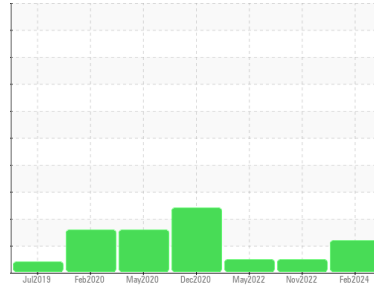


OIL ANALYSIS REPORT

Sample Rating Trend



VISUAL METAL



Area
KEMP QUARRIES / KEMP STONE - FAIRLAND [62593]
Machine Id
OHT100
Component
Rear Right Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you inspect for the source(s) of wear. Resample at the next service interval to monitor. (Customer Sample Comment: PM-1 sampled fluid. Overfilled and had material on magnets)

Wear

Moderate concentration of visible metal present. All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The oil viscosity is lower than normal. Confirm oil type.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0086496	PCA0070254	PCA0061946
Sample Date	Client Info	07 Feb 2024	01 Nov 2022	25 May 2022
Machine Age	hrs	6938	6511	6073
Oil Age	hrs	6938	6073	6073
Oil Changed	Client Info	N/A	Changed	N/A
Sample Status		ABNORMAL	NORMAL	NORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >800	36	61	55
Chromium	ppm ASTM D5185m >10	0	<1	<1
Nickel	ppm ASTM D5185m >5	<1	0	<1
Titanium	ppm ASTM D5185m >15	<1	<1	<1
Silver	ppm ASTM D5185m >2	0	0	<1
Aluminum	ppm ASTM D5185m >75	<1	1	1
Lead	ppm ASTM D5185m >10	2	4	4
Copper	ppm ASTM D5185m >75	8	15	16
Tin	ppm ASTM D5185m >8	<1	1	<1
Antimony	ppm ASTM D5185m >50	---	---	---
Vanadium	ppm ASTM D5185m	0	0	0
Cadmium	ppm ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 2	<1	1	4
Barium	ppm ASTM D5185m 0	0	0	0
Molybdenum	ppm ASTM D5185m 0	8	13	12
Manganese	ppm ASTM D5185m 0	<1	<1	<1
Magnesium	ppm ASTM D5185m 9	142	184	170
Calcium	ppm ASTM D5185m 3114	921	1469	1524
Phosphorus	ppm ASTM D5185m 1099	634	731	699
Zinc	ppm ASTM D5185m 1245	779	881	885
Sulfur	ppm ASTM D5185m 7086	2198	3092	2678

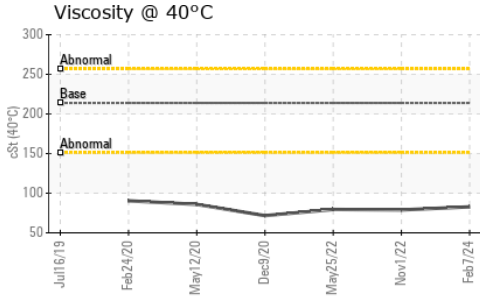
CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >400	5	5	4
Sodium	ppm ASTM D5185m	<1	1	2
Potassium	ppm ASTM D5185m >20	0	0	0

VISUAL

method	limit/base	current	history1	history2
White Metal	scalar *Visual NONE	NONE	NONE	MODER
Yellow Metal	scalar *Visual NONE	▲ MODER	MODER	NONE
Precipitate	scalar *Visual NONE	NONE	NONE	NONE
Silt	scalar *Visual NONE	NONE	NONE	NONE
Debris	scalar *Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar *Visual NONE	NONE	NONE	NONE
Appearance	scalar *Visual NORML	NORML	NORML	NORML
Odor	scalar *Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar *Visual >0.2	NEG	NEG	NEG
Free Water	scalar *Visual	NEG	NEG	NEG

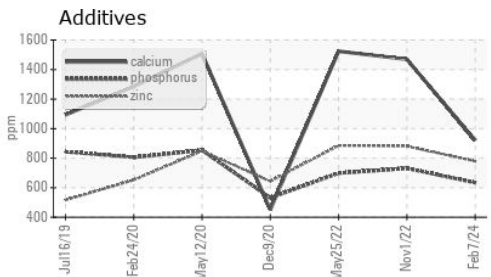
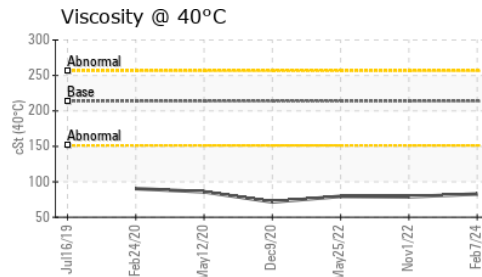
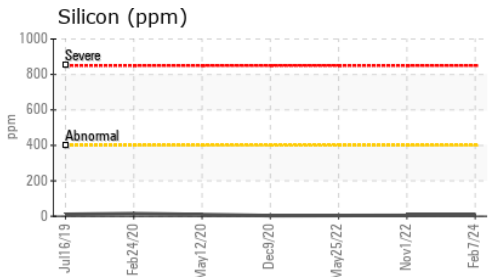
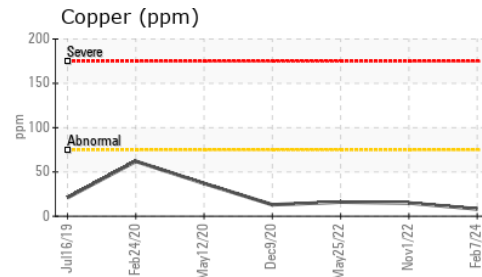
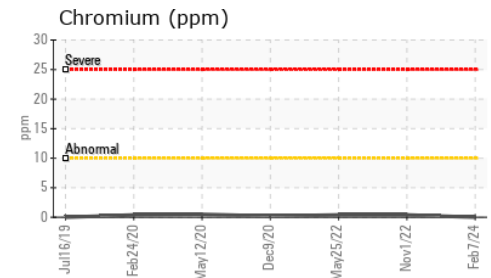
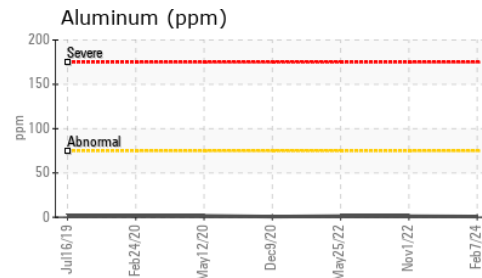
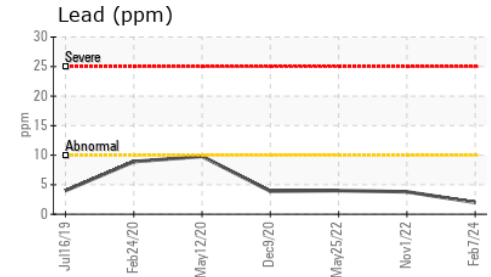
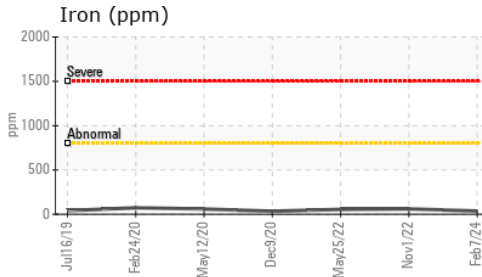
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213.9	82.8	78.9	79.5

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				no image	no image	no image
Bottom				no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0086496
Lab Number : **06088417**
Unique Number : 10875862
Test Package : MOB 1

Received : 13 Feb 2024
Tested : 14 Feb 2024
Diagnosed : 15 Feb 2024 - Angela Borella

Kemp Quarries - Kemp Stone - Fairland
 18350 S 590 Rd
 Fairland, OK
 US 74343

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact: fairland@kempstone.com

T:
F: