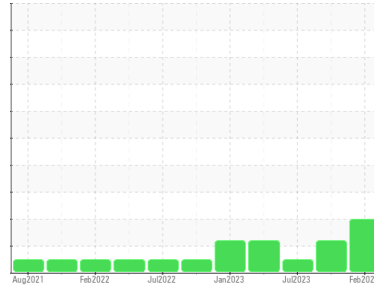


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
Pickle Line
 Machine Id
[Pickle Line] 515020-ENTRY AUXILIARY HPU
 Component
Hydraulic System
 Fluid
PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0112989	PCA0101627	PCA0101504
Sample Date	Client Info	14 Feb 2024	25 Oct 2023	01 Jul 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	ABNORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184	3	---	---	
Iron	ppm	ASTM D5185m >20	0	0	<1
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	<1	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	0	<1
Lead	ppm	ASTM D5185m >20	9	0	0
Copper	ppm	ASTM D5185m >20	7	4	6
Tin	ppm	ASTM D5185m >20	<1	0	0
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m 0	0	<1	0
Magnesium	ppm	ASTM D5185m 0	0	7	0
Calcium	ppm	ASTM D5185m 50	38	50	48
Phosphorus	ppm	ASTM D5185m 330	301	348	360
Zinc	ppm	ASTM D5185m 430	352	452	436
Sulfur	ppm	ASTM D5185m 760	1008	994	1246

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<1	<1	<1
Sodium	ppm	ASTM D5185m	<1	0	<1
Potassium	ppm	ASTM D5185m >20	0	0	0
Water	%	ASTM D6304 >0.05	NEG	NEG	NEG

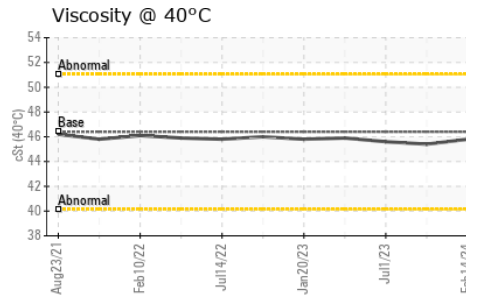
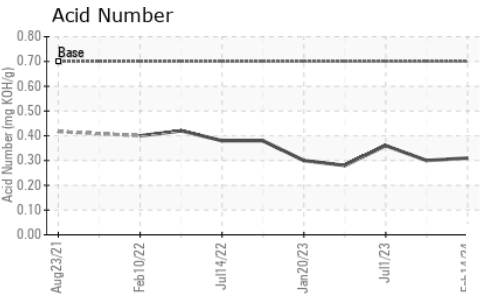
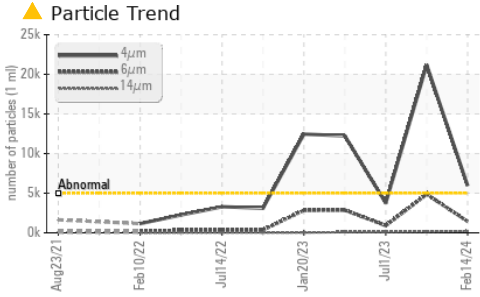
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 5968	▲ 21183	3757
Particles >6µm	ASTM D7647 >1300	▲ 1441	▲ 4866	922
Particles >14µm	ASTM D7647 >160	▲ 225	156	75
Particles >21µm	ASTM D7647 >40	▲ 81	26	19
Particles >38µm	ASTM D7647 >10	10	0	0
Particles >71µm	ASTM D7647 >3	2	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/18/15	▲ 22/19/14	19/17/13

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.70	0.31	0.30	0.36

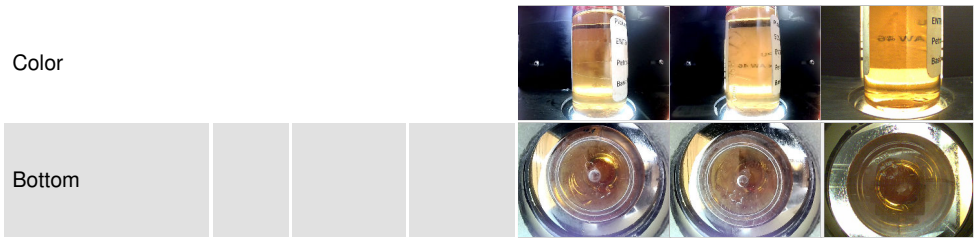
OIL ANALYSIS REPORT



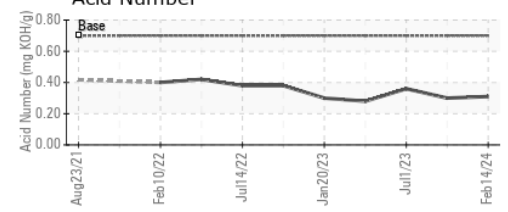
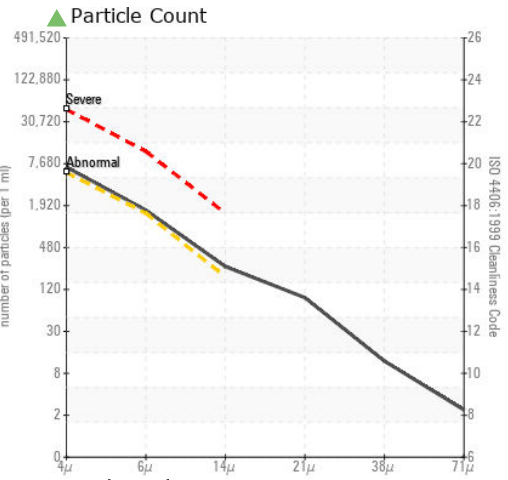
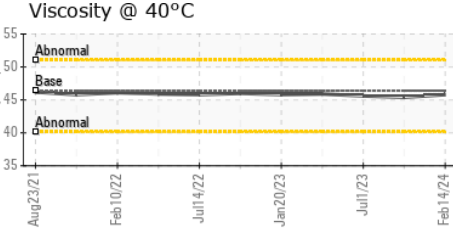
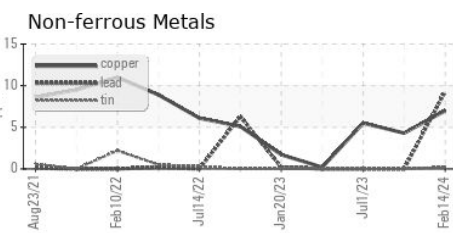
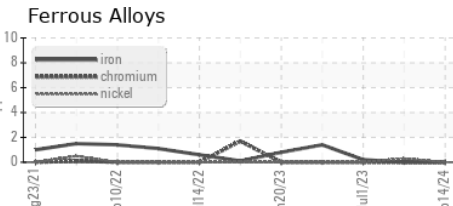
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	45.8	45.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0112989
Lab Number : 06091099
Unique Number : 10883952
Test Package : PLANT
Received : 15 Feb 2024
Tested : 20 Feb 2024
Diagnosed : 20 Feb 2024 - Don Baldrige

SDI - Steel Dynamics Inc. - Heartland
 455 West Industrial Drive
 Terre Haute, IN
 US 47802
 Contact: BRAD ELLIS
 brad.ellis@steeldynamics.com
 T:
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)