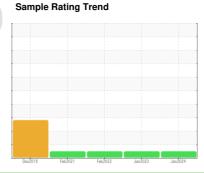


OIL ANALYSIS REPORT

KEMP QUARRIES / PRYOR STONE [67852] 3263

Component **Diesel Engine**

PETRO CANADA DURON SHP 15W40 (--- GAL)





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM performed. Engine oil sample taken. Engine oil, and all filters changed.)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

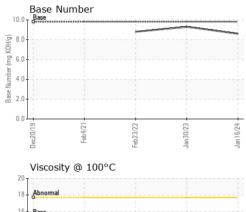
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Dec2019 Feb2021 Feb2022 Jan2023 Jan2024						
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0084409	PCA0070475	PCA0037839
Sample Date		Client Info		16 Jan 2024	30 Jan 2023	23 Feb 2022
Machine Age	hrs	Client Info		13648	13302	12984
Oil Age	hrs	Client Info		346	318	309
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	5	8	14
Chromium	ppm	ASTM D5185m	>20	0	<1	<1
Nickel	ppm	ASTM D5185m	>4	<1	0	1
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m	>3	<1	<1	<1
Aluminum	ppm	ASTM D5185m	>20	2	1	2
Lead	ppm	ASTM D5185m	>40	3	3	3
Copper	ppm	ASTM D5185m	>330	<1	1	2
Tin	ppm	ASTM D5185m	>15	<1	<1	<1
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	2	3	4
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	60	59	59	60
Manganese	ppm	ASTM D5185m	0	<1	<1	<1
Magnesium	ppm	ASTM D5185m	1010	937	900	998
Calcium	ppm	ASTM D5185m	1070	1015	1040	1143
Phosphorus	ppm	ASTM D5185m	1150	1063	974	1107
Zinc	ppm	ASTM D5185m	1270	1277	1175	1237
Sulfur	ppm	ASTM D5185m	2060	3233	3560	2870
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3	4	12
Sodium	ppm	ASTM D5185m		1	3	2
Potassium	ppm	ASTM D5185m	>20	<1	0	2
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.1	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	7.7	8.4	7.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	17.8	21.6	17.8
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	15.2	16.7	14.8
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	8.6	9.3	8.8
· /						



OIL ANALYSIS REPORT



VISUAL		method				history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	NEG	
FILLID DDODEDTIEC							

20			!	
18 - Abnormal				
⊕ 16 - Base				
Base 0014 Abnormal				
10				
Jec20/19	Feb 4/21	Feb23/22	Jan 30/23	A C1.01
Dec	æ	Feb	Jan	_1

	FLUID PROPE	RTIES	method	limit/	base	current	history1	histo	ory2
١	/isc @ 100°C	cSt	ASTM D445	15.4		13.1	12.8	13.3	
	GRAPHS								
250	Iron (ppm)				100 -	Lead (ppm)			
200	Severe 0				80-	Severe			
150 100	Abnormal				mdd 40	Abnormal			
100	Abnormal		:		40 - 20 -	Automa		:	
0				_	0.				
	Dec20/19	Feb23/22	Jan30/23	Jan16/24		Dec20/19	Feb23/22	Jan30/23	Jan16/24
	Aluminum (ppm)	LE .	7	7		Chromium (_	J	7
50 40					50 - 40 -				
					20				
E 30	Abnormal			-	ם 20-	Abnormal	1	1	
10					10 - 0 -				
0	Dec20/19 -	-eb23/22 -	Jan30/23 -	Jan16/24	0-	Dec20/19 -	Feb23/22 -	Jan30/23 -	Jan16/24
	Copper (ppm)	골	Jar	Jar		Silicon (ppm	_	Jar	Jar
400					80)		
300	Dolloma				60 -				
튭 200					և 40 -	Abnormal			
100					20-				
0	ec20/19	3/22		3/24	0.1	ec20/19	1/22	1/23 -	3/24
	Dec20/19	Feb23/22	Jan30/23	Jan16/24		Dec20/19	Feb23/22	Jan30/23	Jan16/24
20	Viscosity @ 100°C	:			10.0	Base Numbe	er		
18	Abnormal				KOH/g)	-			
CSt (100°C)	Base				6.0 e.u				
	Abnormal				4.0 -				
8	6	2	6	4	0.0	6	2		4
	Dec20/1	Feb23/2	Jan30/2	Jan 16/2		Dec20/1	Feb 23/2	Jan 30/2	Jan 16/2
10	Per20/19	Feb23/22 +	Jan30/23	Jan16/24	Base Number (mg KOH/g) 2.0.8	Dec20/19	Feb.23/22	Jan30/23 +	Jan 16/24





Laboratory Lab Number : 06088089 Unique Number : 10875534

Sample No. : PCA0084409

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Tested Diagnosed

Received : 13 Feb 2024 : 14 Feb 2024

: 15 Feb 2024 - Don Baldridge

Kemp Quarries - Pryor Stone - Pryor 1050 E 520 Rd

Pryor, OK US 74361 Contact:

Test Package : MOB 1 (Additional Tests: TBN) To discuss this sample report, contact Customer Service at 1-800-237-1369.

pryor@pryorstone.com

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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