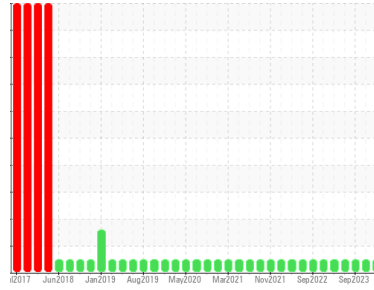


# OIL ANALYSIS REPORT



Area  
**KEMP QUARRIES / MUSKOGEE SAND [68593]**  
 Machine Id  
**WL109**  
 Component  
**Rear Left Final Drive**  
 Fluid  
**PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)**

Sample Rating Trend



NORMAL

✓

## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor. ( Customer Sample Comment: PM-2 sampled fluid )

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is no indication of any contamination in the oil.

**Fluid Condition**  
 The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

| method        | limit/base  | current            | history1    | history2    |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | <b>PCA0086512</b>  | PCA0070581  | PCA0086421  |
| Sample Date   | Client Info | <b>05 Feb 2024</b> | 22 Nov 2023 | 11 Sep 2023 |
| Machine Age   | hrs         | <b>50702</b>       | 50215       | 49706       |
| Oil Age       | hrs         | <b>50702</b>       | 50215       | 49706       |
| Oil Changed   | Client Info | <b>N/A</b>         | N/A         | Changed     |
| Sample Status |             | <b>NORMAL</b>      | NORMAL      | NORMAL      |

## CONTAMINATION

| method | limit/base     | current    | history1 | history2 |
|--------|----------------|------------|----------|----------|
| Water  | WC Method >0.2 | <b>NEG</b> | NEG      | NEG      |

## WEAR METALS

| method   | limit/base           | current      | history1 | history2 |
|----------|----------------------|--------------|----------|----------|
| Iron     | ppm ASTM D5185m >800 | <b>160</b>   | 28       | 98       |
| Chromium | ppm ASTM D5185m >10  | <b>0</b>     | 0        | <1       |
| Nickel   | ppm ASTM D5185m >5   | <b>0</b>     | 0        | <1       |
| Titanium | ppm ASTM D5185m >15  | <b>&lt;1</b> | <1       | <1       |
| Silver   | ppm ASTM D5185m >2   | <b>0</b>     | 0        | <1       |
| Aluminum | ppm ASTM D5185m >75  | <b>3</b>     | 1        | 3        |
| Lead     | ppm ASTM D5185m >10  | <b>0</b>     | 0        | 0        |
| Copper   | ppm ASTM D5185m >75  | <b>1</b>     | 1        | 2        |
| Tin      | ppm ASTM D5185m >8   | <b>&lt;1</b> | 0        | 0        |
| Vanadium | ppm ASTM D5185m      | <b>0</b>     | 0        | 0        |
| Cadmium  | ppm ASTM D5185m      | <b>0</b>     | 0        | 0        |

## ADDITIVES

| method     | limit/base           | current      | history1 | history2 |
|------------|----------------------|--------------|----------|----------|
| Boron      | ppm ASTM D5185m 2    | <b>&lt;1</b> | 0        | 2        |
| Barium     | ppm ASTM D5185m 0    | <b>0</b>     | 0        | 0        |
| Molybdenum | ppm ASTM D5185m 0    | <b>0</b>     | 0        | 1        |
| Manganese  | ppm ASTM D5185m 0    | <b>1</b>     | 0        | <1       |
| Magnesium  | ppm ASTM D5185m 9    | <b>14</b>    | 13       | 14       |
| Calcium    | ppm ASTM D5185m 3114 | <b>3108</b>  | 3361     | 2870     |
| Phosphorus | ppm ASTM D5185m 1099 | <b>1111</b>  | 1135     | 920      |
| Zinc       | ppm ASTM D5185m 1245 | <b>1320</b>  | 1310     | 1124     |
| Sulfur     | ppm ASTM D5185m 7086 | <b>5227</b>  | 5248     | 4404     |

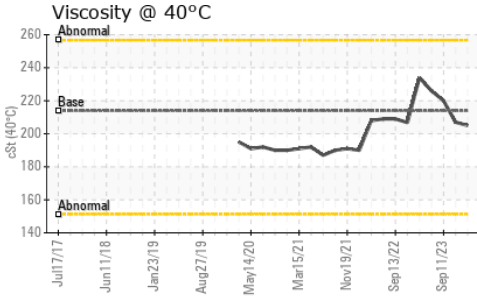
## CONTAMINANTS

| method    | limit/base           | current      | history1 | history2 |
|-----------|----------------------|--------------|----------|----------|
| Silicon   | ppm ASTM D5185m >400 | <b>29</b>    | 17       | 15       |
| Sodium    | ppm ASTM D5185m      | <b>2</b>     | 0        | <1       |
| Potassium | ppm ASTM D5185m >20  | <b>&lt;1</b> | 3        | 2        |

## VISUAL

| method           | limit/base           | current      | history1 | history2 |
|------------------|----------------------|--------------|----------|----------|
| White Metal      | scalar *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Yellow Metal     | scalar *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Precipitate      | scalar *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Silt             | scalar *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Debris           | scalar *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Sand/Dirt        | scalar *Visual NONE  | <b>NONE</b>  | NONE     | NONE     |
| Appearance       | scalar *Visual NORML | <b>NORML</b> | NORML    | NORML    |
| Odor             | scalar *Visual NORML | <b>NORML</b> | NORML    | NORML    |
| Emulsified Water | scalar *Visual >0.2  | <b>NEG</b>   | NEG      | NEG      |
| Free Water       | scalar *Visual       | <b>NEG</b>   | NEG      | NEG      |

# OIL ANALYSIS REPORT

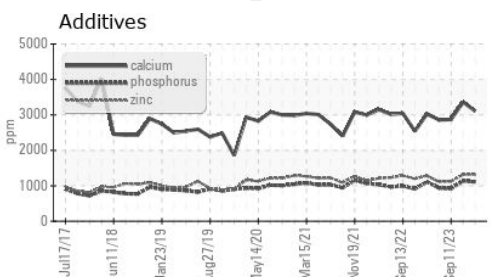
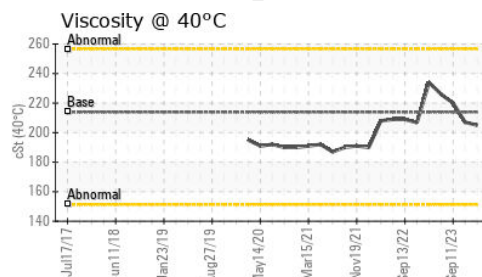
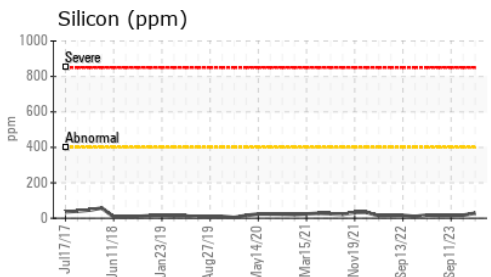
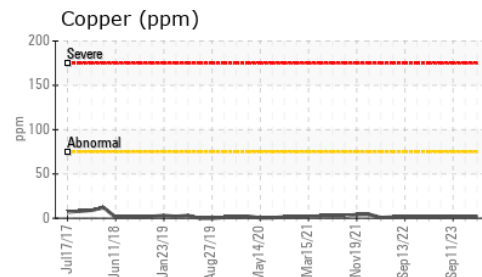
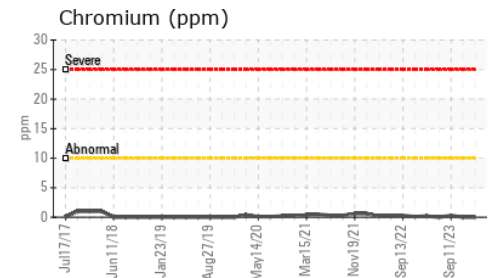
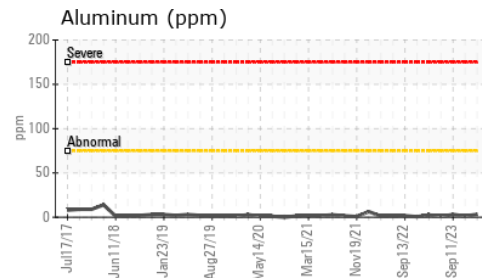
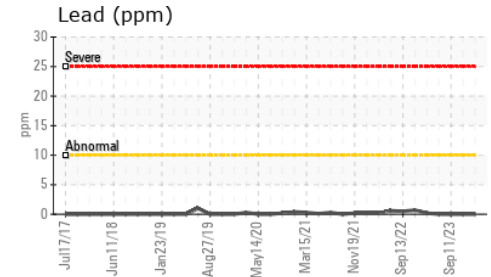
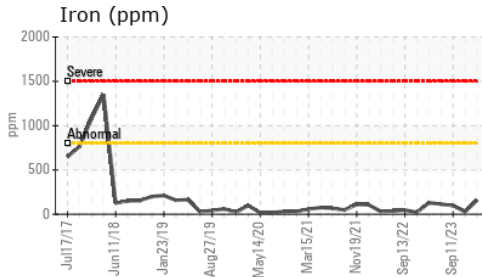


| FLUID PROPERTIES | method | limit/base | current | history1   | history2 |     |
|------------------|--------|------------|---------|------------|----------|-----|
| Visc @ 40°C      | cSt    | ASTM D445  | 213.9   | <b>205</b> | 207      | 220 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

|        |  |          |          |          |
|--------|--|----------|----------|----------|
| Color  |  | no image | no image | no image |
| Bottom |  | no image | no image | no image |

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0086512  
**Lab Number** : 06088385  
**Unique Number** : 10875830  
**Test Package** : MOB 1

**Kemp Quarries - Muskogee Sand**  
 3395 W 50th St N  
 Porter, OK  
 US 74454

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

muskogee@muskogeessand.com

T:

F: