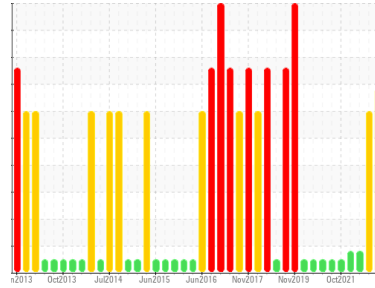


# OIL ANALYSIS REPORT



Area  
**KEMP QUARRIES / HULBERT**  
Machine Id  
**WL068**  
Component  
**Front Differential**  
Fluid  
**PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)**

Sample Rating Trend



**WEAR**



## DIAGNOSIS

### Recommendation

The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

### Wear

Gear wear is indicated.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0086815</b>	PCA0086437	PCA0086169
Sample Date	Client Info		<b>05 Jan 2024</b>	05 Jul 2023	08 Apr 2023
Machine Age	hrs	Client Info	<b>24725</b>	23571	23003
Oil Age	hrs	Client Info	<b>0</b>	23571	0
Oil Changed	Client Info		<b>Changed</b>	N/A	Not Changd
Sample Status			<b>SEVERE</b>	SEVERE	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >500	<b>2212</b>	1456	516
Chromium	ppm	ASTM D5185m >3	<b>4</b>	3	1
Nickel	ppm	ASTM D5185m >3	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m >2	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >30	<b>8</b>	8	3
Lead	ppm	ASTM D5185m >13	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >103	<b>25</b>	15	6
Tin	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	<b>9</b>	8	4
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>2</b>	2	2
Manganese	ppm	ASTM D5185m 0	<b>16</b>	12	4
Magnesium	ppm	ASTM D5185m 9	<b>44</b>	38	28
Calcium	ppm	ASTM D5185m 3114	<b>2670</b>	3014	2511
Phosphorus	ppm	ASTM D5185m 1099	<b>866</b>	1085	1033
Zinc	ppm	ASTM D5185m 1245	<b>877</b>	1273	1179
Sulfur	ppm	ASTM D5185m 7086	<b>5596</b>	8411	7440

## CONTAMINANTS

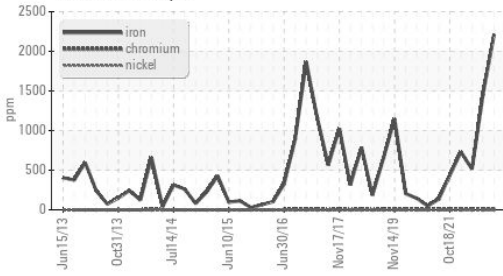
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >100	<b>53</b>	38	15
Sodium	ppm	ASTM D5185m	<b>3</b>	1	1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	2	0

## VISUAL

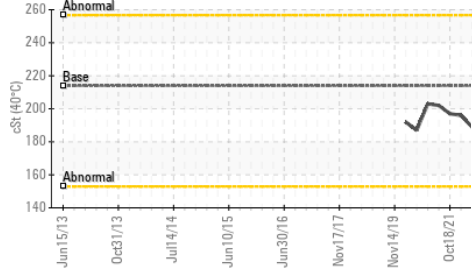
	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	MODER
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

## Ferrous Alloys



## Viscosity @ 40°C



## FLUID PROPERTIES

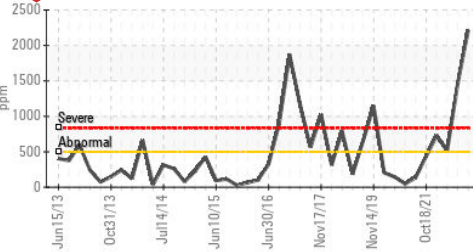
method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445	213.9	183	189

## SAMPLE IMAGES

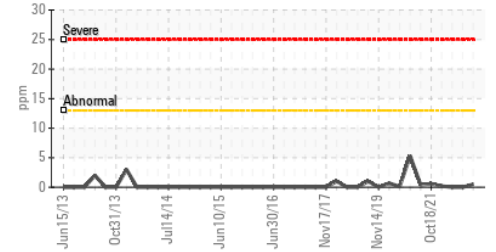
method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

## GRAPHS

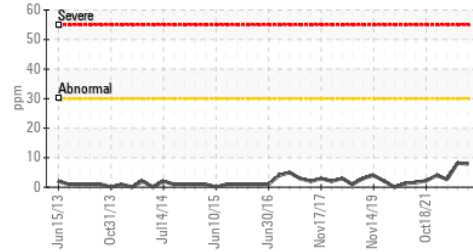
### Iron (ppm)



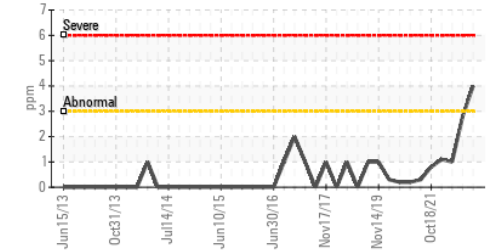
### Lead (ppm)



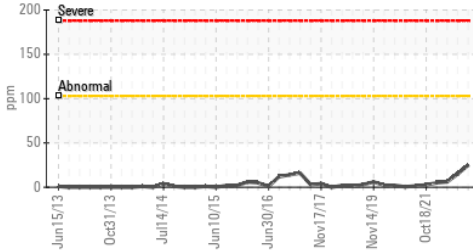
### Aluminum (ppm)



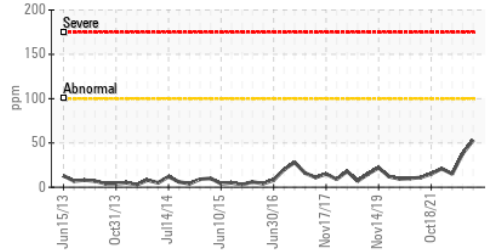
### Chromium (ppm)



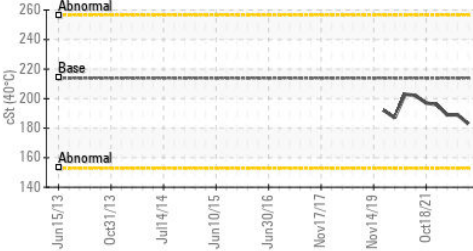
### Copper (ppm)



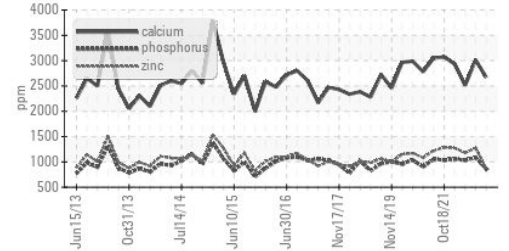
### Silicon (ppm)



### Viscosity @ 40°C



### Additives



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0086815 **Received** : 24 Jan 2024  
**Lab Number** : 06070142 **Diagnosed** : 26 Jan 2024  
**Unique Number** : 10846819 **Diagnostician** : Sean Felton  
**Test Package** : MOB 1

**Kemp Quarries - Kemp Stone - Hulbert**  
 17801 Hwy 80  
 Hulbert, OK  
 US 74441  
 Contact:  
 hulbert@kempstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: