

OIL ANALYSIS REPORT



Machine Id **MH-17** Component Front Right Planetary Fluid GEAR OIL SAE 80W90 (--- GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

🔺 Wear

Gear wear is indicated. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

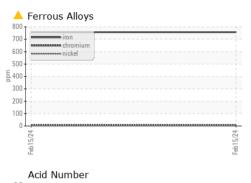
Fluid Condition

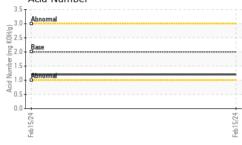
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

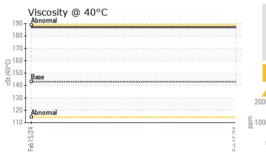
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0103202		
Sample Date		Client Info		15 Feb 2024		
Machine Age	yrs	Client Info		0		
Oil Age	yrs	Client Info		1		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	^ 757		
Chromium	ppm	ASTM D5185m	>10	8		
Nickel	ppm	ASTM D5185m	>10	2		
Titanium	ppm	ASTM D5185m		1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>25	2		
Lead	ppm	ASTM D5185m	>25	1		
Copper	ppm	ASTM D5185m	>75	35		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	400	11		
Barium	ppm	ASTM D5185m	200	330		
Molybdenum	ppm	ASTM D5185m	12	<1		
Manganese	ppm	ASTM D5185m		8		
Magnesium	ppm	ASTM D5185m	12	4		
Calcium	ppm	ASTM D5185m	150	11		
Phosphorus	ppm	ASTM D5185m	1650	1159		
Zinc	ppm	ASTM D5185m	125	46		
Sulfur	ppm	ASTM D5185m	22500	34414		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	11		
Sodium	ppm	ASTM D5185m	>170	1		
Potassium	ppm	ASTM D5185m	>20	4		
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	2.00	1.20		



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	MODER		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Feb 15/24	Appearance	scalar	*Visual	NORML	NORML		
Feb	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPE	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	143	187		
	SAMPLE IMAG	GES	method	limit/base	current	history1	history2
Feb15/24 +	Color				no image	no image	no image
	Bottom				no image	no image	no image
	GRAPHS				, ,		
· · · · · · · · · · · · · · · · · · ·	🔺 Iron (ppm)				Lead (ppm)		
	2000 Severe				50 Severe		
	E 1000			u ¹	50 - Abnormal		
C.H.1 C.M.	0						
Ĺ	Feb 15/24			Feb 15/24	Feb15/24		
	Feb			Feb	믬		
	Aluminum (ppm)				Chromium (p	pm)	
	Severe				30 Severe		
	Abnormal			udd	20 - Abnormal		
					0		
	Feb 15/24			Feb15/24	Feb 15/24		
	Feb			Feb			
	Copper (ppm)			-	Silicon (ppm)		
	200 Severe				00 Severe	· · · · · · · · · · · · · · · · · · ·	
	E 100 - Abnormal			²	00 - Abnormal		
	0			_	0		
	Feb 15/24			Feb15/24	Feb15/24		
	Viscosity @ 40°C						
	200 Abnormal			KOH	Abnormal		
	다. 아이 150 - Base 정 Abnormal			L L	2.0 - Base		
	경 Abnormal			5/24	Abnormal		
				5/24	5/24		
	Feb 15/24			Feb15/24 Aci	Feb15/24		
Laboratory Sample No. Lab Number Unique Number		Rece Teste	ived : 16 ed : 20	, NC 27513 Feb 2024 Feb 2024 Feb 2024 - Do			FERROUS DIVISI 0 W 139TH S UE ISLAND, US 6040

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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