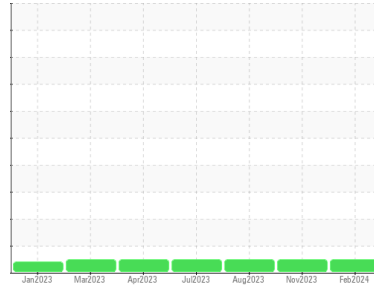


# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**113 (S/N 3HSPAAPR8PN664805)**

Component  
**Diesel Engine**

Fluid  
**SHELL ROTELLA T4 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0105523</b>	PCA0089629	PCA0089623
Sample Date	Client Info		<b>01 Feb 2024</b>	08 Nov 2023	31 Aug 2023
Machine Age	mls	Client Info	<b>139395</b>	119117	99440
Oil Age	mls	Client Info	<b>20278</b>	19677	20305
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>3.0	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	<b>10</b>	10	10
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >2	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m >2	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>1</b>	1	1
Lead	ppm	ASTM D5185m >40	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m >330	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >15	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>104</b>	97	77
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>6</b>	13	16
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>36</b>	56	53
Calcium	ppm	ASTM D5185m	<b>1966</b>	2031	2315
Phosphorus	ppm	ASTM D5185m	<b>883</b>	933	983
Zinc	ppm	ASTM D5185m	<b>1052</b>	1110	1277
Sulfur	ppm	ASTM D5185m	<b>3208</b>	2991	4200

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>3</b>	5	5
Sodium	ppm	ASTM D5185m	<b>0</b>	0	3
Potassium	ppm	ASTM D5185m >20	<b>9</b>	8	8

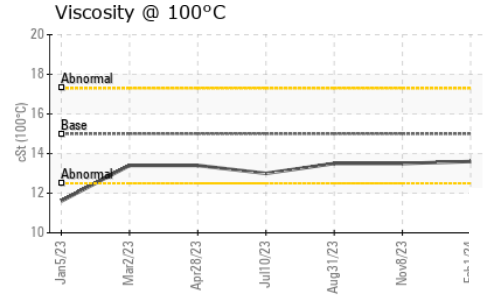
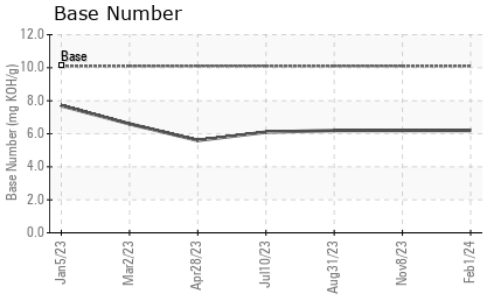
## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >6	<b>0.3</b>	0.3	0.3
Nitration	Abs/cm	*ASTM D7624 >20	<b>8.4</b>	8.3	8.4
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>21.4</b>	21.1	20.4

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>17.1</b>	16.7	16.1
Base Number (BN)	mg KOH/g	ASTM D2896 10.1	<b>6.2</b>	6.2	6.2

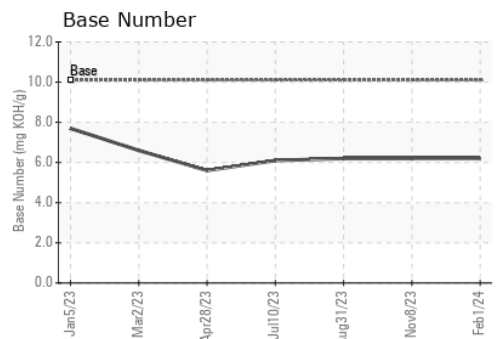
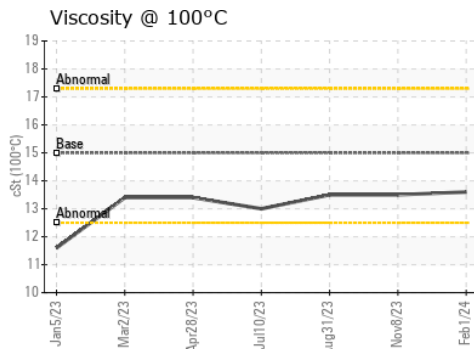
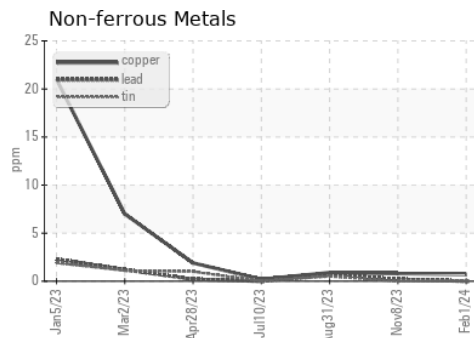
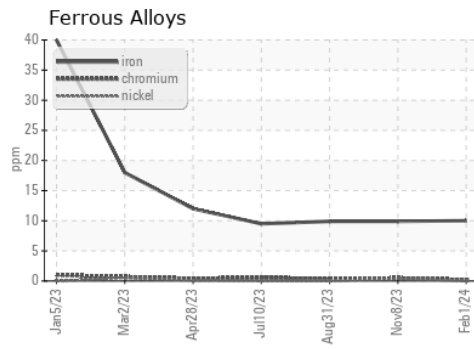
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15	<b>13.6</b>	13.5

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0105523  
**Lab Number** : 06086894  
**Unique Number** : 10874339  
**Test Package** : FLEET  
**Received** : 13 Feb 2024  
**Tested** : 13 Feb 2024  
**Diagnosed** : 13 Feb 2024 - Wes Davis

**VULCRAFT**  
 1501 W DARLINGTON ST  
 FLORENCE, SC  
 US 29501  
 Contact: DAVID VOUGHT  
 david.vought@vulcraft-sc.com  
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)