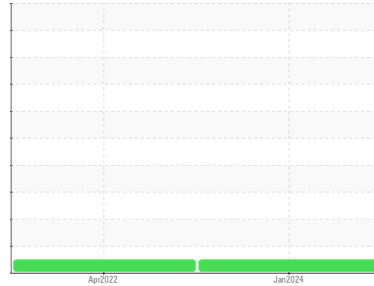


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
PASTA [98709269 AFTER]
 Machine Id
L21 DRYER BELT UPPER EAST
 Component
Gearbox
 Fluid
GEAR OIL FG ISO 320 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (after).

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PCA0108433	PCA0071801	---
Sample Date	Client Info			20 Jan 2024	04 Apr 2022	---
Machine Age	hrs	Client Info		0	0	---
Oil Age	hrs	Client Info		0	0	---
Oil Changed	Client Info			N/A	N/A	---
Sample Status				NORMAL	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	0	4	---
Chromium	ppm	ASTM D5185m	>15	<1	0	---
Nickel	ppm	ASTM D5185m	>15	0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>25	3	0	---
Lead	ppm	ASTM D5185m	>100	0	<1	---
Copper	ppm	ASTM D5185m	>200	0	0	---
Tin	ppm	ASTM D5185m	>25	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

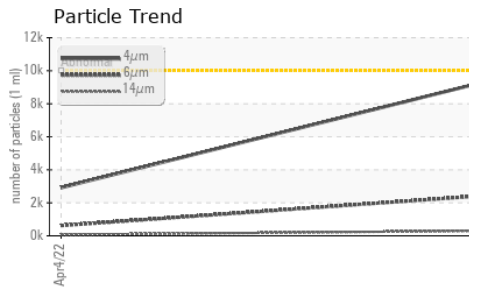
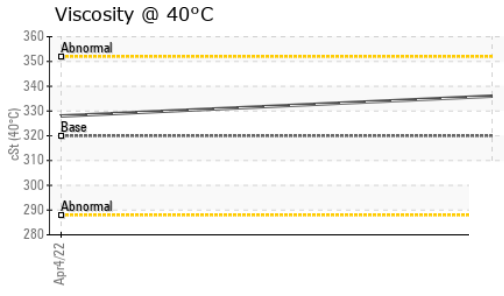
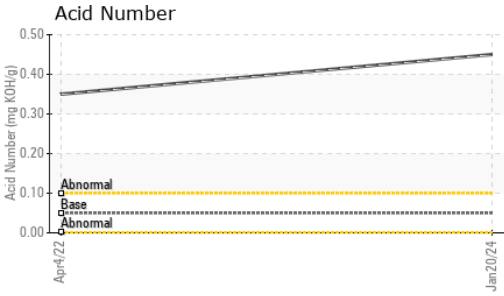
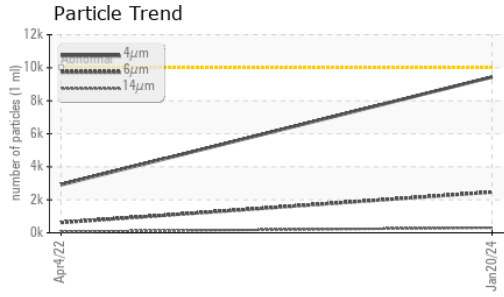
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	---
Barium	ppm	ASTM D5185m	5	0	0	---
Molybdenum	ppm	ASTM D5185m	5	0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m	5	<1	1	---
Calcium	ppm	ASTM D5185m	12	<1	0	---
Phosphorus	ppm	ASTM D5185m	400	476	86	---
Zinc	ppm	ASTM D5185m	12	3	3	---
Sulfur	ppm	ASTM D5185m	750	1420	98	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	3	3	---
Sodium	ppm	ASTM D5185m		0	1	---
Potassium	ppm	ASTM D5185m	>20	<1	3	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	9440	2916	---
Particles >6µm		ASTM D7647	>2500	2469	619	---
Particles >14µm		ASTM D7647	>640	307	67	---
Particles >21µm		ASTM D7647	>160	101	18	---
Particles >38µm		ASTM D7647	>40	2	0	---
Particles >71µm		ASTM D7647	>10	0	0	---
Oil Cleanliness		ISO 4406 (c)	>20/18/16	20/18/15	19/16/13	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	0.45	0.35	---

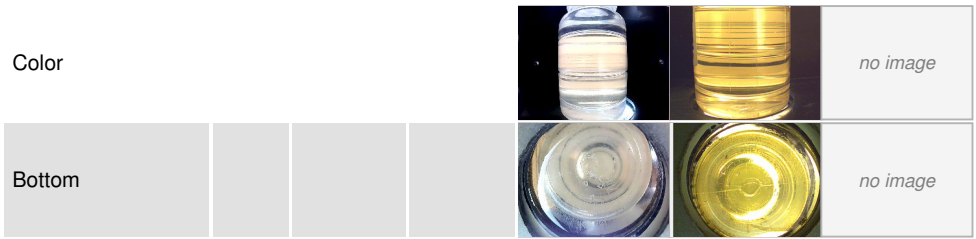
OIL ANALYSIS REPORT



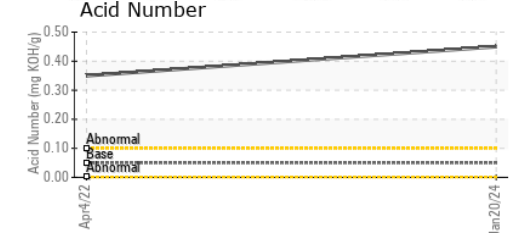
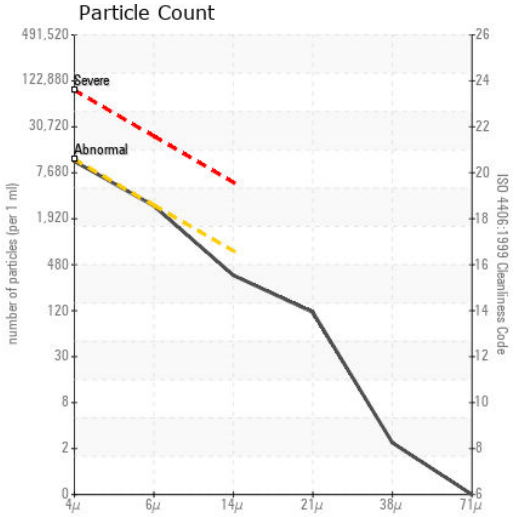
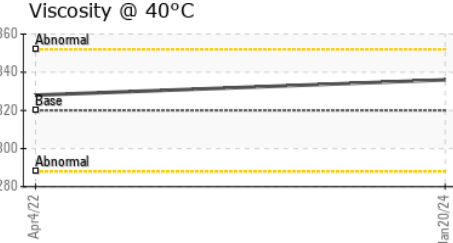
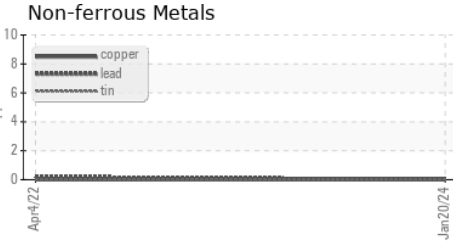
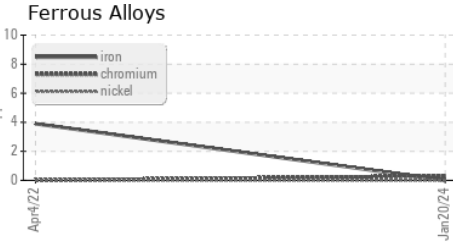
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	336	328	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0108433 **Received** : 26 Jan 2024
Lab Number : 06071644 **Diagnosed** : 30 Jan 2024
Unique Number : 10848321 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

KraftHeinz - Springfield - Plant 8311 PCA
 2035 E BENNETT
 SPRINGFIELD, MO
 US 65804
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)