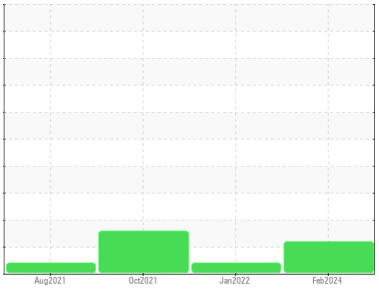
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Pickle Line
Machine Id
[Pickle Line] 525030-A-ENTRY COIL CAR 1
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0112939**	PCA0065532	PCA0059299
Sample Date		Client Info		**14 Feb 2024**	13 Jan 2022	18 Oct 2021
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Not Changd**	Not Changd	N/A
Sample Status				**ABNORMAL**	ATTENTION	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**3**	5	4
Chromium	ppm	ASTM D5185m	>20	**0**	<1	<1
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>20	**0**	0	<1
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**<1**	1	2
Tin	ppm	ASTM D5185m	>20	**0**	<1	<1
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	<1	2
Barium	ppm	ASTM D5185m	0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**0**	<1	<1
Manganese	ppm	ASTM D5185m	0	**0**	0	0
Magnesium	ppm	ASTM D5185m	0	**0**	6	6
Calcium	ppm	ASTM D5185m	50	**53**	71	59
Phosphorus	ppm	ASTM D5185m	330	**312**	377	320
Zinc	ppm	ASTM D5185m	430	**372**	442	407
Sulfur	ppm	ASTM D5185m	760	**893**	931	936

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**3**	<1	0
Sodium	ppm	ASTM D5185m		**<1**	0	<1
Potassium	ppm	ASTM D5185m	>20	**0**	0	0
Water	%	ASTM D6304	>0.05	**NEG**	NEG	NEG

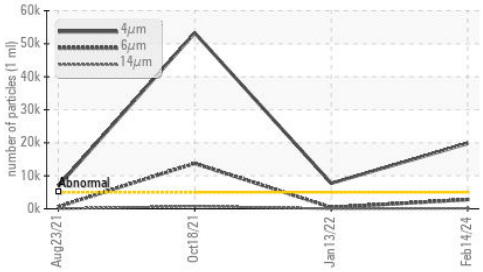
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ **19796**	▲ 7728	▲ 53262
Particles >6µm	ASTM D7647	>1300	▲ **2790**	417	▲ 13759
Particles >14µm	ASTM D7647	>160	**136**	17	▲ 777
Particles >21µm	ASTM D7647	>40	**41**	5	▲ 111
Particles >38µm	ASTM D7647	>10	**3**	0	2
Particles >71µm	ASTM D7647	>3	**0**	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ **21/19/14**	▲ 20/16/11	▲ 23/21/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.70	**0.26**	0.29	0.307

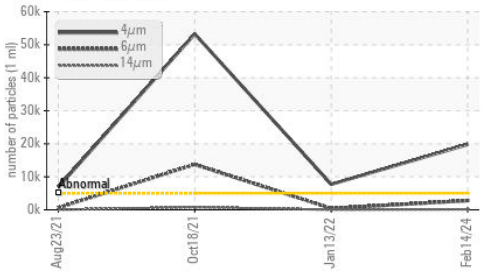
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

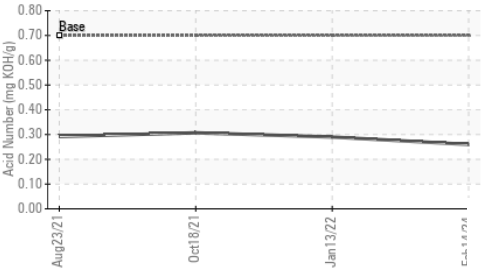
Particle Trend



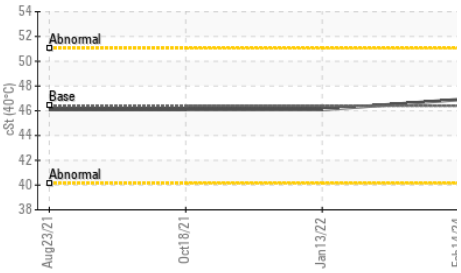
Particle Trend



Acid Number

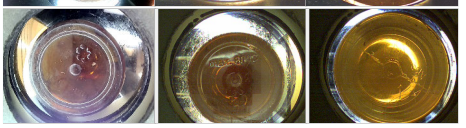


Viscosity @ 40°C



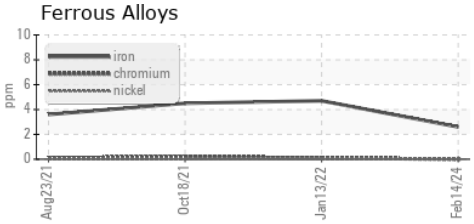
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	**46.9**	46.1	46.1

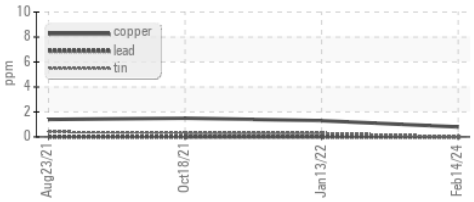
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

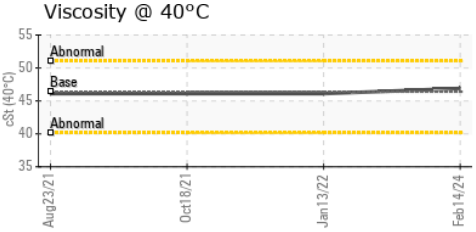
Ferrous Alloys



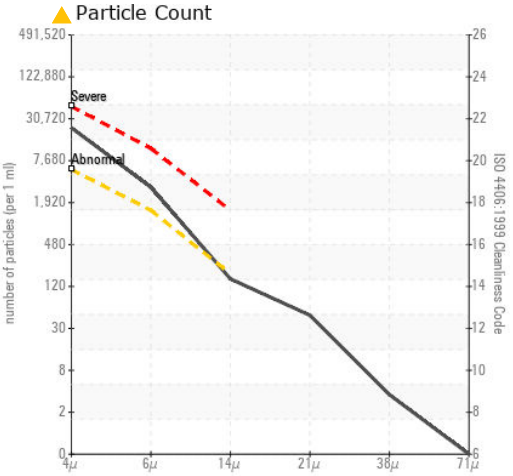
Non-ferrous Metals



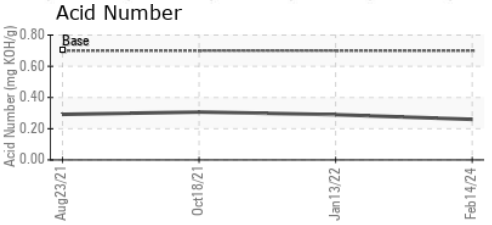
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0112939
Lab Number : 06090984
Unique Number : 10883837
Test Package : PLANT

Received : 15 Feb 2024
Tested : 18 Feb 2024
Diagnosed : 18 Feb 2024 - Don Baldridge

SDI - Steel DynamicsInc. - Heartland
455 West Industrial Drive
Terre Haute, IN
US 47802
Contact: BRAD ELLIS
brad.ellis@steeldynamics.com
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)