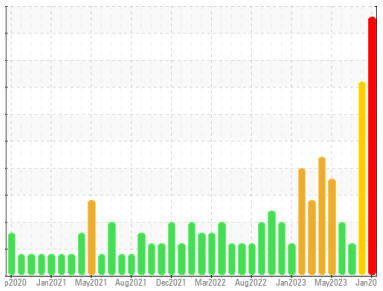
OIL DIAGNOSTICS

PROBLEM SUMMARY

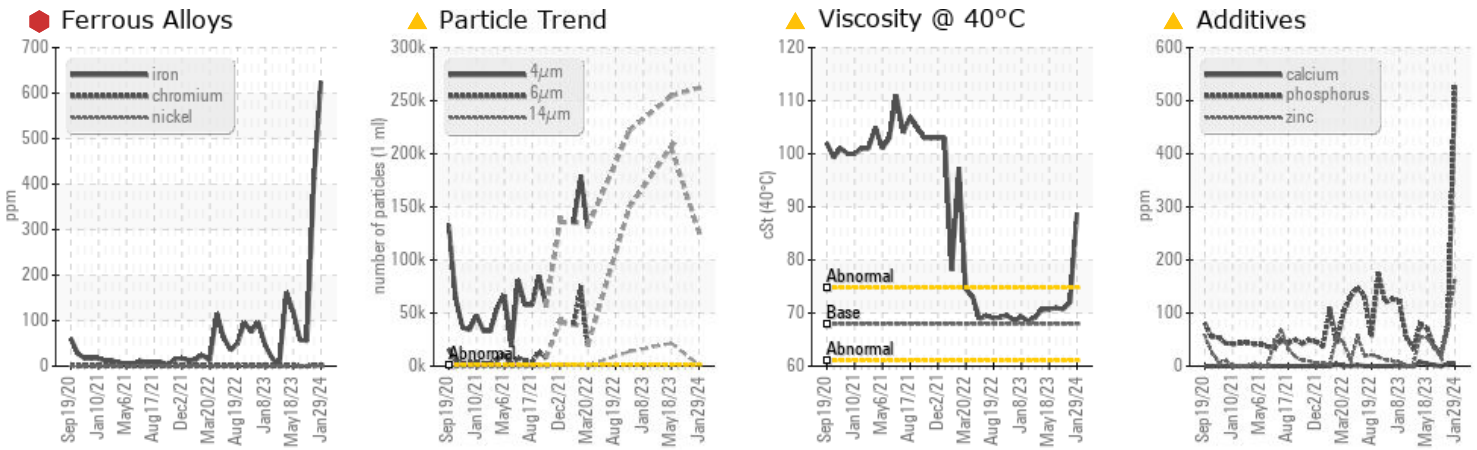
Sample Rating Trend



WEAR

Area
PROCESS CHEESE [98778593]
Machine Id
4625-CMX
Component
Pump
Fluid
R&O OIL ISO 68 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	ABNORMAL
Iron	ppm	ASTM D5185m	>90	**625**	413	56
Particles >4µm		ASTM D7647	>1300	**261932**	---	---
Particles >6µm		ASTM D7647	>320	**126331**	---	---
Particles >14µm		ASTM D7647	>80	**954**	---	---
Particles >21µm		ASTM D7647	>20	**129**	---	---
Oil Cleanliness		ISO 4406 (c)	>17/15/13	**25/24/17**	---	---

Customer Id: KRASPRMO
Sample No.: PCA0096802
Lab Number: 06079771
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

11 Nov 2023 Diag: Don Baldridge

WEAR

Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.The iron level is severe. Appearance is hazy. High concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid.

view report

15 Aug 2023 Diag: Angela Borella

SEDIMENT

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of visible silt present in the sample. High concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report

12 Jun 2023 Diag: Don Baldridge

WATER

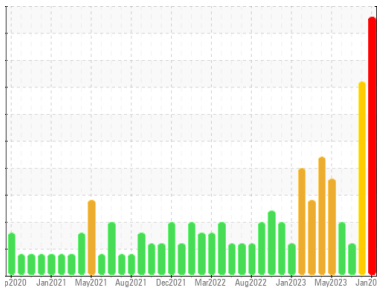
The oil change at the time of sampling has been noted. We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. There is a light concentration of water present in the oil. High concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report

OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
PROCESS CHEESE [98778593]
Machine Id
4625-CMX
Component
Pump
Fluid
R&O OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear
The iron level is severe.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The oil viscosity is higher than normal. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0096802**	PCA0096855	PCA0081541
Sample Date		Client Info		**29 Jan 2024**	11 Nov 2023	15 Aug 2023
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**1**	1	1
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**SEVERE**	SEVERE	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>.1	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	● **625**	● 413	56
Chromium	ppm	ASTM D5185m	>5	**2**	2	0
Nickel	ppm	ASTM D5185m	>5	**<1**	<1	0
Titanium	ppm	ASTM D5185m	>3	**0**	<1	<1
Silver	ppm	ASTM D5185m	>3	**0**	0	0
Aluminum	ppm	ASTM D5185m	>7	**<1**	2	0
Lead	ppm	ASTM D5185m	>12	**<1**	0	0
Copper	ppm	ASTM D5185m	>30	**<1**	1	<1
Tin	ppm	ASTM D5185m	>9	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	4	0
Molybdenum	ppm	ASTM D5185m	5	**0**	<1	0
Manganese	ppm	ASTM D5185m		**4**	3	<1
Magnesium	ppm	ASTM D5185m	5	**0**	<1	<1
Calcium	ppm	ASTM D5185m	5	**5**	5	0
Phosphorus	ppm	ASTM D5185m	100	▲ **529**	76	22
Zinc	ppm	ASTM D5185m	25	▲ **163**	89	15
Sulfur	ppm	ASTM D5185m	1500	▲ **1206**	0	4

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	**4**	4	1
Sodium	ppm	ASTM D5185m		**6**	5	2
Potassium	ppm	ASTM D5185m	>20	**<1**	2	0

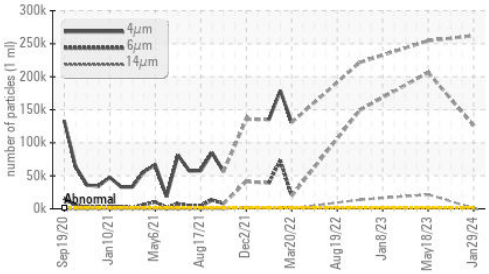
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ **261932**	---	---
Particles >6µm		ASTM D7647	>320	▲ **126331**	---	---
Particles >14µm		ASTM D7647	>80	▲ **954**	---	---
Particles >21µm		ASTM D7647	>20	▲ **129**	---	---
Particles >38µm		ASTM D7647	>4	**3**	---	---
Particles >71µm		ASTM D7647	>3	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **25/24/17**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.08	**0.13**	0.091	0.11

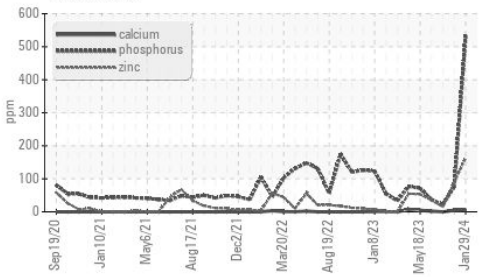
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

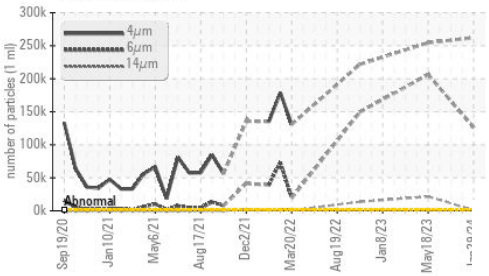
Particle Trend



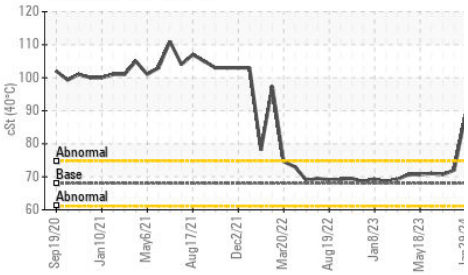
Additives



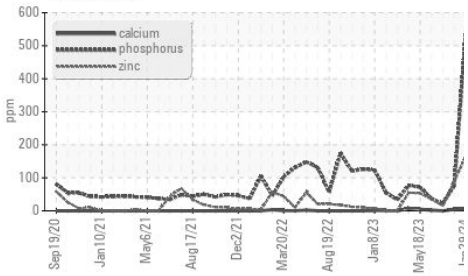
Particle Trend



Viscosity @ 40°C



Additives



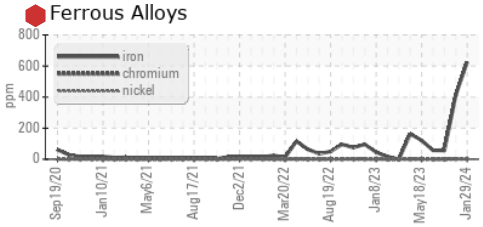
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	▲ MODER
Debris	scalar	*Visual	NONE	**LIGHT**	▲ HEAVY	▲ HEAVY
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**HAZY**	▲ HAZY	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	**NEG**	NEG	0.2%
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	▲ **88.8**	72.0	70.7

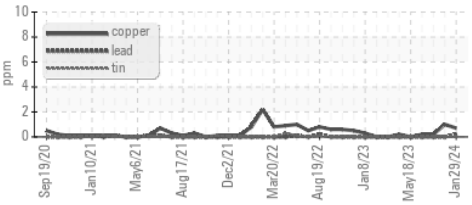
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

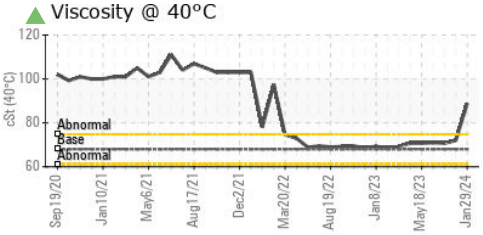
Ferrous Alloys



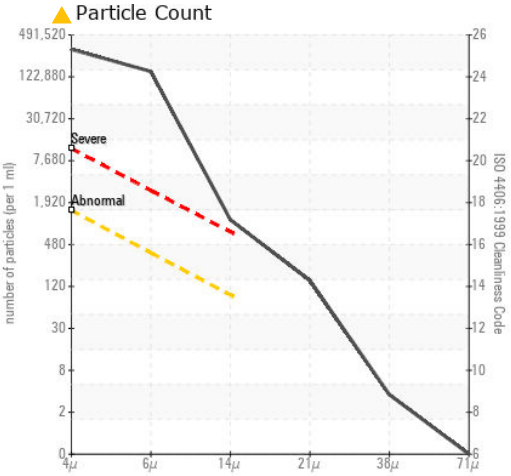
Non-ferrous Metals



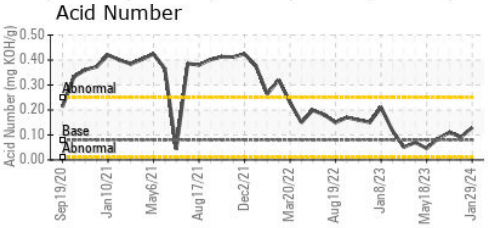
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory	: WearCheck USA - 501 Madison Ave., Cary, NC 27513		
Sample No.	: PCA0096802	**Recieved**	: 05 Feb 2024
Lab Number	: 06079771	**Tested**	: 06 Feb 2024
Unique Number	: 10861862	**Diagnosed**	: 07 Feb 2024
Test Package	: IND 2 (Additional Tests: PrtCount)		

KraftHeinz - Springfield - Plant 8311 PCA
2035 E BENNETT
SPRINGFIELD, MO
US 65804
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: