

OIL ANALYSIS REPORT



Machine Id **MH-87** Component **Hydraulic System** Fluid **AW HYDRAULIC OIL ISO 46 (--- GAL)**

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| SAMPLE INFOR | MATION | method | limit/base | current | history1 | history2 |
|------------------|----------|--------------|------------|-------------------|----------|----------|
| Sample Number | | Client Info | | PCA0113825 | | |
| Sample Date | | Client Info | | 12 Feb 2024 | | |
| Machine Age | hrs | Client Info | | 3476 | | |
| Oil Age | hrs | Client Info | | 250 | | |
| Oil Changed | | Client Info | | N/A | | |
| Sample Status | | | | SEVERE | | |
| CONTAMINAT | ION | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | | |
| WEAR METAL | S | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | 2 | | |
| Chromium | ppm | ASTM D5185m | >10 | <1 | | |
| Nickel | ppm | ASTM D5185m | >10 | 0 | | |
| Titanium | ppm | ASTM D5185m | | 0 | | |
| Silver | ppm | ASTM D5185m | | 0 | | |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | | |
| Lead | ppm | ASTM D5185m | >10 | <1 | | |
| Copper | ppm | ASTM D5185m | >75 | 1 | | |
| Tin | ppm | ASTM D5185m | >10 | <1 | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | |
| Cadmium | ppm | ASTM D5185m | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 5 | 0 | | |
| Barium | ppm | ASTM D5185m | 5 | 0 | | |
| Molybdenum | ppm | ASTM D5185m | 5 | 0 | | |
| Manganese | ppm | ASTM D5185m | | <1 | | |
| Magnesium | ppm | ASTM D5185m | 25 | 2 | | |
| Calcium | ppm | ASTM D5185m | 200 | 103 | | |
| Phosphorus | ppm | ASTM D5185m | 300 | 316 | | |
| Zinc | ppm | ASTM D5185m | 370 | 438 | | |
| Sulfur | ppm | ASTM D5185m | 2500 | 880 | | |
| CONTAMINAN | TS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >20 | <1 | | |
| Sodium | ppm | ASTM D5185m | | 2 | | |
| Potassium | ppm | ASTM D5185m | >20 | <1 | | |
| FLUID CLEANI | INESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >5000 | 6 52029 | | |
| Particles >6µm | | ASTM D7647 | >1300 | 🛑 13192 | | |
| Particles >14µm | | ASTM D7647 | >160 | A 745 | | |
| Particles >21µm | | ASTM D7647 | >40 | <u> </u> | | |
| Particles >38µm | | ASTM D7647 | >10 | 3 | | |
| Particles >71µm | | ASTM D7647 | >3 | 0 | | |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | e 23/21/17 | | |
| FLUID DEGRA | DATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.57 | 0.41 | | |
| | | | | | | |

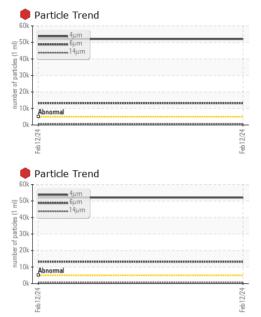
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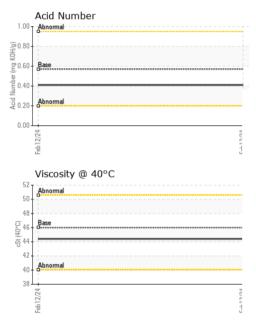
Contact/Location: SERGIO FERNANDEZ - SCRBLUIL

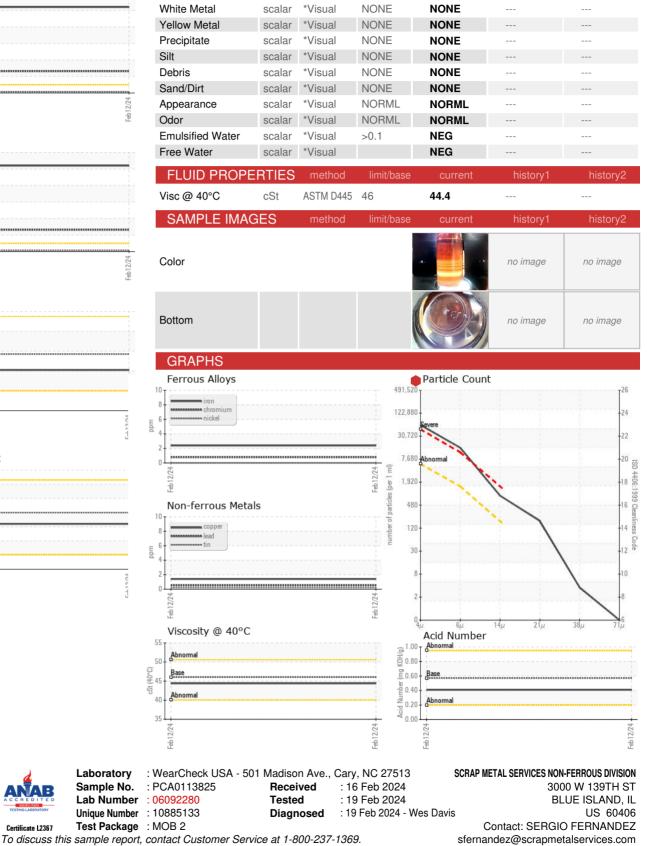


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VISUAL







* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

Laboratory

Sample No.

T:

F: