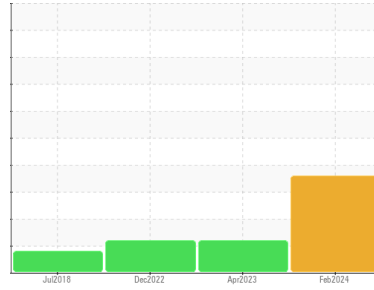


PROBLEM SUMMARY

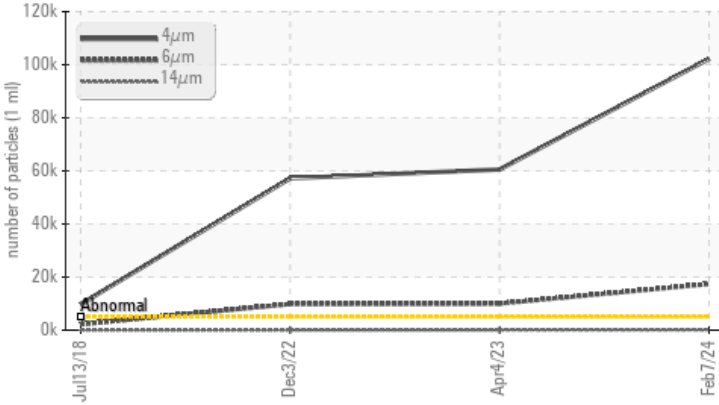
Sample Rating Trend



Machine Id
MAX 4
 Component
Hydraulic System
 Fluid
PETRO CANADA CALFLO AF (18 GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>5000	102229	60548	57202
Particles >6µm	ASTM D7647	>1300	17382	10002	9856
Oil Cleanliness	ISO 4406 (c)	>19/17/14	24/21/14	23/21/14	23/20/13

Customer Id: GALGURIL
 Sample No.: PCA0111452
 Lab Number: 06090098
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

04 Apr 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



03 Dec 2022 Diag: Don Baldrige

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



13 Jul 2018 Diag: Jonathan Hester

ISO

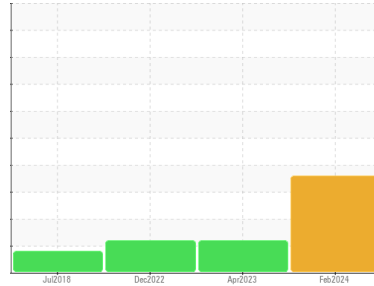


Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Machine Id
MAX 4
Component
Hydraulic System
Fluid
PETRO CANADA CALFLO AF (18 GAL)



DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0111452	PCA0088484	PCA0067935
Sample Date	Client Info	07 Feb 2024	04 Apr 2023	03 Dec 2022
Machine Age	yrs	Client Info	6	5
Oil Age	yrs	Client Info	6	5
Oil Changed	Client Info	N/A	N/A	Not Changd
Sample Status		SEVERE	ABNORMAL	ABNORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.05	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >20	2	<1	0
Chromium	ppm ASTM D5185m >20	0	0	0
Nickel	ppm ASTM D5185m >20	0	0	0
Titanium	ppm ASTM D5185m	0	0	0
Silver	ppm ASTM D5185m	0	0	0
Aluminum	ppm ASTM D5185m >20	0	0	0
Lead	ppm ASTM D5185m >20	0	0	0
Copper	ppm ASTM D5185m >20	<1	0	0
Tin	ppm ASTM D5185m >20	<1	0	0
Antimony	ppm ASTM D5185m	---	---	---
Vanadium	ppm ASTM D5185m	0	0	0
Cadmium	ppm ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 0	0	0	0
Barium	ppm ASTM D5185m 0	0	0	0
Molybdenum	ppm ASTM D5185m 0	0	0	0
Manganese	ppm ASTM D5185m 0	<1	<1	0
Magnesium	ppm ASTM D5185m 0	0	<1	0
Calcium	ppm ASTM D5185m 0	0	<1	0
Phosphorus	ppm ASTM D5185m 270	224	239	236
Zinc	ppm ASTM D5185m 0	3	0	<1
Sulfur	ppm ASTM D5185m 10	16	3	0

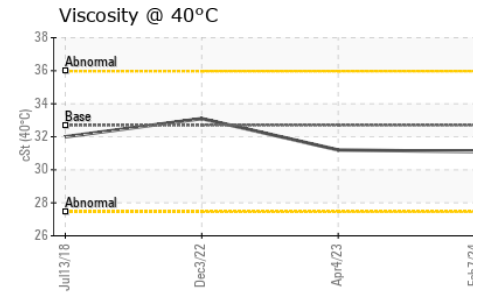
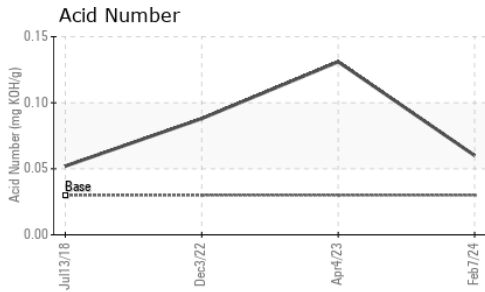
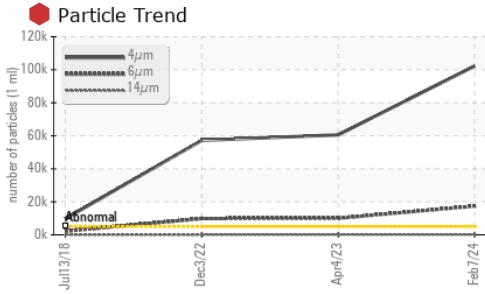
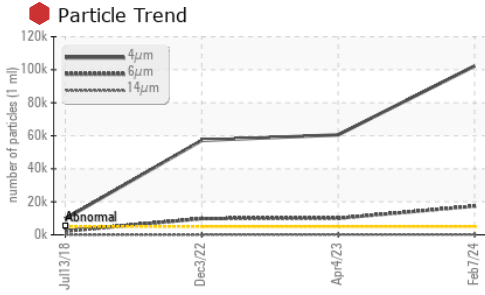
CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >15	3	3	3
Sodium	ppm ASTM D5185m	0	0	<1
Potassium	ppm ASTM D5185m >20	0	0	0

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	102229	60548	57202
Particles >6µm	ASTM D7647 >1300	17382	10002	9856
Particles >14µm	ASTM D7647 >160	92	87	69
Particles >21µm	ASTM D7647 >40	15	19	5
Particles >38µm	ASTM D7647 >10	0	1	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	24/21/14	23/21/14	23/20/13

OIL ANALYSIS REPORT

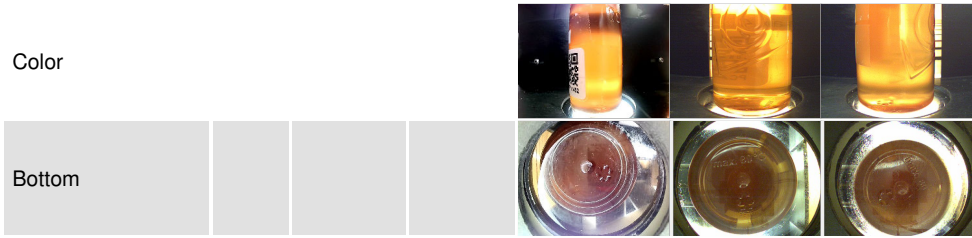


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.03	0.06	0.131	0.088

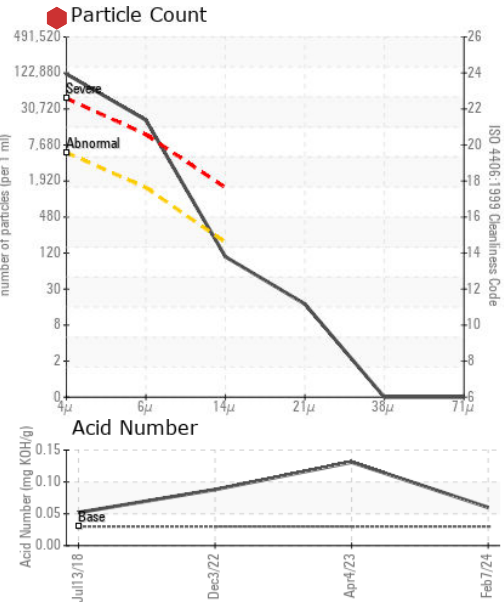
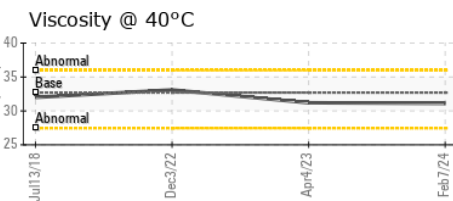
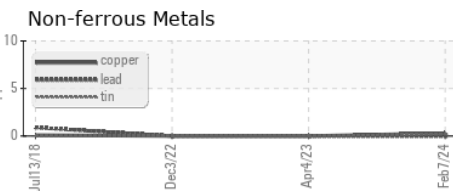
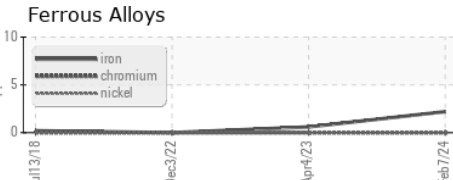
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32.7	31.1	31.2	33.1

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0111452
Lab Number : 06090098
Unique Number : 10882951
Test Package : IND 2

GALLAGHER CORPORATION
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)