

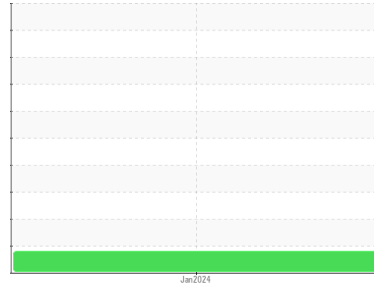
# OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area  
**DINNERS [98709269 BEFORE]**  
 Machine Id  
**L21 PASTA FILLER HEAD**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 320 (--- GAL)**



## DIAGNOSIS

**Recommendation**  
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0114273</b>	---	---
Sample Date	Client Info	<b>19 Jan 2024</b>	---	---
Machine Age	hrs Client Info	<b>0</b>	---	---
Oil Age	hrs Client Info	<b>0</b>	---	---
Oil Changed	Client Info	<b>N/A</b>	---	---
Sample Status		<b>ATTENTION</b>	---	---

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	<b>NEG</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >200	<b>4</b>	---	---
Chromium	ppm ASTM D5185m >15	<b>&lt;1</b>	---	---
Nickel	ppm ASTM D5185m >15	<b>0</b>	---	---
Titanium	ppm ASTM D5185m	<b>0</b>	---	---
Silver	ppm ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm ASTM D5185m >25	<b>3</b>	---	---
Lead	ppm ASTM D5185m >100	<b>0</b>	---	---
Copper	ppm ASTM D5185m >200	<b>&lt;1</b>	---	---
Tin	ppm ASTM D5185m >25	<b>0</b>	---	---
Vanadium	ppm ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 50	<b>0</b>	---	---
Barium	ppm ASTM D5185m 15	<b>0</b>	---	---
Molybdenum	ppm ASTM D5185m 15	<b>0</b>	---	---
Manganese	ppm ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm ASTM D5185m 50	<b>0</b>	---	---
Calcium	ppm ASTM D5185m 50	<b>&lt;1</b>	---	---
Phosphorus	ppm ASTM D5185m 350	<b>340</b>	---	---
Zinc	ppm ASTM D5185m 100	<b>43</b>	---	---
Sulfur	ppm ASTM D5185m 12500	<b>439</b>	---	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	<b>17</b>	---	---
Sodium	ppm ASTM D5185m	<b>0</b>	---	---
Potassium	ppm ASTM D5185m >20	<b>1</b>	---	---

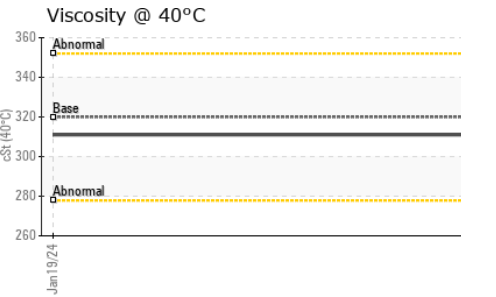
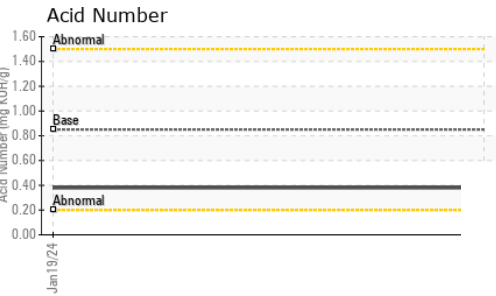
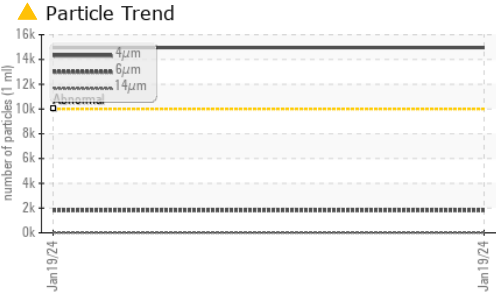
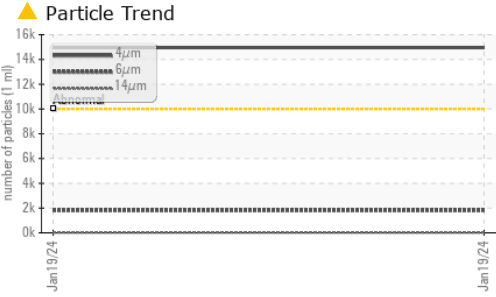
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>▲ 14962</b>	---	---
Particles >6µm	ASTM D7647 >2500	<b>1813</b>	---	---
Particles >14µm	ASTM D7647 >640	<b>23</b>	---	---
Particles >21µm	ASTM D7647 >160	<b>4</b>	---	---
Particles >38µm	ASTM D7647 >40	<b>0</b>	---	---
Particles >71µm	ASTM D7647 >10	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c) >20/18/16	<b>▲ 21/18/12</b>	---	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 0.85	<b>0.38</b>	---	---

# OIL ANALYSIS REPORT



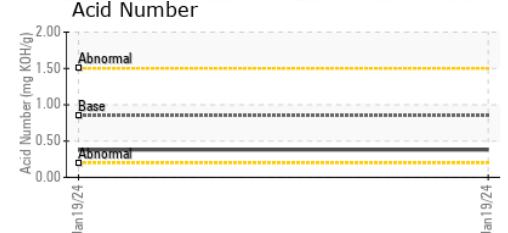
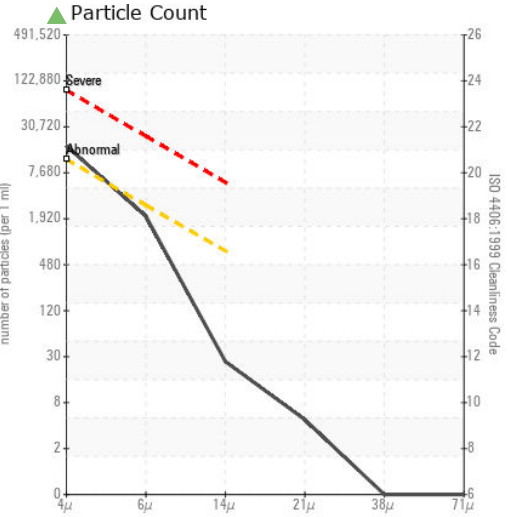
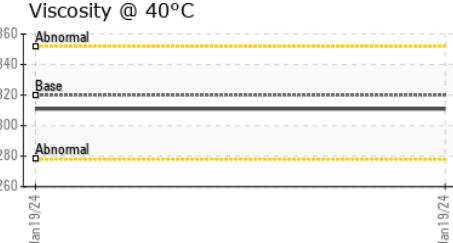
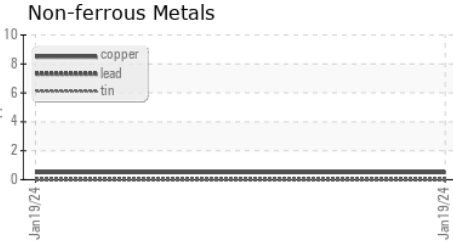
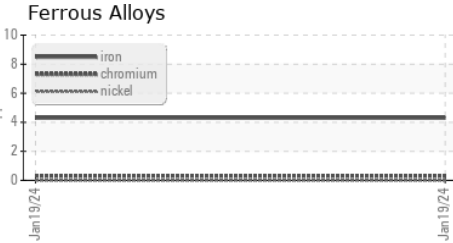
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	311	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0114273 **Received** : 26 Jan 2024  
**Lab Number** : 06071662 **Diagnosed** : 01 Feb 2024  
**Unique Number** : 10848339 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - Springfield - Plant 8311 PCA**  
 2035 E BENNETT  
 SPRINGFIELD, MO  
 US 65804  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)