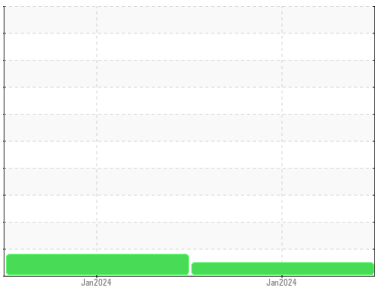
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
DINNERS [98709269 AFTER]
Machine Id
L21 PASTA FILLER HEAD
Component
Gearbox
Fluid
GEAR OIL ISO 320 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0114274**	PCA0114273	---
Sample Date		Client Info		**20 Jan 2024**	19 Jan 2024	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	0	---
Oil Changed		Client Info		**N/A**	N/A	---
Sample Status				**NORMAL**	ATTENTION	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**4**	4	---
Chromium	ppm	ASTM D5185m	>15	**<1**	<1	---
Nickel	ppm	ASTM D5185m	>15	**0**	0	---
Titanium	ppm	ASTM D5185m		**0**	0	---
Silver	ppm	ASTM D5185m		**0**	0	---
Aluminum	ppm	ASTM D5185m	>25	**3**	3	---
Lead	ppm	ASTM D5185m	>100	**0**	0	---
Copper	ppm	ASTM D5185m	>200	**<1**	<1	---
Tin	ppm	ASTM D5185m	>25	**0**	0	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	**0**	0	---
Barium	ppm	ASTM D5185m	15	**0**	0	---
Molybdenum	ppm	ASTM D5185m	15	**0**	0	---
Manganese	ppm	ASTM D5185m		**0**	0	---
Magnesium	ppm	ASTM D5185m	50	**<1**	0	---
Calcium	ppm	ASTM D5185m	50	**0**	<1	---
Phosphorus	ppm	ASTM D5185m	350	**310**	340	---
Zinc	ppm	ASTM D5185m	100	**32**	43	---
Sulfur	ppm	ASTM D5185m	12500	**496**	439	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**9**	17	---
Sodium	ppm	ASTM D5185m		**0**	0	---
Potassium	ppm	ASTM D5185m	>20	**<1**	1	---

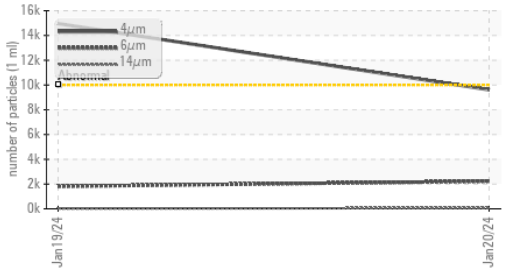
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**9616**	▲ 14962	---
Particles >6µm		ASTM D7647	>2500	**2226**	1813	---
Particles >14µm		ASTM D7647	>640	**59**	23	---
Particles >21µm		ASTM D7647	>160	**9**	4	---
Particles >38µm		ASTM D7647	>40	**0**	0	---
Particles >71µm		ASTM D7647	>10	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>20/18/16	**20/18/13**	▲ 21/18/12	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**0.44**	0.38	---

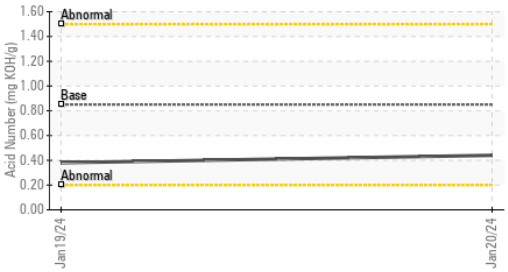
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

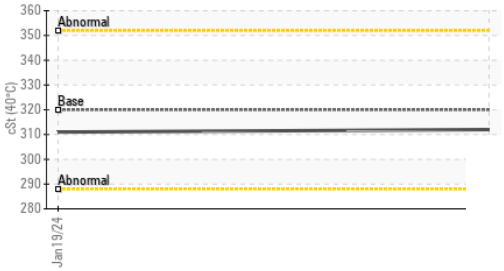
Particle Trend



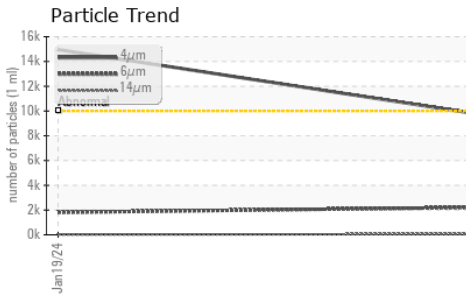
Acid Number



Viscosity @ 40°C



Particle Trend



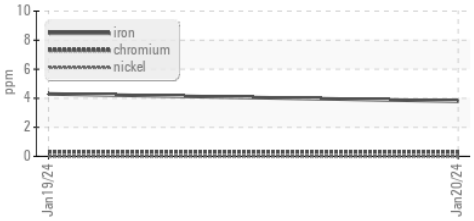
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	**LIGHT**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	**312**	311	---

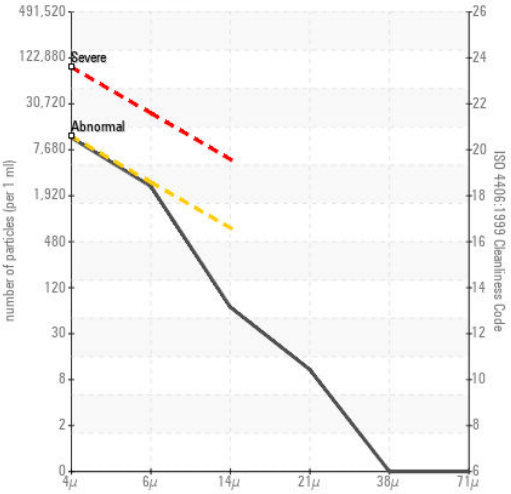
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

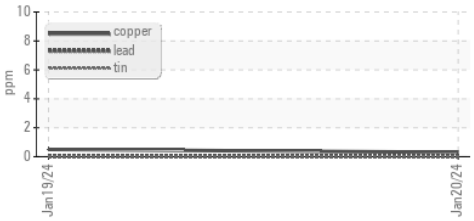
Ferrous Alloys



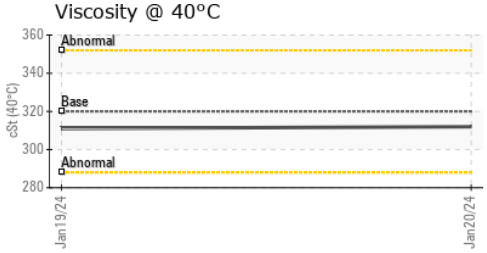
Particle Count



Non-ferrous Metals



Viscosity @ 40°C



Acid Number

Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0114274 **Recieved** : 26 Jan 2024
Lab Number : 06071655 **Diagnosed** : 01 Feb 2024
Unique Number : 10848332 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: PrtCount)

KraftHeinz - Springfield - Plant 8311 PCA
2035 E BENNETT
SPRINGFIELD, MO
US 65804
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: