

## **OIL ANALYSIS REPORT**

Sample Rating Trend





Machine Id CATERPILLAR 325F 20-78 (S/N CAT0325NDJ20187) Component Right Final Drive Fluid PETRO CANADA TDTO HT/4 30 (2 GAL)

# DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

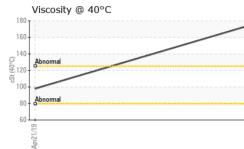
### Fluid Condition

The condition of the oil is acceptable for the time in service.

	-		Apr2019	Dec2023			
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		PCA0095022	PCAM127286	S	
Sample Date		Client Info		05 Dec 2023	21 Apr 2019		
Machine Age	hrs	Client Info		5156	1092		
Oil Age	hrs	Client Info		5156	1092		
Oil Changed		Client Info		Changed	Changed		
Sample Status				NORMAL	NORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2	
Water		WC Method		NEG	NEG		
WEAR METAL	.S	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>800	162	54		
Chromium	ppm	ASTM D5185m	>10	<1	1		
Nickel	ppm	ASTM D5185m	>5	0	<1		
Titanium	ppm	ASTM D5185m	>15	<1	<1		
Silver	ppm	ASTM D5185m	>2	0	0		
Aluminum	ppm	ASTM D5185m	>75	7	1		
Lead	ppm	ASTM D5185m	>10	0	0		
Copper	ppm	ASTM D5185m	>75	<1	2		
Tin	ppm	ASTM D5185m	>8	<1	0		
Antimony	ppm	ASTM D5185m	>50		0		
Vanadium	ppm	ASTM D5185m	,	0	0		
Cadmium	ppm	ASTM D5185m		0	0		
	ppiii		11 11 11	-			
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		4	<1		
Barium	ppm	ASTM D5185m		0	9		
Molybdenum	ppm	ASTM D5185m		5	0		
Manganese	ppm	ASTM D5185m		2	1		
Magnesium	ppm	ASTM D5185m		42	9		
Calcium	ppm	ASTM D5185m		2625	2952		
Phosphorus	ppm	ASTM D5185m		1086	874		
Zinc	ppm	ASTM D5185m		1263	1155		
Sulfur	ppm	ASTM D5185m		8232	6031		
CONTAMINAN	ITS	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>400	43	8		
Sodium	ppm	ASTM D5185m		1	3		
Potassium	ppm	ASTM D5185m	>20	6	13		
VISUAL		method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE	NONE		
Silt	scalar	*Visual	NONE	MODER	NONE		
Debris	scalar	*Visual	NONE	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG		
Free Water	scalar	*Visual	l	NEG	ENEN	- JOHLANPCA	



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	ERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		175	97.9	
SAMPLE IMA	GES	method	limit/base	current	history1	history2
Color				no image	no image	no image
50101						
Bottom				no image	no image	no image
Iron (ppm)				] [		
Severe						
Abnormal				Abrement		
				Ī		
						23
Apr21/			Dec5/	Apr21/		Dect/23
Aluminum (ppm)			31		pm)	
Severe			2	Severe		
Abnormal			1	Abnormal		
Apr21/19			Dec5/23	Apr21/19		Dec5/73
Copper (ppm)				Silicon (ppm)		
Severe				Severe		
			е <sup>60</sup>	)		
Abhonnai Q			40			
				pr21/19		Dec5/23 .
Viscosity @ 40°C				Additives		
)				calcium	18	
Abnormal	/		250 톮 200			
			150			
Abaran			100		**********************************	A
Abnormal			06 Dec5/23	) 4		Dec5/23 .
	GRAPHS Iron (ppm) Severe Abnormal Abnormal Abnormal Copper (ppm) Severe Abnormal BUI200 Copper (ppm) Severe Abnormal BUI200 Copper (ppm)	Bottom GRAPHS Iron (ppm) Severe Abnormal Abnormal Copper (ppm) Severe Abnormal Copper (ppm) Severe Abnormal Copper (ppm)	Bottom GRAPHS Iron (ppm) Abnormal Abnormal Abnormal Abnormal Copper (ppm) Severe Abnormal Abnormal Abnormal BUJOG Copper (ppm) Severe Abnormal Abnormal BUJOG Copper (ppm) Severe Abnormal Abnormal BUJOG Copper (ppm)	Bottom GRAPHS Iron (ppm) Severe Abnomal Copper (ppm) Copper (ppm) Severe Copper (ppm) Copper (ppm) Severe Copper (ppm) Copper	Bottom no image	Bottom no image no image

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