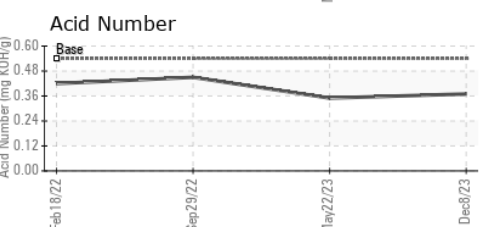
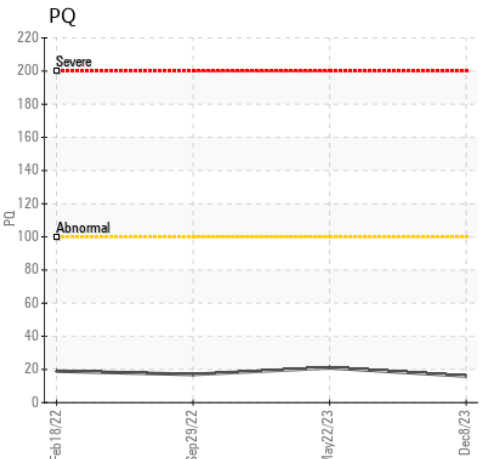
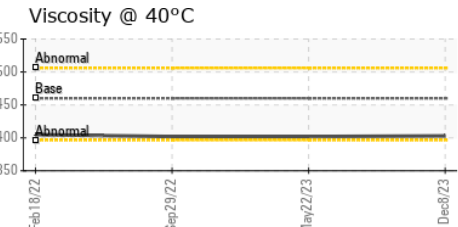
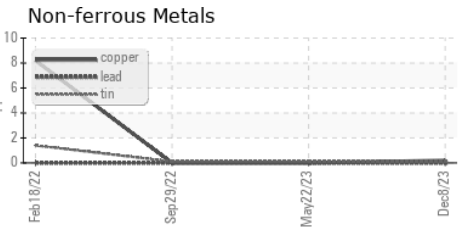
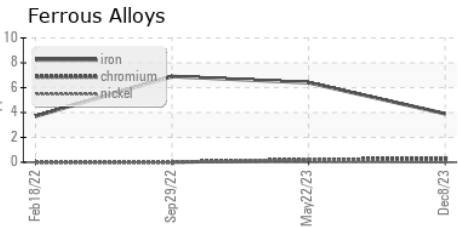
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	460	403	402	402

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0111075 **Received** : 24 Jan 2024
Lab Number : 06069640 **Diagnosed** : 26 Jan 2024
Unique Number : 10846317 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

THE HERSHEY COMPANY
 WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE
 HERSHEY, PA
 US 17033

Contact: CLINTON ZOHNER
 clintzohner@hersheys.com

T: (717)374-4846

F: (717)374-4594