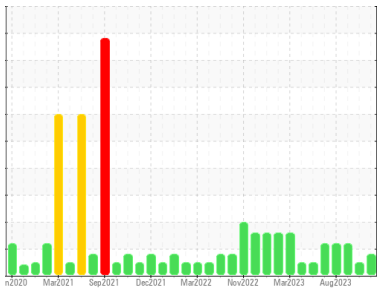
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
NAT CUTS [98675804 AFTER]
Machine Id
LINE 1 CUBER
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0114300**	PCA0101639	PCA0101640
Sample Date		Client Info		**08 Jan 2024**	05 Oct 2023	02 Oct 2023
Machine Age	days	Client Info		**0**	0	0
Oil Age	days	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	Filtered	Filtered
Sample Status				**ATTENTION**	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	7	7
Chromium	ppm	ASTM D5185m	>20	**<1**	1	1
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	2	2
Lead	ppm	ASTM D5185m	>20	**<1**	2	2
Copper	ppm	ASTM D5185m	>20	**5**	11	11
Tin	ppm	ASTM D5185m	>20	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	25	**0**	<1	<1
Calcium	ppm	ASTM D5185m	200	**0**	<1	<1
Phosphorus	ppm	ASTM D5185m	300	**236**	342	330
Zinc	ppm	ASTM D5185m	370	**20**	26	25
Sulfur	ppm	ASTM D5185m	2500	**478**	825	823

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	4	4
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	1	1

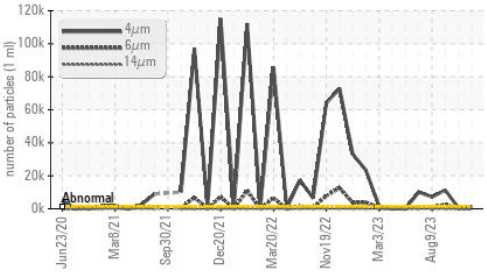
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ **1314**	670	▲ 11308
Particles >6µm		ASTM D7647	>320	**173**	171	▲ 2591
Particles >14µm		ASTM D7647	>80	**12**	13	75
Particles >21µm		ASTM D7647	>20	**4**	1	8
Particles >38µm		ASTM D7647	>4	**0**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **18/15/11**	17/15/11	▲ 21/19/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.18**	0.18	0.19

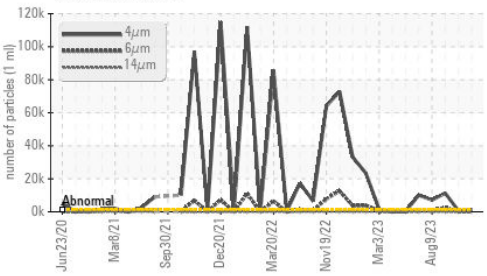
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

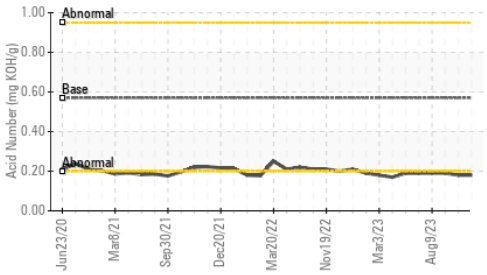
Particle Trend



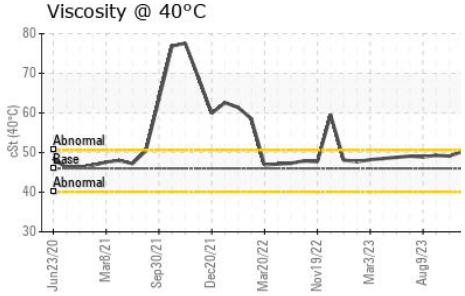
Particle Trend



Acid Number



Viscosity @ 40°C



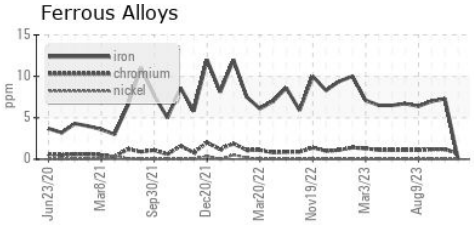
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**50.3**	49.1	49.3

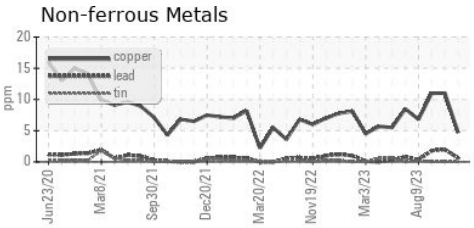
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

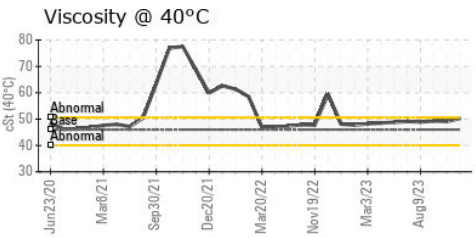
Ferrous Alloys



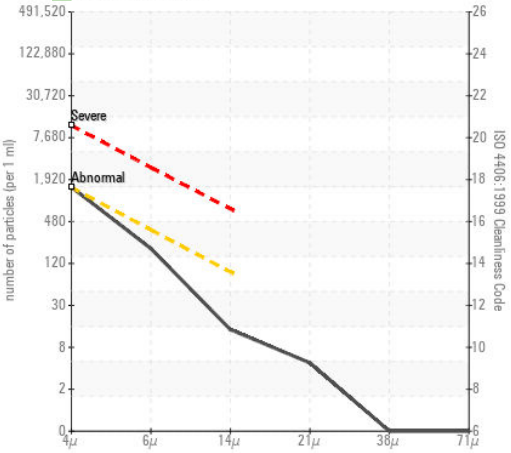
Non-ferrous Metals



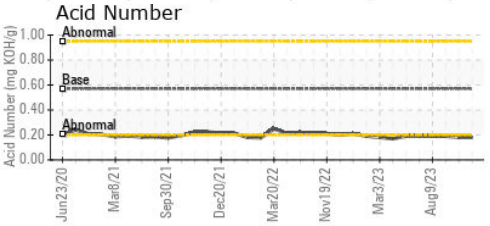
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory	: WearCheck USA - 501 Madison Ave., Cary, NC 27513		
Sample No.	: PCA0114300	**Recieved**	: 05 Feb 2024
Lab Number	: 06079762	**Tested**	: 06 Feb 2024
Unique Number	: 10861853	**Diagnosed**	: 07 Feb 2024
Test Package	: IND 2		

KraftHeinz - Springfield - Plant 8311 PCA
2035 E BENNETT
SPRINGFIELD, MO
US 65804
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: