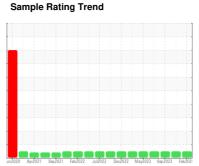


OIL ANALYSIS REPORT





Resample at the next service interval to monitor. (Customer Sample Comment: Pm4 performed. All oil samples taken. All oils, and all filters changed.)

There is no indication of any contamination in the

The condition of the oil is acceptable for the time in

All component wear rates are normal.

DIAGNOSIS Recommendation

Contamination

Fluid Condition

Wear

oil.

service.

Area KEMP QUARRIES / PRYOR STONE [68457] Machine Id WL138 Component Hydraulic System

id

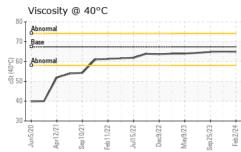
PETRO CANADA HYDREX AW 68 (--- GAL)

REX AW 68 (GAL)	un2020 Apr2	021 Sep2021 Feb2022	Jul2022 Dec2022 May2023 Sep7	023 Feb 2024	
SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0086279	PCA0084327	PCA008427
Sample Date		Client Info		02 Feb 2024	18 Nov 2023	25 Sep 2023
Machine Age	hrs	Client Info		33561	33032	32588
Oil Age	hrs	Client Info		2017	1488	1044
Oil Changed		Client Info		Changed	Oil Added	Oil Added
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINA	TION	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR META	LS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	6	6	7
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>10	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	4	3	3
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>75	2	2	2
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0	0
Magnesium	ppm	ASTM D5185m	0	2	<1	2
Calcium	ppm	ASTM D5185m	50	74	122	75
Phosphorus	ppm	ASTM D5185m	330	354	356	359
Zinc	ppm	ASTM D5185m	430	420	409	425
Sulfur	ppm	ASTM D5185m	760	885	842	856
CONTAMINA	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	13	12	12
Sodium	ppm	ASTM D5185m		1	2	<1
Potassium	ppm	ASTM D5185m	>20	2	<1	<1
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG



OIL ANALYSIS REPORT

FLUID PROPERTIES method limit/base



			SAM	PLE IN	ИAG	ES		methoo	d	limit/b	ase	cur	rent		histor	ʻy1		histor	y2
			Color									no im	age		no imag			o imag	
/22 /23 /23 /23																			
Jul15/22 Dec9/22	May9/23	Sep 25/23 Feb 2/24	Bottom									no im	age	n	imag	ge	n	o imag	e
			GRA	PHS										1					
			Iron (opm)				1			30-	Lead (ppm)						
			30 -								25 · 20 ·	Severe							
	abnorma								Ed 15 -										
	10-		-		_		-		10- 5-	Abnormal									
		20 0	/21	22	22	22	23	/23	24	0-	/20	/21	22	22	22	23	/23	-	
		Jun5/20	Sep 10/21	Feb11/22	Jul15/22	Dec9/22	May9/23	Sep25/23	Feb2/24		Jun5/20 Apr12/21	Sep10/21	Feb11/22	Jul15/22	Dec9/22	May9/23	Sep25/23		
	Alumii ³⁰ T	num (p	om)						30-	Chrom	ium (p	opm)							
	25 - Severe								25 · 20 ·	Severe									
			<u> </u>						-		E 15 -	A1							
			10 - Abnorma								10- 5-	Abnormal	1						ļ
				0/21-	122	122	122	123	/23 -	/24	0.	/20	0/21	/22	122	/22	123	/23	
			Jun5/20		Feb11/22	Jul15/22	Dec9/22	May9/23	Sep25/23	Feb2/24		Jun5/20 Apr12/21		Feb11/22	Jul15/22	Dec9/22	May9/23	Sep25/23	6 0 1
			Coppe ²⁵⁰ T	r (ppm)						60-	Silicon	(ppm))			1		
			200 - Severe								50 - 40 -	Severe							
			150- 100-								퉙 30 -	Abnormal							
			50								20 - 10 -				-			-	-
			Jun5/20	0/21	1/22 -	5/22	Dec9/22 -	9/23	5/23 -	2/24	0-	5/20	0/21-	1/22	5/22 -	9/22	9/23	5/23	
					Feb11/22	Jul15/22	Dec	May9/23	Sep25/23	Feb2/2		Jun5/2 Apr12/2		Feb11/22	Jul15/22	Dec9/22	May9/23	Sep25/23	0 - -
	Viscos	ity @ 4	0°C						1000-	Additiv									
			70 - Base								800-		calcium phosphoi zinc	us					
			(ට_60 - Abnorma දේ 50 -	_							600 ·		Sund		ABRENTED		AGANTARES.		
			40 -								200 -	-					_		~
			Jun5/20 05	Sep10/21-	Feb11/22	Jul15/22	Dec9/22	May9/23	Sep25/23	Feb2/24	0-	Jun5/20	Sep10/21-	Feb11/22 -	Jul15/22 -	Dec9/22	May9/23	Sep25/23	1.1204
			Jur	Sep	Feb1	Jul	Dec	May	Sep 2			Jur	Sep	Feb 1	llul	Dec	May	Sep 2	i.
ABB ADDITED ADDITED	Sam Lab Uniqu	e Number Package	: WearChe : PCA0086 : 06088454 : 10875899 : MOB 1	279		Rec Tes Dia	eive ted gnos	d: ised:	: 13 : 14 : 15 F	Feb 20 Feb 20 eb 2024	24 24		Kemp	Quar	ries -		1050	ne - P E 520 Pryor JS 74 Cont) R , O 136