

OIL ANALYSIS REPORT



Machine Id **MH-90** Component **Right Swing Drive** Filuid **GEAR OIL LS 80W90 (--- GAL)**

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

🔺 Wear

Bearing and/or bushing wear is indicated. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

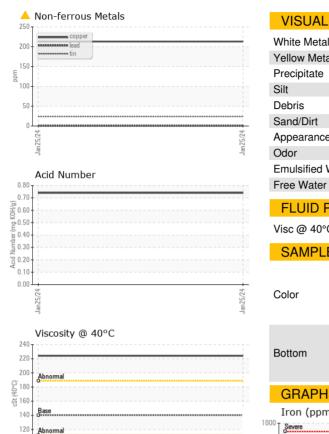
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0112768		
Sample Date		Client Info		25 Jan 2024		
Machine Age	hrs	Client Info		5246		
Oil Age	hrs	Client Info		2249		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
CONTAMINATI	ON	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>400	166		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	1		
Lead	ppm	ASTM D5185m	>50	<1		
Copper	ppm	ASTM D5185m	>200	<u> </u>		
Tin	ppm	ASTM D5185m	>10	<u> </u>		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	150	37		
Barium	ppm	ASTM D5185m		<1		
Molybdenum	ppm	ASTM D5185m		2		
Manganese	ppm	ASTM D5185m		1		
Magnesium	ppm	ASTM D5185m	10	16		
Calcium	ppm	ASTM D5185m	70	127		
Phosphorus	ppm	ASTM D5185m	2000	561		
Zinc	ppm	ASTM D5185m	50	197		
Sulfur	ppm	ASTM D5185m	20000	6690		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	1		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	2		
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.74		

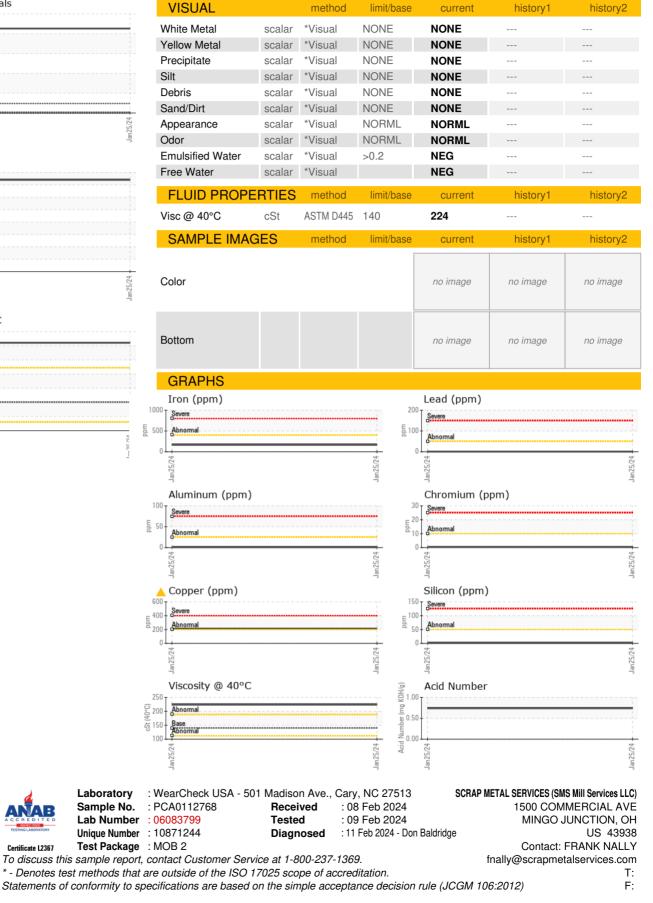


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Certificate L2367