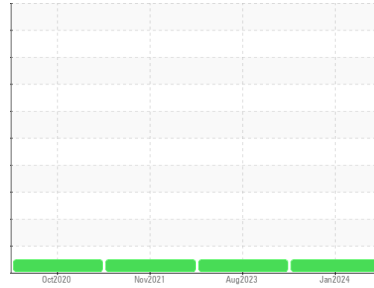


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
24A
Machine Id
[24A] 24A Calender Pinion
Component
Circulating System
Fluid
MOBIL SHC 630 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0076361	PCA0076292	PCA0049848
Sample Date	Client Info		16 Jan 2024	15 Aug 2023	04 Nov 2021
Machine Age	hrs	Client Info	13140	8760	0
Oil Age	hrs	Client Info	13140	8760	0
Oil Changed	Client Info		Not Changed	Oil Added	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		14	---	---
Iron	ppm	ASTM D5185m	3	4	3
Chromium	ppm	ASTM D5185m	0	0	0
Nickel	ppm	ASTM D5185m	0	0	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m	0	<1	<1
Lead	ppm	ASTM D5185m	0	0	<1
Copper	ppm	ASTM D5185m	<1	2	<1
Tin	ppm	ASTM D5185m	0	0	<1
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	58	53	26
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	0	0	0
Calcium	ppm	ASTM D5185m	3	2	0
Phosphorus	ppm	ASTM D5185m	263	285	362
Zinc	ppm	ASTM D5185m	<1	0	0
Sulfur	ppm	ASTM D5185m	6982	8701	9466

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	2	2	2
Sodium	ppm	ASTM D5185m	<1	<1	<1
Potassium	ppm	ASTM D5185m >20	0	0	<1
Water	%	ASTM D6304	NEG	NEG	NEG

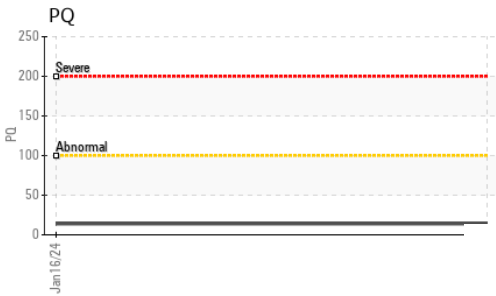
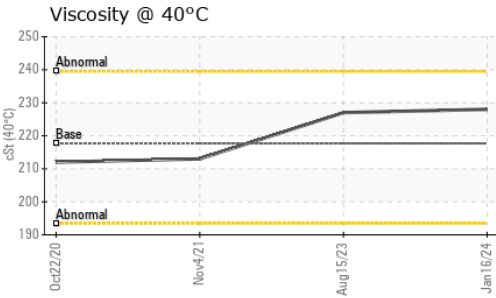
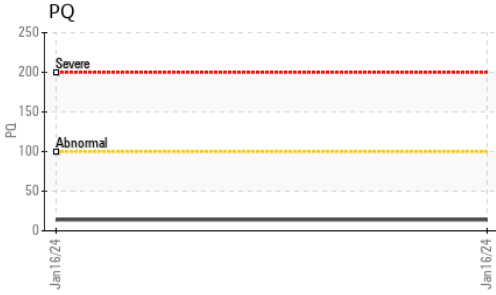
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	---	17018	---
Particles >6µm	ASTM D7647	>1300	---	1812	---
Particles >14µm	ASTM D7647	>160	---	84	---
Particles >21µm	ASTM D7647	>40	---	17	---
Particles >38µm	ASTM D7647	>10	---	0	---
Particles >71µm	ASTM D7647	>3	---	0	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	---	21/18/14	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.48	0.51	0.697

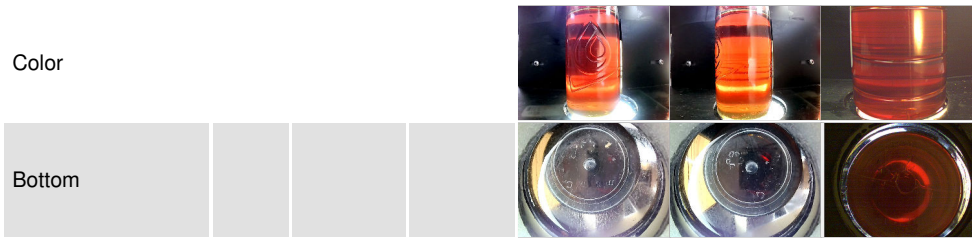
OIL ANALYSIS REPORT



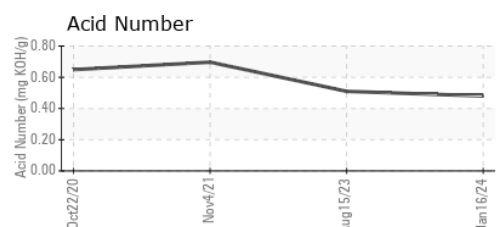
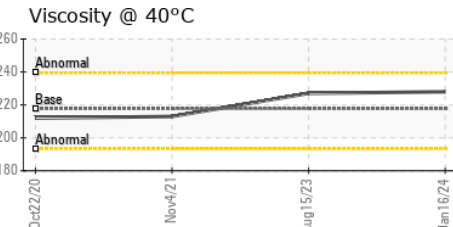
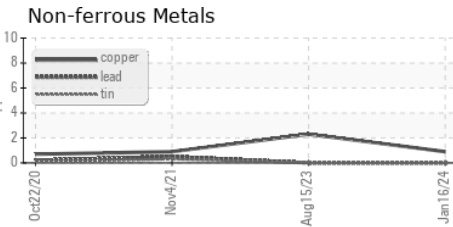
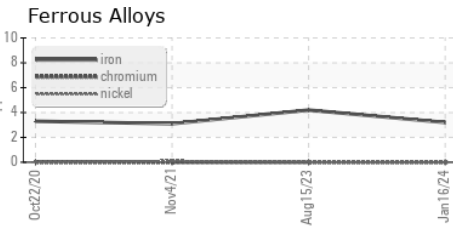
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	217.7	228	227	213

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0076361 **Recieved** : 24 Jan 2024
Lab Number : **06070087** **Diagnosed** : 26 Jan 2024
Unique Number : 10846764 **Diagnostician** : Jonathan Hester
Test Package : PLANT

ACHILLES USA INC
 1407 80TH STREET SW
 EVERETT, WA
 US 98203
 Contact: TONY DEHLER
 tdehler@achillesusa.com
 T: (425)438-4681
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)