

OIL ANALYSIS REPORT

KEMP QUARRIES / MUSKOGEE SAND [68593] WL109 Component

Transmission (Manual)

Flui PETRO CANADA PRODURO TO-4 SAE 30 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-2 changed fluid and filters)

Wear

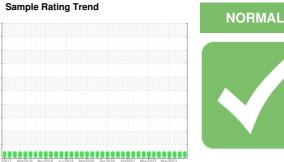
All component wear rates are normal.

Contamination

There is no indication of any contamination in the fluid.

Fluid Condition

The condition of the fluid is acceptable for the time in service.

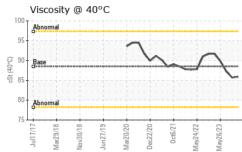




	VIATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0086517	PCA0070575	PCA0048598
Sample Date		Client Info		05 Feb 2024	21 Nov 2023	11 Sep 2023
Machine Age	hrs	Client Info		50702	50215	49706
Oil Age	hrs	Client Info		50702	50215	49706
Oil Changed		Client Info		Changed	N/A	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATI	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	1	3	4
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m	>7	0	0	0
Aluminum	ppm	ASTM D5185m	>25	1	1	4
Lead	ppm	ASTM D5185m	>45	0	0	0
Copper	ppm	ASTM D5185m	>225	164	167	166
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	2	<1	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum		ASTM D5185m	0	1	2	2
worybuenum	ppm	ASTIVI DJ TOJITI				
Manganese		ASTM D5185m		0	0	0
Manganese	ppm					
,	ppm ppm	ASTM D5185m	9	0	0	0 23 2942
Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185m ASTM D5185m	9	0 25	0 20	23
Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	9 1 3131	0 25 2864 1019	0 20 3124 1022	23 2942 995
Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	9 1 3131 1194	0 25 2864	0 20 3124	23 2942
Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	9 1 3131 1194 1281	0 25 2864 1019 1182	0 20 3124 1022 1154	23 2942 995 1172
Maganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	9 1 3131 1194 1281 3811	0 25 2864 1019 1182 3970	0 20 3124 1022 1154 4142	23 2942 995 1172 4530
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method	9 1 3131 1194 1281 3811 limit/base	0 25 2864 1019 1182 3970 current	0 20 3124 1022 1154 4142 history1	23 2942 995 1172 4530 history2
Maganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN [®] Silicon	ppm ppm ppm ppm ppm ppm TS	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m	9 1 3131 1194 1281 3811 limit/base >125	0 25 2864 1019 1182 3970 current 5	0 20 3124 1022 1154 4142 history1 4	23 2942 995 1172 4530 history2 5
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm TS ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	9 1 3131 1194 1281 3811 limit/base >125	0 25 2864 1019 1182 3970 current 5 1	0 20 3124 1022 1154 4142 history1 4 0	23 2942 995 1172 4530 history2 5 0
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm TS ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	9 1 3131 1194 1281 3811 limit/base >125 >20	0 25 2864 1019 1182 3970 current 5 1 0	0 20 3124 1022 1154 4142 history1 4 0 2	23 2942 995 1172 4530 history2 5 0 2
Maganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL	ppm ppm ppm ppm ppm ppm TS ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	9 1 3131 1194 1281 3811 limit/base >125 >20 limit/base	0 25 2864 1019 1182 3970 current 5 1 0 current	0 20 3124 1022 1154 4142 history1 4 0 2 history1	23 2942 995 1172 4530 history2 5 0 2 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	9 1 3131 1194 1281 3811 limit/base >125 >20 limit/base NONE	0 25 2864 1019 1182 3970 current 5 1 0 current NONE	0 20 3124 1022 1154 4142 history1 4 0 2 2 history1 NONE	23 2942 995 1172 4530 history2 5 0 2 2 history2 NONE
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal	ppm ppm ppm ppm ppm ppm TS ppm ppm ppm scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Yisual	9 1 3131 1194 1281 3811 limit/base >125 >20 limit/base NONE NONE	0 25 2864 1019 1182 3970 current 5 1 0 current NONE NONE	0 20 3124 1022 1154 4142 history1 4 0 2 2 history1 NONE NONE	23 2942 995 1172 4530 history2 5 0 2 history2 NONE NONE
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate	ppm ppm ppm ppm ppm TS ppm ppm ppm ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual	9 1 3131 1194 1281 3811 limit/base >125 >20 limit/base NONE NONE NONE NONE	0 25 2864 1019 1182 3970 current 5 1 0 current NONE NONE NONE NONE	0 20 3124 1022 1154 4142 history1 4 0 2 2 history1 NONE NONE NONE NONE	23 2942 995 1172 4530 history2 5 0 2 history2 NONE NONE NONE NONE
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt	ppm ppm ppm ppm ppm ppm TS ppm ppm ppm ppm scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual	9 1 3131 1194 1281 3811 limit/base >125 >20 limit/base NONE NONE NONE NONE NONE	0 25 2864 1019 1182 3970 current 5 1 0 current NONE NONE NONE NONE NONE	0 20 3124 1022 1154 4142 history1 4 0 2 <u>history1</u> NONE NONE NONE NONE NONE	23 2942 995 1172 4530 history2 5 0 2 2 history2 NONE NONE NONE NONE LIGHT
Maganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris	ppm ppm ppm ppm ppm ppm TS ppm ppm ppm ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual	9 1 3131 1194 1281 3811 limit/base >125 >20 limit/base NONE NONE NONE NONE NONE NONE	0 25 2864 1019 1182 3970 current 5 1 0 current NONE NONE NONE NONE NONE NONE	0 20 3124 1022 1154 4142 history1 4 0 2 2 history1 NONE NONE NONE NONE NONE NONE	23 2942 995 1172 4530 history2 5 0 2 2 history2 NONE NONE NONE NONE LIGHT NONE
Maganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m XSTM D	9 1 3131 1194 1281 3811 limit/base >125 >20 limit/base NONE NONE NONE NONE NONE NONE NONE NONE	0 25 2864 1019 1182 3970 current 5 1 0 current NONE NONE NONE NONE NONE NONE NONE NON	0 20 3124 1022 1154 4142 history1 4 0 2 history1 NONE NONE NONE NONE NONE NONE NONE NONE	23 2942 995 1172 4530 history2 5 0 2 2 history2 NONE NONE NONE LIGHT NONE LIGHT NONE
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	9 1 3131 1194 1281 3811 limit/base >125 	0 25 2864 1019 1182 3970 current 5 1 0 current NONE NONE NONE NONE NONE NONE NONE NON	0 20 3124 1022 1154 4142 history1 4 0 2 history1 NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE	23 2942 995 1172 4530 history2 5 0 2 history2 NONE NONE NONE LIGHT NONE LIGHT NONE NONE NONE
Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor	ppm ppm ppm ppm ppm ppm ppm ppm ppm scalar scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	9 1 3131 1194 1281 3811 limit/base >125 s limit/base NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE	0 25 2864 1019 1182 3970 current 5 1 0 current NONE NONE NONE NONE NONE NONE NONE NON	0 20 3124 1022 1154 4142 history1 4 0 2 history1 NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE NONE	23 2942 995 1172 4530 history2 5 0 2 history2 NONE NONE NONE LIGHT NONE NONE NONE NONE NONE NONE



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