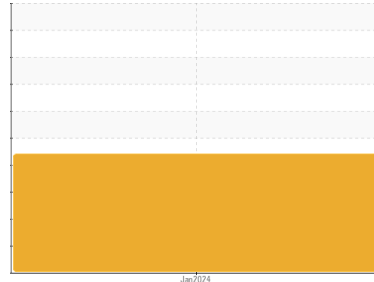




Machine Id
BONFIGLIOLI 1238

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 68 (--- LTR)



DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCAM27133	---	---
Sample Date	Client Info	24 Jan 2024	---	---
Machine Age	hrs	0	---	---
Oil Age	hrs	0	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		SEVERE	---	---

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.1	NEG	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >20	8	---	---
Chromium	ppm ASTM D5185m >10	1	---	---
Nickel	ppm ASTM D5185m >10	0	---	---
Titanium	ppm ASTM D5185m	0	---	---
Silver	ppm ASTM D5185m	0	---	---
Aluminum	ppm ASTM D5185m >10	0	---	---
Lead	ppm ASTM D5185m >10	0	---	---
Copper	ppm ASTM D5185m >75	0	---	---
Tin	ppm ASTM D5185m >10	0	---	---
Vanadium	ppm ASTM D5185m	0	---	---
Cadmium	ppm ASTM D5185m	0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 5	0	---	---
Barium	ppm ASTM D5185m 5	0	---	---
Molybdenum	ppm ASTM D5185m 5	1	---	---
Manganese	ppm ASTM D5185m	0	---	---
Magnesium	ppm ASTM D5185m 25	0	---	---
Calcium	ppm ASTM D5185m 200	64	---	---
Phosphorus	ppm ASTM D5185m 300	305	---	---
Zinc	ppm ASTM D5185m 370	377	---	---
Sulfur	ppm ASTM D5185m 2500	1823	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >20	1	---	---
Sodium	ppm ASTM D5185m	<1	---	---
Potassium	ppm ASTM D5185m >20	0	---	---

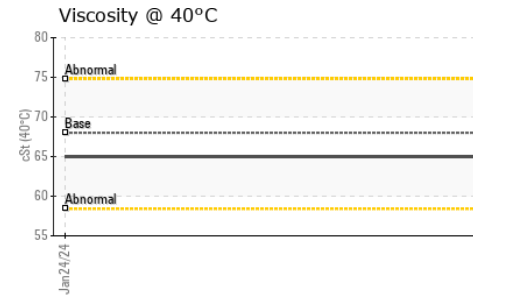
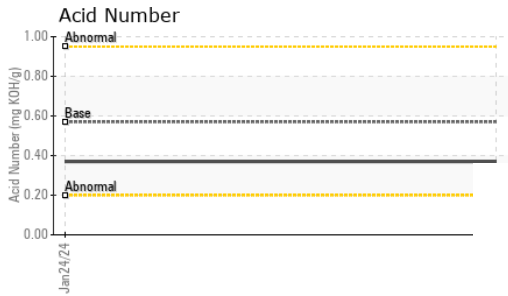
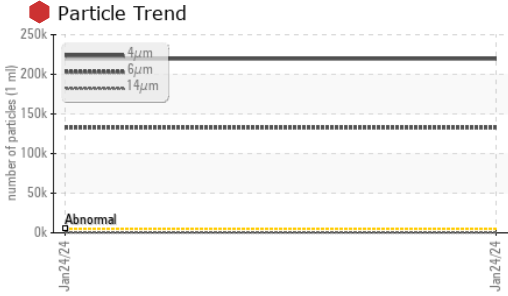
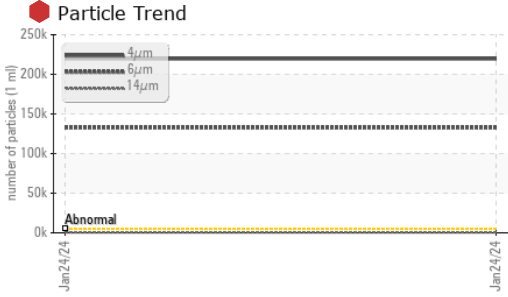
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	219602	---	---
Particles >6µm	ASTM D7647 >1300	132674	---	---
Particles >14µm	ASTM D7647 >160	520	---	---
Particles >21µm	ASTM D7647 >40	63	---	---
Particles >38µm	ASTM D7647 >10	2	---	---
Particles >71µm	ASTM D7647 >3	0	---	---
Oil Cleanliness	ISO 4406 (c) >19/17/14	25/24/16	---	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 0.57	0.37	---	---

OIL ANALYSIS REPORT



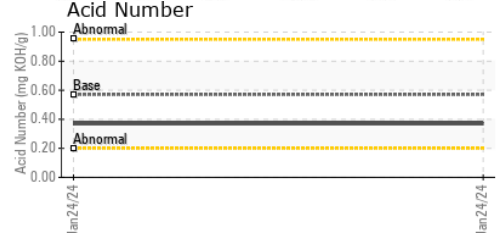
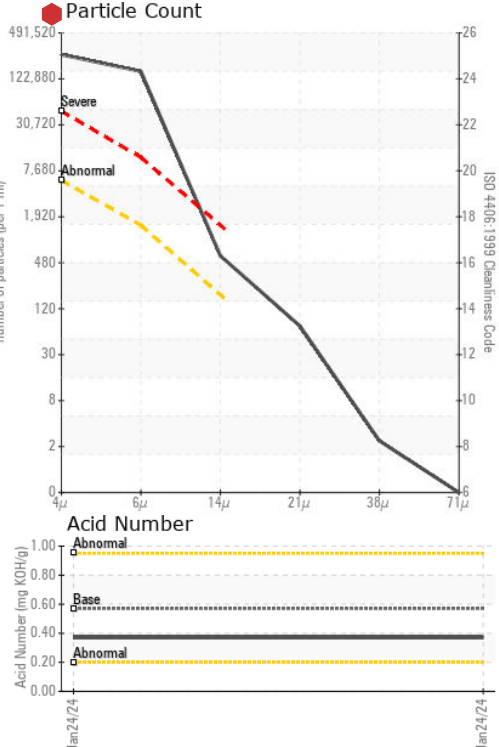
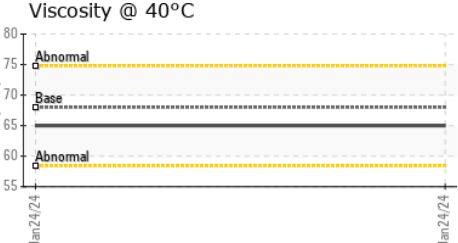
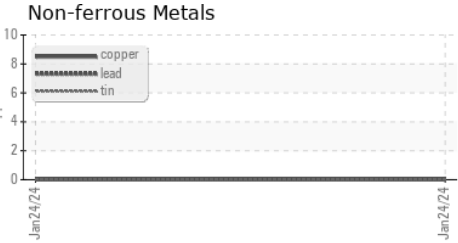
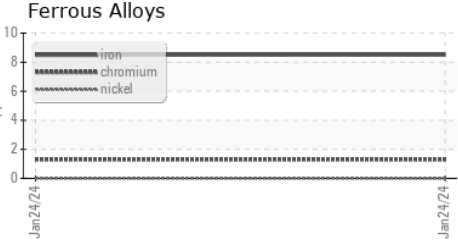
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	65.0	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCAM27133 **Recieved** : 25 Jan 2024
Lab Number : 06070426 **Diagnosed** : 26 Jan 2024
Unique Number : 10847103 **Diagnostician** : Wes Davis
Test Package : MOB 2

COLE OIL AND PROPANE
 265 FOREST AVE
 FOND DU LAC, WI
 US 54935
 Contact: JOE BANASZEK
 joe@coleoil.net

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)