

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

Component

Compressor Fluid

CITGO COMPRESSORGARD SS 150 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component.

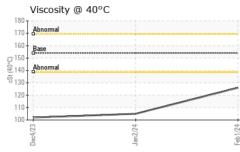
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0117163	PCA0111965	PCA0111953
Sample Date		Client Info		01 Feb 2024	02 Jan 2024	04 Dec 2023
Machine Age	hrs	Client Info		96998	96333	95638
Oil Age	hrs	Client Info		20	12042	11347
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	ABNORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	7	5 3	43
Chromium	ppm	ASTM D5185m	>10	0	0	<1
Nickel	ppm	ASTM D5185m		<1	0	<1
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	2	1
Lead	ppm	ASTM D5185m	>25	<1	0	<1
Copper	ppm	ASTM D5185m	>50	0	<1	<1
Tin	ppm	ASTM D5185m	>15	<1	<1	1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		<1	0	18
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		4	20	14
Calcium	ppm	ASTM D5185m		19	79	60
Phosphorus	ppm	ASTM D5185m		183	96	66
Zinc	ppm	ASTM D5185m		6	0	9
Sulfur	ppm	ASTM D5185m		681	553	330
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	<1
Sodium	ppm	ASTM D5185m		24	142	133
Potassium	ppm	ASTM D5185m	>20	2	1	1
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.241	0.09	0.113



OIL ANALYSIS REPORT



White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual	NONE NONE	NONE NONE	NONE	NONE
Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar scalar	*Visual *Visual *Visual		NONE		NONE
Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar	*Visual *Visual	NONE	NONE	NONE	NONE
Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar	*Visual		NONE	NONE	NONE
Sand/Dirt Appearance Odor Emulsified Water	scalar		NONE	NONE	NONE	NONE
Appearance Odor Emulsified Water			NONE	NONE	NONE	NONE
Odor Emulsified Water		*Visual	NONE	NONE	NONE	NONE
Odor Emulsified Water		*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NORML	NORML	NORML	NORML
	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPE		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	154	126	105	102
SAMPLE IMAG	GES	method	limit/base	current	history1	history2
Color						no image
Bottom						no image
GRAPHS						
Iron (ppm)				Lead (ppm)		
200 Severe	1		1	Severe	· · · · · · · · · · · · · · · · · · ·	
E 100				Abnormal		
904/23	n2/24 -			sc4/23 -	m2/24 -	Eeh1/24.
			Ĕ			ŭ
100			30		,	
			E 20.			
Abnormal			th 10-	Abnormal		
0	4		-0-	23	24 +	v c
<u></u>			2	Dec4/23	Jan2/24	
Dec4/23	Jan 2/2		음	De	Jar	Cab 1
Conner (nnm)	Jan2/24		Feb1/24		Jar	Lah 1
Copper (ppm)	Jan2/2		문 100·	Silicon (ppm)	Jar	Eekt
Copper (ppm)	Jan2/2		100·		, Lai	C.44.1
Copper (ppm)	Jan2/2			Silicon (ppm)	Le L	C.
Copper (ppm)			100- 톤 50-	Silicon (ppm)		
Copper (ppm)			100- 톤 50-	Silicon (ppm)		
Copper (ppm)	Jan2/24		100. md 50.	Silicon (ppm)	Jan2/24	
Copper (ppm)	Jan2/24		100- Egg 50- 04(0) 04(0)	Silicon (ppm)		
Copper (ppm)	Jan2/24		100- Egg 50- 04(0) 04(0)	Silicon (ppm)		East 124
Copper (ppm)	Jan2/24		100- Egg 50- 04(0) 04(0)	Silicon (ppm)		
Copper (ppm)	Jan2/24		100. md 50.	Silicon (ppm)		
	SAMPLE IMAC Color Bottom GRAPHS Iron (ppm)	SAMPLE IMAGES Color Bottom GRAPHS Iron (ppm)	SAMPLE IMAGES method Color Bottom GRAPHS Iron (ppm) Constant of the second	SAMPLE IMAGES method limit/base Color Bottom GRAPHS Iron (ppm) Content of the second sec	SAMPLE IMAGES method limit/base current Color Image: Color Image: Color Image: Color Bottom Image: Color Image: Color Image: Color Bottom Image: Color Image: Color Image: Color GRAPHS Image: Color Image: Color Image: Color Joint Color Image: Color Image: Color Image: Color GRAPHS Image: Color Image: Color Image: Color Joint Color Image: Color Image: Color Image: Color Image: Color Image: Color <td< th=""><th>SAMPLE IMAGES method imit/base current history1 Color Imit/base Current history1 Bottom Imit/base Imit/base Imit/base Bottom Imit/base Imit/base Imit/base Bottom Imit/base Imit/base Imit/base Aluminum (ppm) Imit/base Imit/base Imit/base Imit/base Imit/base Imit/base Imit/base</th></td<>	SAMPLE IMAGES method imit/base current history1 Color Imit/base Current history1 Bottom Imit/base Imit/base Imit/base Bottom Imit/base Imit/base Imit/base Bottom Imit/base Imit/base Imit/base Aluminum (ppm) Imit/base Imit/base Imit/base Imit/base Imit/base Imit/base Imit/base

