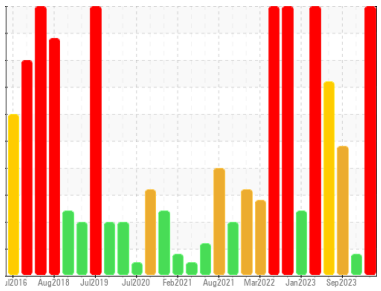
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

Area
KEMP QUARRIES / RIVER VALLEY ARKOMA
Machine Id
WL108
Component
Diesel Engine
Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)

Sample Rating Trend



GLYCOL

DIAGNOSIS

Recommendation
We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear
The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core).

Contamination
Sodium and/or potassium levels are high. Test for glycol is positive. There is an abnormal amount of solids and carbon present in the oil.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0084376**	PCA0084174	PCA0083945
Sample Date		Client Info		**30 Jan 2024**	29 Oct 2023	08 Sep 2023
Machine Age	hrs	Client Info		**47633**	47123	46766
Oil Age	hrs	Client Info		**47663**	0	46129
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**SEVERE**	ABNORMAL	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	**<1.0**	<1.0	▲ 4.6
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**30**	25	37
Chromium	ppm	ASTM D5185m	>20	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>2	**2**	<1	<1
Titanium	ppm	ASTM D5185m	>2	**<1**	0	<1
Silver	ppm	ASTM D5185m	>2	**<1**	0	0
Aluminum	ppm	ASTM D5185m	>25	**3**	2	1
Lead	ppm	ASTM D5185m	>40	**8**	0	5
Copper	ppm	ASTM D5185m	>330	▲ **413**	114	▲ 524
Tin	ppm	ASTM D5185m	>15	**1**	0	<1
Vanadium	ppm	ASTM D5185m		**<1**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**4**	0	2
Barium	ppm	ASTM D5185m	0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	60	**167**	66	63
Manganese	ppm	ASTM D5185m	0	**1**	0	<1
Magnesium	ppm	ASTM D5185m	1010	**742**	871	946
Calcium	ppm	ASTM D5185m	1070	**792**	969	1091
Phosphorus	ppm	ASTM D5185m	1150	**913**	866	958
Zinc	ppm	ASTM D5185m	1270	**1050**	1162	1244
Sulfur	ppm	ASTM D5185m	2060	**2650**	2890	3181

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**8**	4	4
Sodium	ppm	ASTM D5185m		▲ **993**	68	53
Potassium	ppm	ASTM D5185m	>20	▲ **539**	29	17
Glycol	%	*ASTM D2982		⬢ **0.20**	NEG	NEG

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	▲ **3**	▲ 3.2	⬢ 5.8
Nitration	Abs/cm	*ASTM D7624	>20	**13.1**	9.0	13.6
Sulfation	Abs/.1mm	*ASTM D7415	>30	**23.1**	24.3	30.6

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**14.1**	14.5	20.4
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	**11.1**	7.6	▲ 0.0

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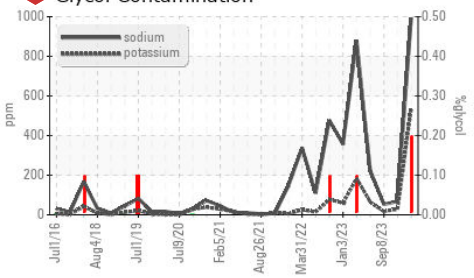
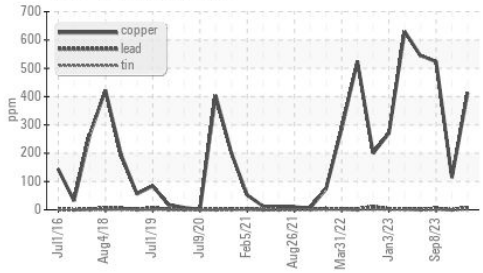
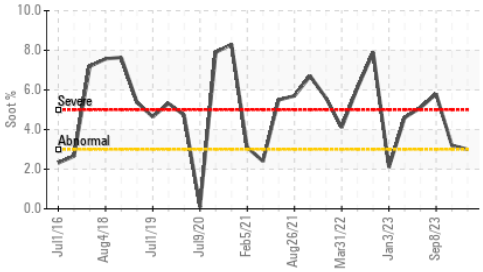
Glycol Contamination



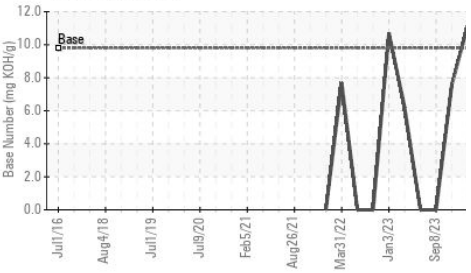
Non-ferrous Metals



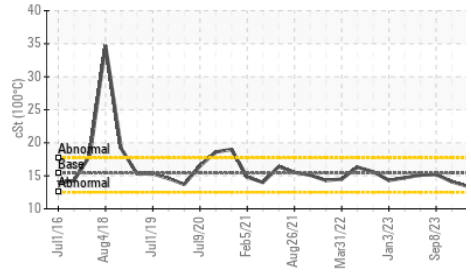
Soot %



Base Number



Viscosity @ 100°C

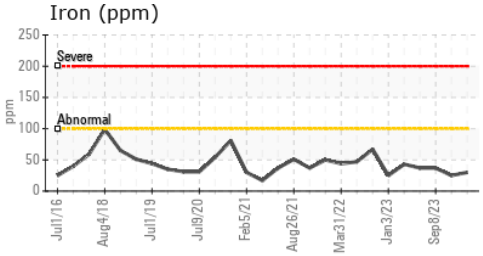


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

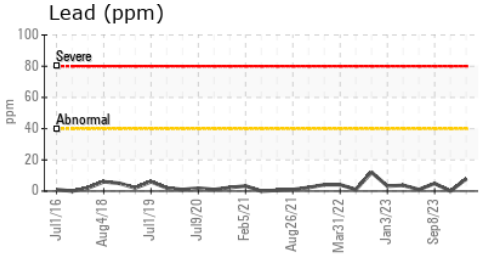
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	**13.4**	14.1	15.2

GRAPHS

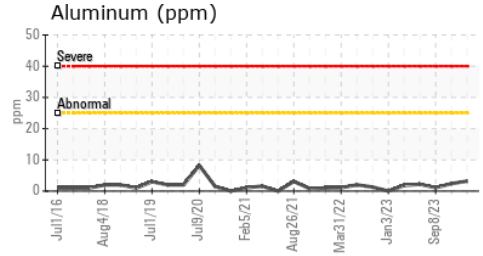
Iron (ppm)



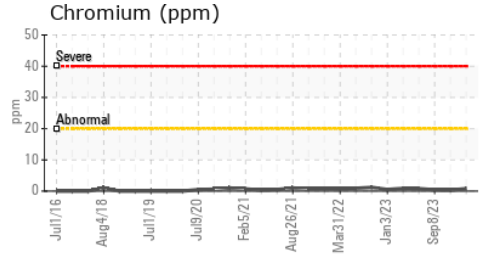
Lead (ppm)



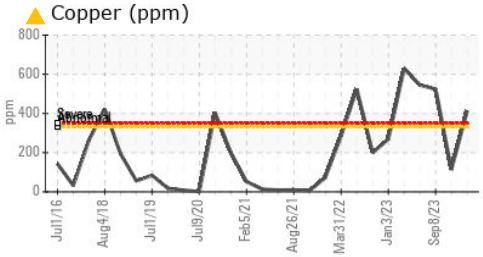
Aluminum (ppm)



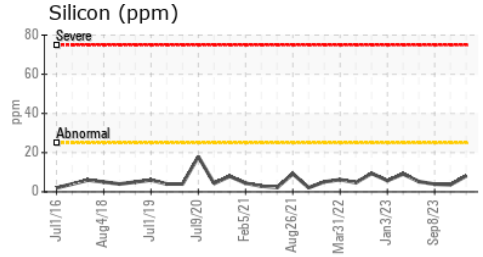
Chromium (ppm)



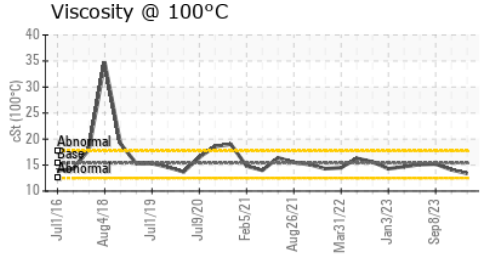
Copper (ppm)



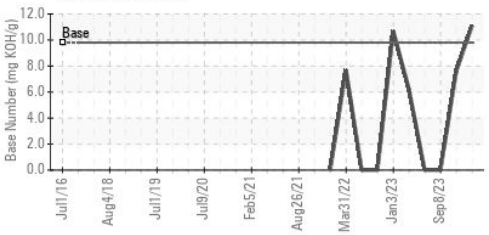
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0084376
Lab Number : 06081920
Unique Number : 10869365
Test Package : MOB 1 (Additional Tests: Glycol, TBN)

Received : 06 Feb 2024
Tested : 08 Feb 2024
Diagnosed : 08 Feb 2024 - Jonathan Hester

Kemp Quarries - River Valley - Arkoma
12971 HWY 9a
Shawnee, OK
US 74804
Contact:
arkomashop@kempquarries.net
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)