

# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**DINNERS [98709269 BEFORE]**  
 Machine Id  
**L21 MAIN DRIVE PIV**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 320 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. (before).

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0114278</b>	---	---
Sample Date	Client Info			<b>19 Jan 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>11</b>	---	---
Chromium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>25	<b>3</b>	---	---
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m	>200	<b>34</b>	---	---
Tin	ppm	ASTM D5185m	>25	<b>2</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

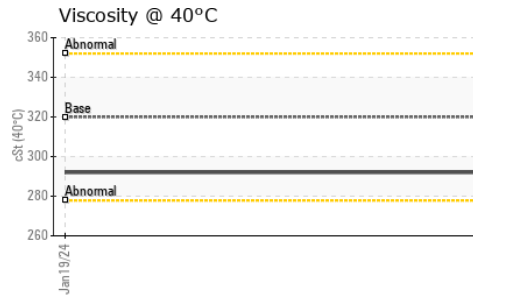
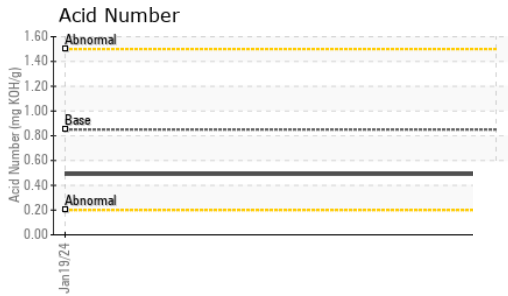
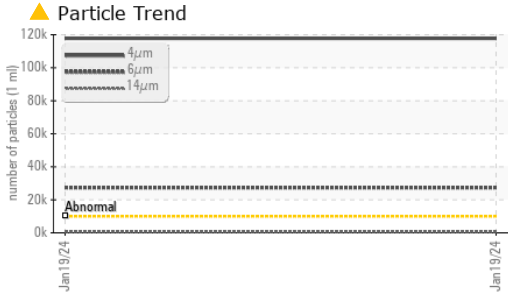
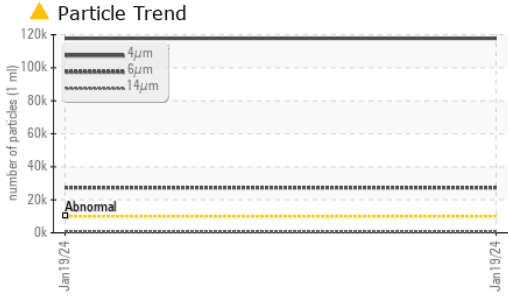
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	15	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	15	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	50	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m	50	<b>3</b>	---	---
Phosphorus	ppm	ASTM D5185m	350	<b>502</b>	---	---
Zinc	ppm	ASTM D5185m	100	<b>10</b>	---	---
Sulfur	ppm	ASTM D5185m	12500	<b>1369</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>52</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>▲ 117762</b>	---	---
Particles >6µm		ASTM D7647	>2500	<b>▲ 27364</b>	---	---
Particles >14µm		ASTM D7647	>640	<b>574</b>	---	---
Particles >21µm		ASTM D7647	>160	<b>103</b>	---	---
Particles >38µm		ASTM D7647	>40	<b>1</b>	---	---
Particles >71µm		ASTM D7647	>10	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/16	<b>▲ 24/22/16</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	<b>0.49</b>	---	---



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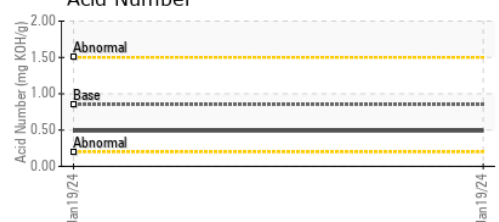
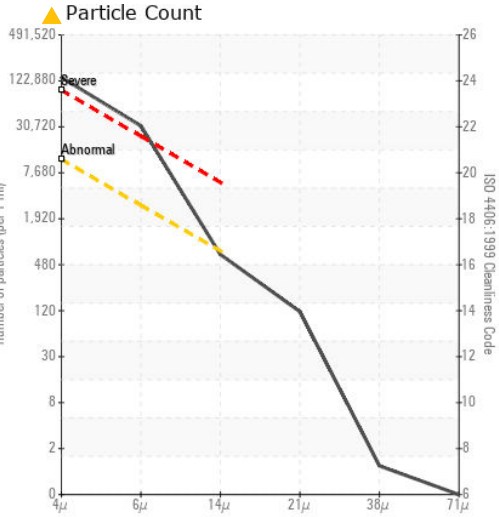
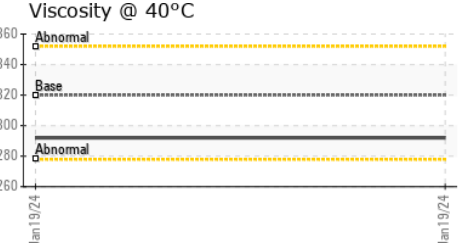
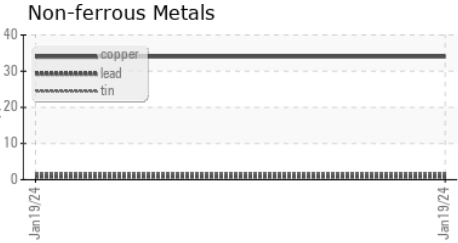
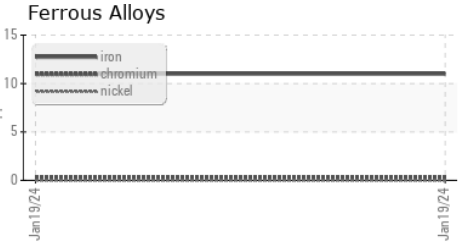
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	292	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0114278 **Received** : 26 Jan 2024  
**Lab Number** : 06071658 **Diagnosed** : 30 Jan 2024  
**Unique Number** : 10848335 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - Springfield - Plant 8311 PCA**  
 2035 E BENNETT  
 SPRINGFIELD, MO  
 US 65804  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: