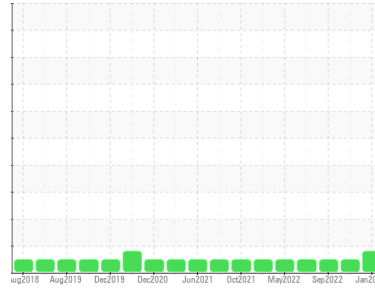


OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
KEMP QUARRIES / RIVER VALLEY ARKOMA
 Machine Id
WP057
 Component
Diesel Engine
 Fluid
MOBIL DELVAC 1300 SUPER15W40 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

Cylinder, crank, or cam shaft wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0084474	PCA0084179	PCA0062696
Sample Date	Client Info		30 Jan 2024	06 Oct 2023	02 Sep 2022
Machine Age	hrs	Client Info	405	12	7552
Oil Age	hrs	Client Info	7552	0	7552
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			ABNORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>2.1	<1.0	<1.0	<1.0
Water	WC Method	>0.21	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >51	▲ 56	85	10
Chromium	ppm	ASTM D5185m >11	<1	1	<1
Nickel	ppm	ASTM D5185m >5	3	1	0
Titanium	ppm	ASTM D5185m	<1	<1	0
Silver	ppm	ASTM D5185m >3	<1	0	<1
Aluminum	ppm	ASTM D5185m >31	4	3	1
Lead	ppm	ASTM D5185m >26	7	8	8
Copper	ppm	ASTM D5185m >26	2	2	<1
Tin	ppm	ASTM D5185m >4	<1	<1	<1
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	2	3	4
Barium	ppm	ASTM D5185m 0	0	0	<1
Molybdenum	ppm	ASTM D5185m 0	61	60	60
Manganese	ppm	ASTM D5185m	1	1	<1
Magnesium	ppm	ASTM D5185m 0	924	914	912
Calcium	ppm	ASTM D5185m	1006	1031	1045
Phosphorus	ppm	ASTM D5185m	1011	1007	1017
Zinc	ppm	ASTM D5185m	1255	1245	1257
Sulfur	ppm	ASTM D5185m	3025	2824	3143

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >22	4	5	3
Sodium	ppm	ASTM D5185m >31	2	2	1
Potassium	ppm	ASTM D5185m >20	5	1	0

INFRA-RED

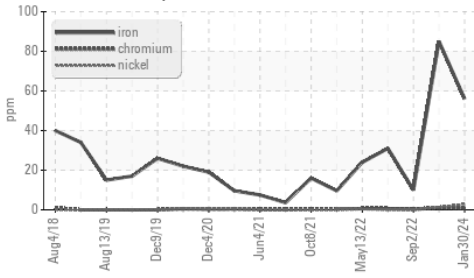
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	1.6	2.3	0.3
Nitration	Abs/cm	*ASTM D7624 >20	9.2	9.0	6.7
Sulfation	Abs/.1mm	*ASTM D7415 >30	19.7	21.4	19.0

FLUID DEGRADATION

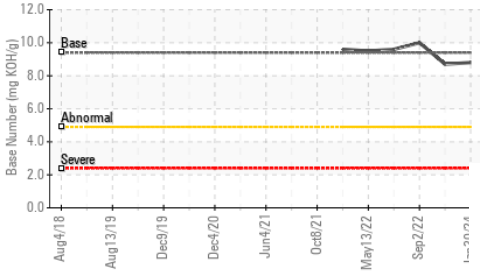
	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	15.1	14.7	14.8
Base Number (BN)	mg KOH/g	ASTM D2896 9.4	8.8	8.7	10.0

OIL ANALYSIS REPORT

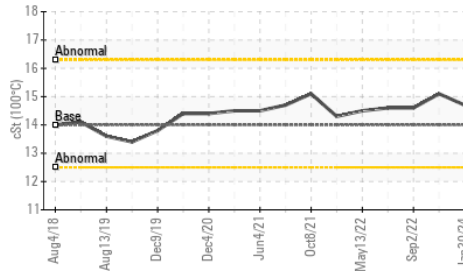
▲ Ferrous Alloys



Base Number



Viscosity @ 100°C

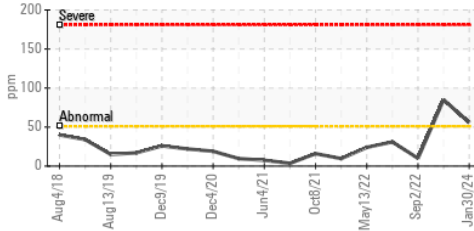


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.21	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

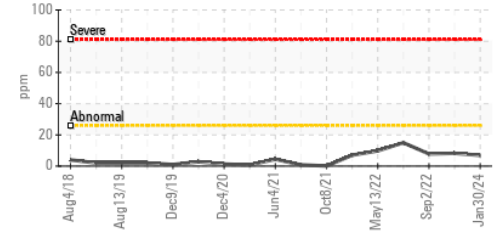
FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	14	14.7	15.1	14.6

GRAPHS

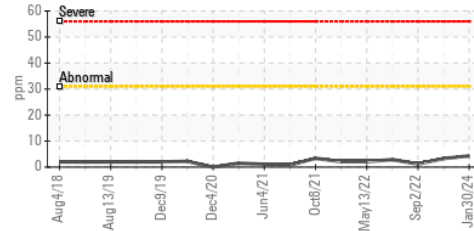
▲ Iron (ppm)



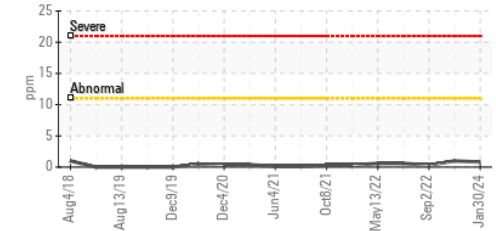
Lead (ppm)



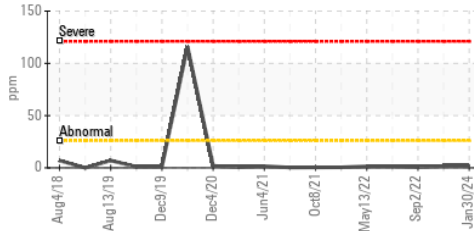
Aluminum (ppm)



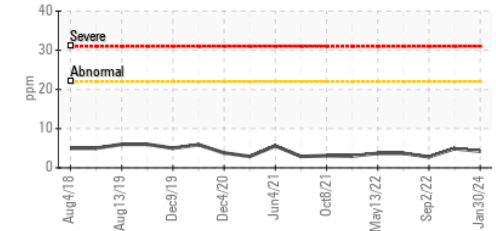
Chromium (ppm)



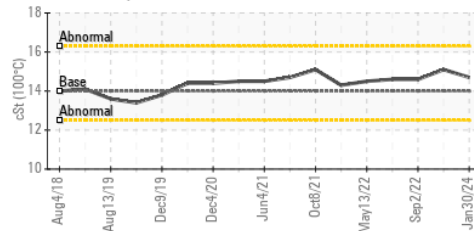
Copper (ppm)



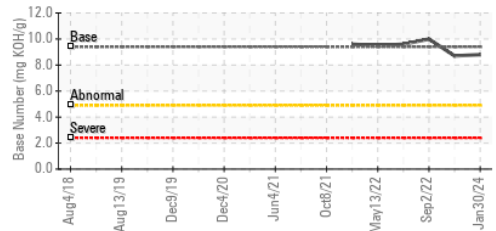
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0084474
Lab Number : 06081947
Unique Number : 10869392
Test Package : MOB 1 (Additional Tests: TBN)

Kemp Quarries - River Valley - Arkoma
 12971 HWY 9a
 Shawnee, OK
 US 74804

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

arkomashop@kempquarries.net

T:

F: