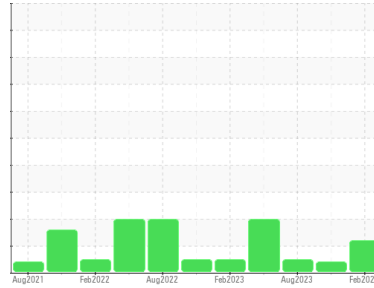


# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**Pickle Line**  
 Machine Id  
**[Pickle Line] 585270-EXIT COIL CAR**  
 Component  
**Hydraulic System**  
 Fluid  
**PETRO CANADA HYDREX AW 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0112944</b>	PCA0107660	PCA0101442
Sample Date	Client Info	<b>12 Feb 2024</b>	26 Nov 2023	22 Aug 2023
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	ABNORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >20	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	2	<1
Calcium	ppm	ASTM D5185m 50	<b>47</b>	54	54
Phosphorus	ppm	ASTM D5185m 330	<b>285</b>	368	337
Zinc	ppm	ASTM D5185m 430	<b>417</b>	480	438
Sulfur	ppm	ASTM D5185m 760	<b>795</b>	919	963

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>2</b>	2	0
Water	%	ASTM D6304 >0.05	<b>NEG</b>	NEG	NEG

## FLUID CLEANLINESS

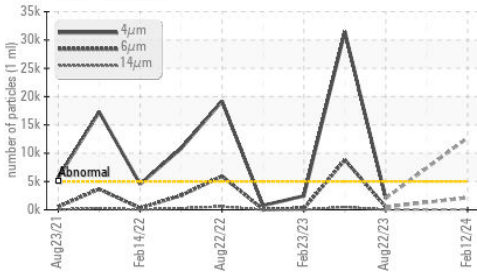
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>▲ 12702</b>	---	2033
Particles >6µm	ASTM D7647 >1300	<b>▲ 2141</b>	---	497
Particles >14µm	ASTM D7647 >160	<b>84</b>	---	29
Particles >21µm	ASTM D7647 >40	<b>21</b>	---	5
Particles >38µm	ASTM D7647 >10	<b>1</b>	---	0
Particles >71µm	ASTM D7647 >3	<b>0</b>	---	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>▲ 21/18/14</b>	---	18/16/12

## FLUID DEGRADATION

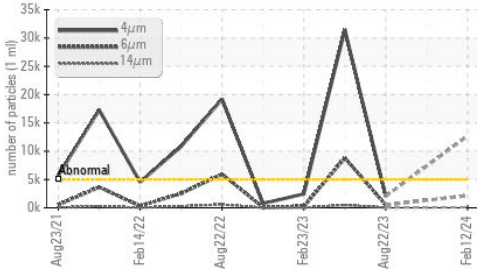
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.70	<b>0.36</b>	0.36	0.40

# OIL ANALYSIS REPORT

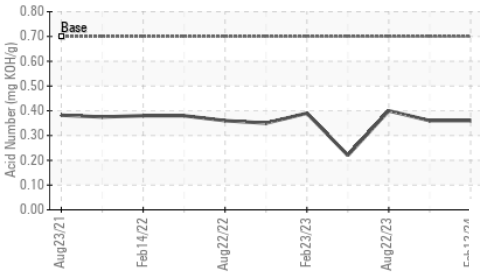
**▲ Particle Trend**



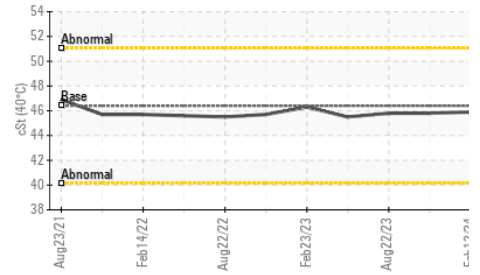
**▲ Particle Trend**



**Acid Number**



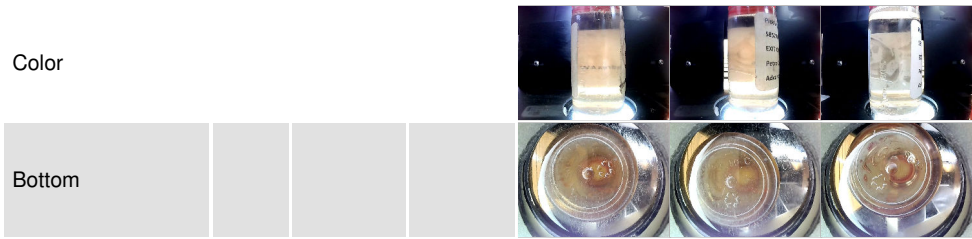
**Viscosity @ 40°C**



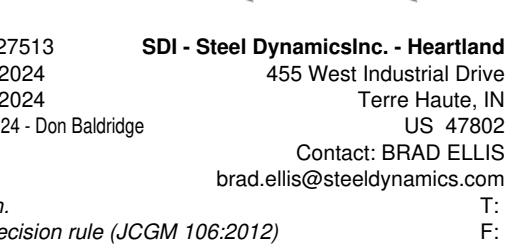
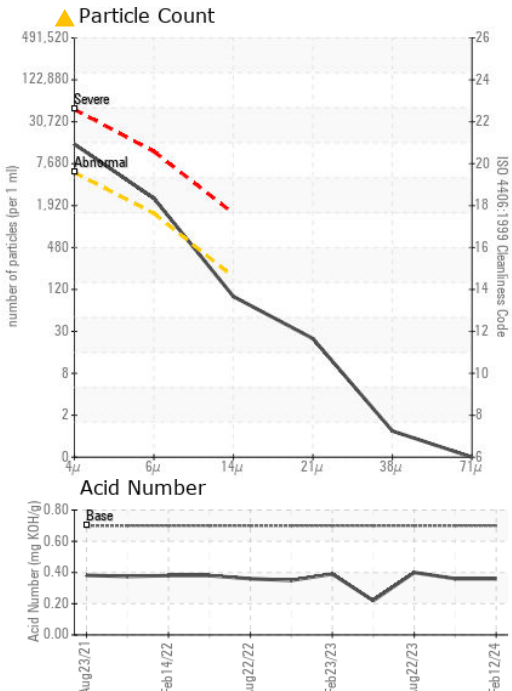
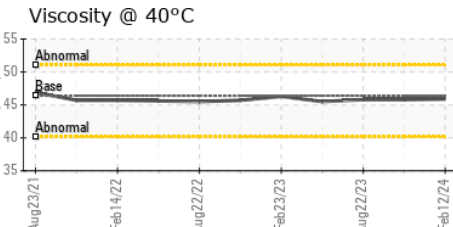
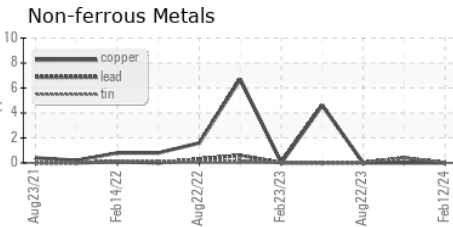
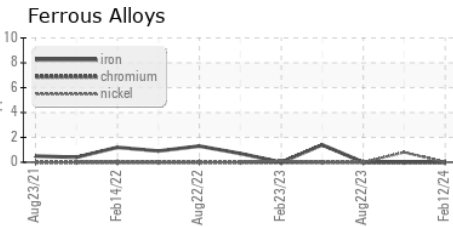
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	45.9	45.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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**GRAPHS**



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0112944  
**Lab Number** : 06088137  
**Unique Number** : 10875582  
**Test Package** : PLANT

**SDI - Steel Dynamics Inc. - Heartland**  
 455 West Industrial Drive  
 Terre Haute, IN  
 US 47802  
 Contact: BRAD ELLIS  
 brad.ellis@steeldynamics.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)