

OIL ANALYSIS REPORT

KEMP QUARRIES / RIVER VALLEY OZARK

Component Hydraulic System Fluid

MOBIL DELVAC 1300 SUPER15W40 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: Performed pm-4 on 1/10/24)

Wear

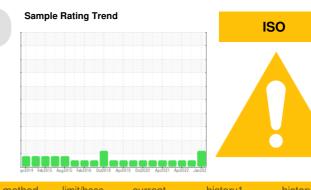
All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

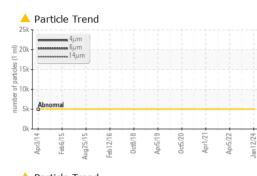


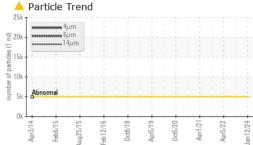
SAMPLE INFORM	/ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0084492	PCA0037183	PCA0049378
Sample Date		Client Info		12 Jan 2024	13 Jan 2023	05 Apr 2022
Machine Age	hrs	Client Info		5255	18563	4336
Oil Age	hrs	Client Info		5255	900	600
Oil Changed		Client Info		Changed	Not Changd	Not Changd
Sample Status				ABNORMAL	NORMAL	NORMAL
CONTAMINATI	ON	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>18	2	2	0
Chromium	ppm	ASTM D5185m	>2	<1	<1	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>5	0	0	0
Copper	ppm	ASTM D5185m	>98	1	<1	<1
Tin	ppm	ASTM D5185m	>4	0	0	0
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	3
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	8	2	3
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	0	104	18	17
Calcium	ppm	ASTM D5185m		199	98	130
Phosphorus	ppm	ASTM D5185m		407	325	354
Zinc	ppm	ASTM D5185m		534	372	479
Sulfur	ppm	ASTM D5185m		1135	653	820
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>13	2	2	<1
Sodium	ppm	ASTM D5185m		<1	<1	0
Potassium	ppm	ASTM D5185m	>20	0	0	2
FLUID CLEANL	INESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	A 20843		

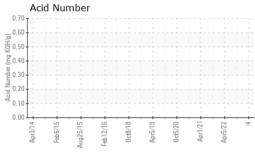
	-			
Particles >4µm	ASTM D7647	>5000	A 20843	
Particles >6µm	ASTM D7647	>1300	<u> </u>	
Particles >14µm	ASTM D7647	>160	125	
Particles >21µm	ASTM D7647	>40	13	
Particles >38µm	ASTM D7647	>10	0	
Particles >71µm	ASTM D7647	>3	0	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	A 22/19/14	

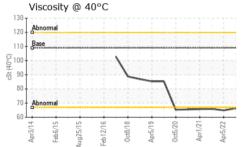


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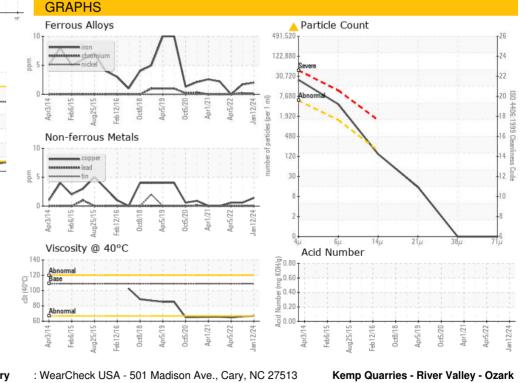


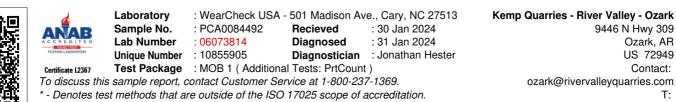




FLUID DEGRAD		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.64		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	109	67.0	66.2	64.9
SAMPLE IMAG	ES	method	limit/base	current	history1	history2

no image no image no image no image





Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Color

Bottom

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