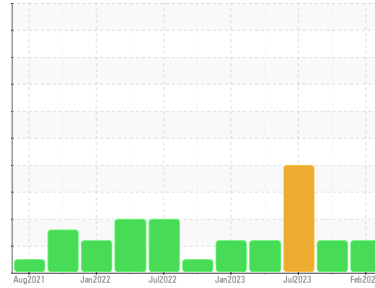


Area
Galv Line
 Machine Id
[Galv Line] 520095 - ENTRY CENTER GUIDE
 Component
Hydraulic System
 Fluid
PETRO CANADA HYDREX AW 46 (--- GAL)



DIAGNOSIS

Recommendation
 We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PCA0112987	PCA0101625	PCA0101502
Sample Date	Client Info			14 Feb 2024	25 Oct 2023	01 Jul 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	4
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>20	0	0	<1
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	<1	0	<1
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	<1

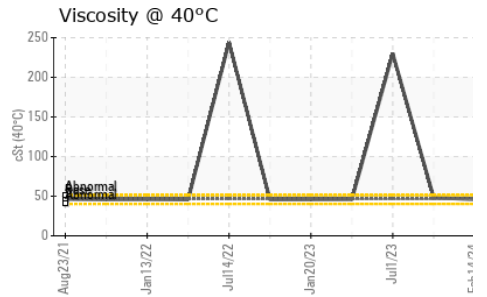
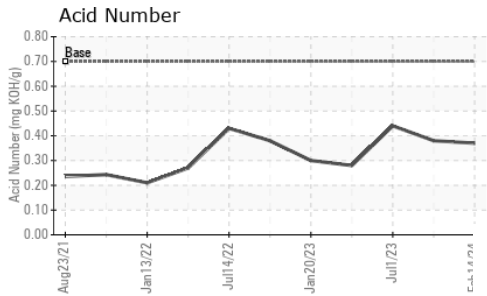
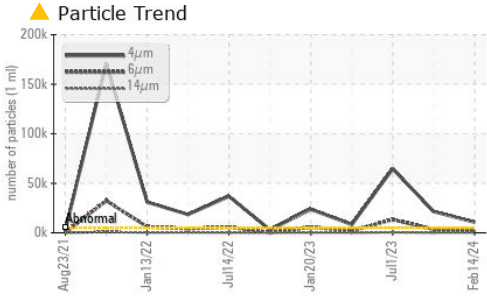
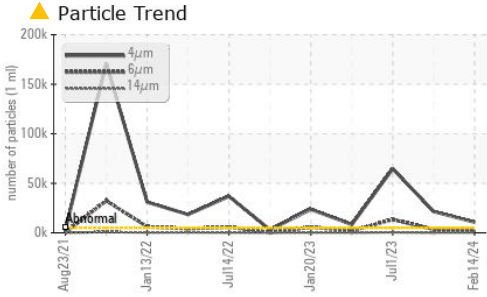
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	▲ 36
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	3
Manganese	ppm	ASTM D5185m	0	0	<1	<1
Magnesium	ppm	ASTM D5185m	0	0	5	0
Calcium	ppm	ASTM D5185m	50	45	56	▲ 10
Phosphorus	ppm	ASTM D5185m	330	313	355	260
Zinc	ppm	ASTM D5185m	430	389	465	▲ 7
Sulfur	ppm	ASTM D5185m	760	773	927	▲ 13091

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	0	4
Sodium	ppm	ASTM D5185m		<1	0	<1
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304	>0.05	NEG	NEG	NEG

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ 10693	▲ 21498	▲ 64614
Particles >6µm		ASTM D7647	>1300	▲ 2825	▲ 3531	▲ 13376
Particles >14µm		ASTM D7647	>160	104	54	▲ 493
Particles >21µm		ASTM D7647	>40	21	7	▲ 103
Particles >38µm		ASTM D7647	>10	1	0	1
Particles >71µm		ASTM D7647	>3	0	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 21/19/14	▲ 22/19/13	▲ 23/21/16

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.70	0.37	0.38	0.44

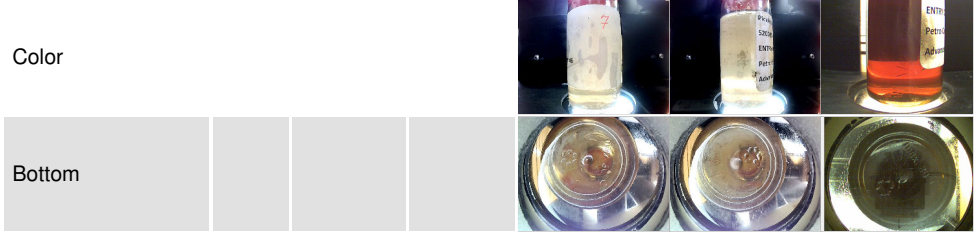
OIL ANALYSIS REPORT



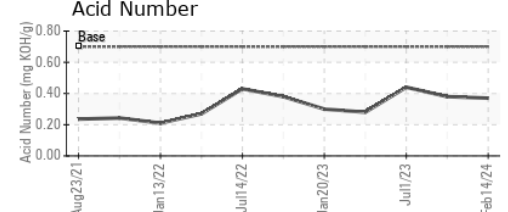
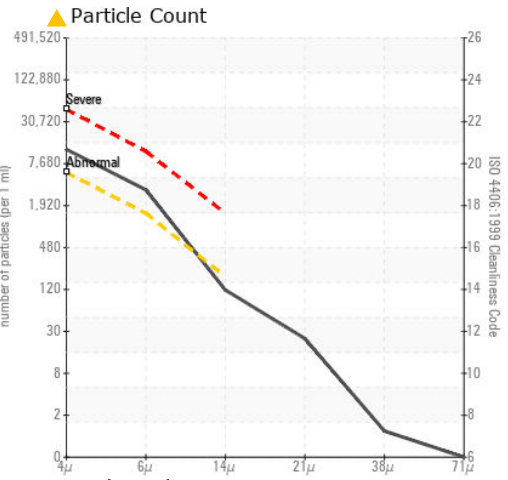
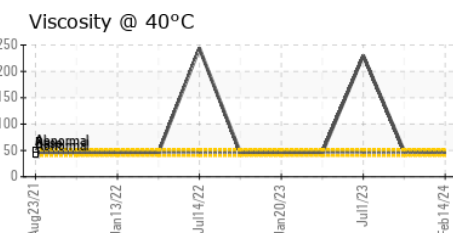
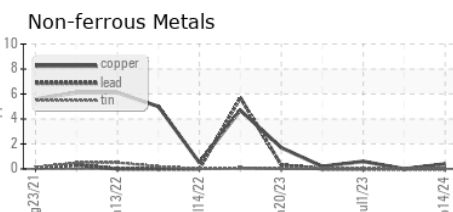
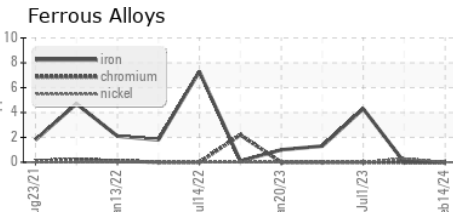
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	45.8	48.3 ▲ 230

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0112987
Lab Number : 06090987
Unique Number : 10883840
Test Package : PLANT

Received : 15 Feb 2024
Tested : 18 Feb 2024
Diagnosed : 18 Feb 2024 - Don Baldrige

SDI - Steel Dynamics Inc. - Heartland
 455 West Industrial Drive
 Terre Haute, IN
 US 47802
 Contact: BRAD ELLIS
 brad.ellis@steeldynamics.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)