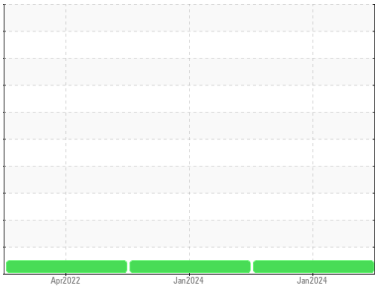
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
PASTA [98709269 BEFORE]
Machine Id
L21 DRYER BELT UPPER EAST
Component
Gearbox
Fluid
GEAR OIL FG ISO 320 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. (before).

Wear
All component wear rates are normal.

Contamination
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0108432**	PCA0108433	PCA0071801
Sample Date		Client Info		**20 Jan 2024**	20 Jan 2024	04 Apr 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**3**	0	4
Chromium	ppm	ASTM D5185m	>15	**<1**	<1	0
Nickel	ppm	ASTM D5185m	>15	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**3**	3	0
Lead	ppm	ASTM D5185m	>100	**0**	0	<1
Copper	ppm	ASTM D5185m	>200	**0**	0	0
Tin	ppm	ASTM D5185m	>25	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	5	**<1**	<1	1
Calcium	ppm	ASTM D5185m	12	**<1**	<1	0
Phosphorus	ppm	ASTM D5185m	400	**477**	476	86
Zinc	ppm	ASTM D5185m	12	**3**	3	3
Sulfur	ppm	ASTM D5185m	750	**1299**	1420	98

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**3**	3	3
Sodium	ppm	ASTM D5185m		**0**	0	1
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	3

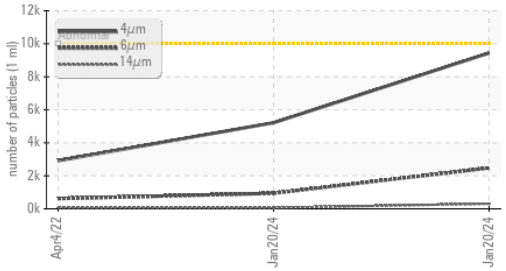
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**5214**	9440	2916
Particles >6µm		ASTM D7647	>2500	**940**	2469	619
Particles >14µm		ASTM D7647	>640	**60**	307	67
Particles >21µm		ASTM D7647	>160	**19**	101	18
Particles >38µm		ASTM D7647	>40	**1**	2	0
Particles >71µm		ASTM D7647	>10	**1**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	**20/17/13**	20/18/15	19/16/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	**0.41**	0.45	0.35

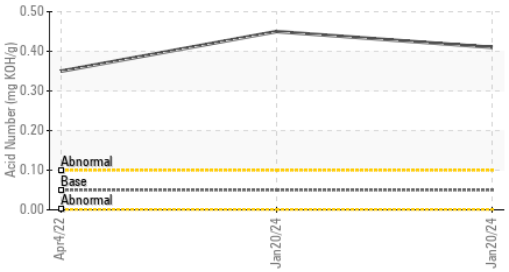
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

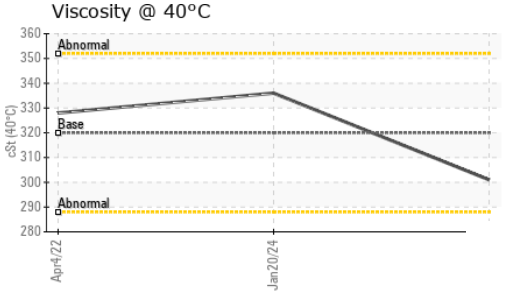
Particle Trend



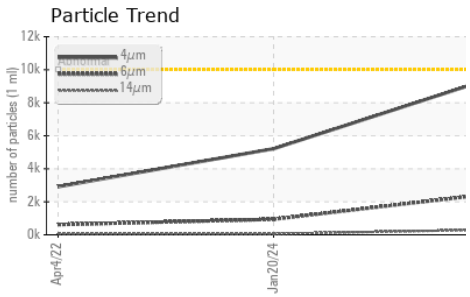
Acid Number



Viscosity @ 40°C



Particle Trend



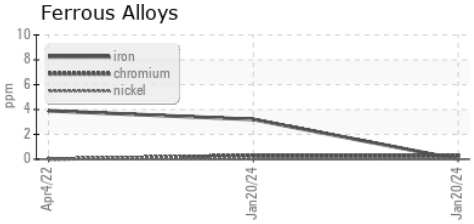
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	**301**	336	328

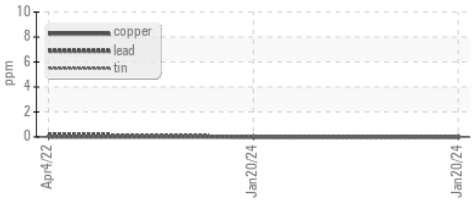
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

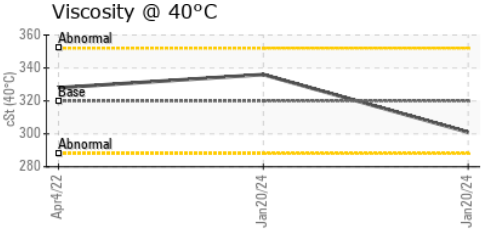
Ferrous Alloys



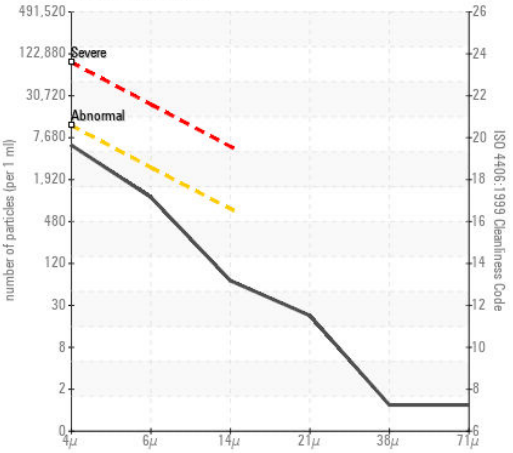
Non-ferrous Metals



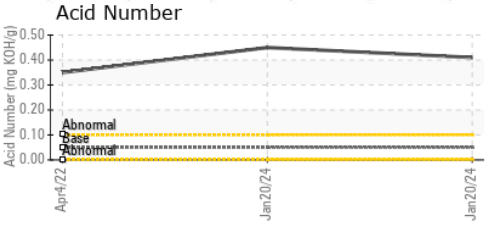
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0108432 **Recieved** : 26 Jan 2024
Lab Number : 06071645 **Diagnosed** : 30 Jan 2024
Unique Number : 10848322 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: PrtCount)

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KraftHeinz - Springfield - Plant 8311 PCA
2035 E BENNETT
SPRINGFIELD, MO
US 65804
Contact: Service Manager
T:
F: