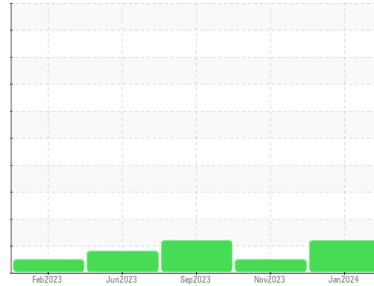


# OIL ANALYSIS REPORT

Sample Rating Trend



**FUEL**



Machine Id  
**LIEBHERR L546 L-148 (S/N 1755-62277)**

Component  
**Diesel Engine**

Fluid  
**DIESEL ENGINE OIL SAE 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of fuel present in the oil.

### Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0102703</b>	PCA0113139	PCA0105655
Sample Date	Client Info	<b>25 Jan 2024</b>	29 Nov 2023	29 Sep 2023
Machine Age	hrs	<b>5485</b>	5169	4898
Oil Age	hrs	<b>250</b>	2000	250
Oil Changed	Client Info	<b>Changed</b>	Changed	N/A
Sample Status		<b>ABNORMAL</b>	NORMAL	ABNORMAL

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >100	<b>5</b>	6	5
Chromium	ppm ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm ASTM D5185m >4	<b>&lt;1</b>	<1	<1
Titanium	ppm ASTM D5185m	<b>&lt;1</b>	<1	<1
Silver	ppm ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm ASTM D5185m >20	<b>&lt;1</b>	1	1
Lead	ppm ASTM D5185m >40	<b>1</b>	1	1
Copper	ppm ASTM D5185m >330	<b>&lt;1</b>	<1	<1
Tin	ppm ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Vanadium	ppm ASTM D5185m	<b>&lt;1</b>	<1	<1
Cadmium	ppm ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 250	<b>0</b>	3	3
Barium	ppm ASTM D5185m 10	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185m 100	<b>49</b>	47	46
Manganese	ppm ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm ASTM D5185m 450	<b>835</b>	799	778
Calcium	ppm ASTM D5185m 3000	<b>883</b>	902	893
Phosphorus	ppm ASTM D5185m 1150	<b>918</b>	885	884
Zinc	ppm ASTM D5185m 1350	<b>1101</b>	1077	1047
Sulfur	ppm ASTM D5185m 4250	<b>2580</b>	2505	2564

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >25	<b>2</b>	2	2
Sodium	ppm ASTM D5185m >158	<b>2</b>	3	2
Potassium	ppm ASTM D5185m >20	<b>&lt;1</b>	1	<1
Fuel	% ASTM D3524 >5	<b>▲ 6.2</b>	<1.0	<b>▲ 7.9</b>

## INFRA-RED

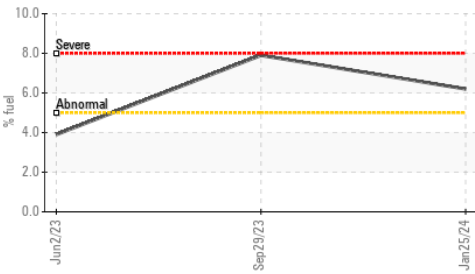
method	limit/base	current	history1	history2
Soot %	% *ASTM D7844 >3	<b>0.2</b>	0.2	0.2
Nitration	Abs/cm *ASTM D7624 >20	<b>8.1</b>	8.1	7.7
Sulfation	Abs/.1mm *ASTM D7415 >30	<b>18.6</b>	18.8	18.7

## FLUID DEGRADATION

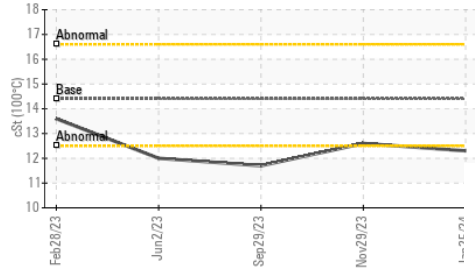
method	limit/base	current	history1	history2
Oxidation	Abs/.1mm *ASTM D7414 >25	<b>15.5</b>	15.5	15.1
Base Number (BN)	mg KOH/g ASTM D2896 8.5	<b>8.6</b>	8.5	8.6

# OIL ANALYSIS REPORT

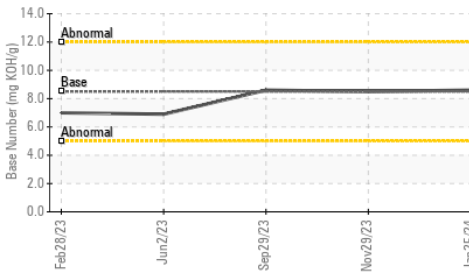
▲ Fuel Dilution



▲ Viscosity @ 100°C



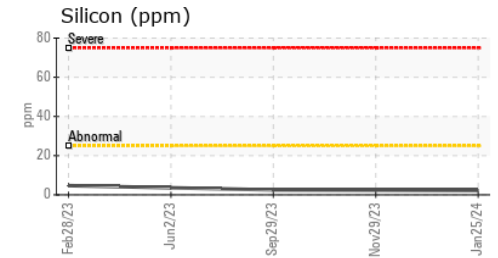
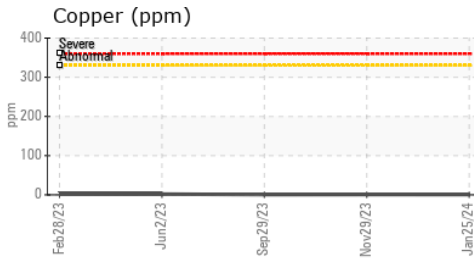
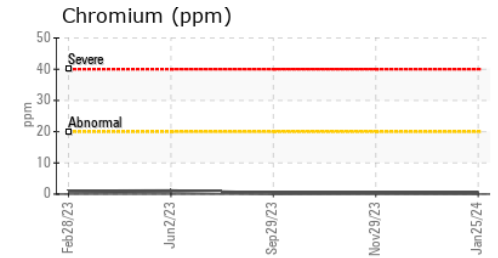
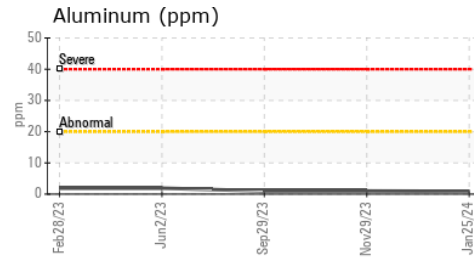
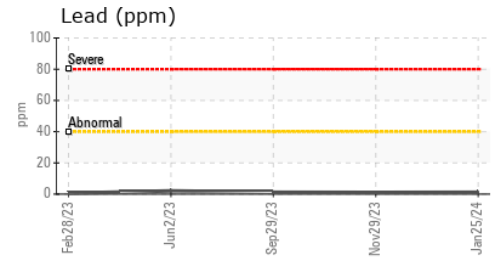
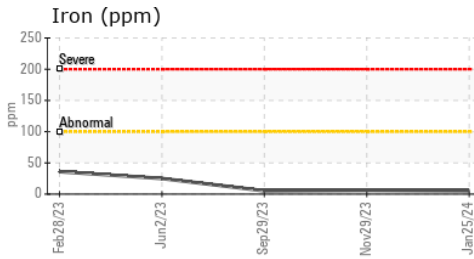
Base Number



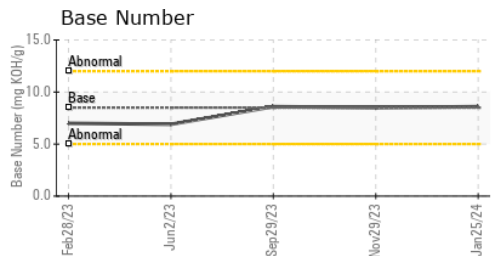
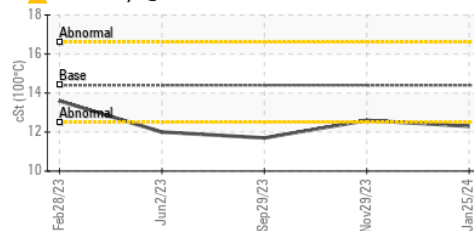
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	▲ 12.3	12.6	▲ 11.7

GRAPHS



▲ Viscosity @ 100°C



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0102703  
**Lab Number** : 06076498  
**Unique Number** : 10858589  
**Test Package** : MOB 1 ( Additional Tests: FuelDilution, PercentFuel, TBN )

**NORTH AMERICAN STEVEDORING CO**  
 9301 S KREITER AVE  
 CHICAGO, IL  
 US 60617  
 Contact: PACO MARTINEZ  
 paco.martinez@qsl.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: