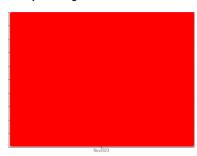


OIL ANALYSIS REPORT

Sample Rating Trend





Machine Id

Component

Diesel Engine

{not provided} (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

Cylinder, crank, or cam shaft wear is indicated.

Contamination

Sodium and/or potassium levels are high. Test for glycol is positive. Fuel content negligible. There is a light concentration of water present in the oil.

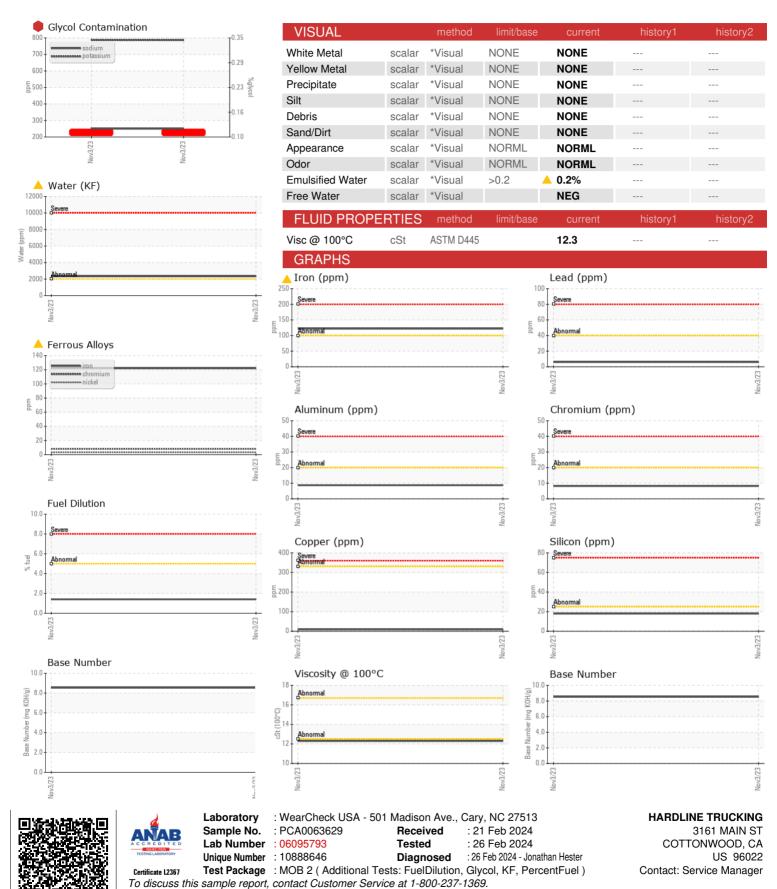
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

Sample Number Client Info PCA0063629					Nov2023		
Sample Date Client Info 03 Nov 2023 Machine Age mls Client Info 243328 Oil Age mls Client Info Changed Oil Changed Client Info Changed Sample Status SEVERE Iron ppm ASTM D5185m >100 122 Chromium ppm ASTM D5185m >20 8 Nickel ppm ASTM D5185m >20 8 Silver ppm ASTM D5185m >3 <1 Silver ppm ASTM D5185m >20 9 Lead ppm ASTM D5185m >40 6 Capper ppm ASTM D5185m >15 2 Vanadium ppm ASTM D5185m 0 0	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Date Client Info 03 Nov 2023 Machine Age mls Client Info 243328 Oil Age mls Client Info Changed Oil Changed Client Info Changed Sample Status SEVERE Iron ppm ASTM D5185m >100 122 Chromium ppm ASTM D5185m >20 8 Nickel ppm ASTM D5185m >20 8 Silver ppm ASTM D5185m >3 <1	Sample Number		Client Info		PCA0063629		
Oil Age mls Client Info Changed			Client Info		03 Nov 2023		
Oil Changed Sample Status Client Info Changed SEVERE WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >100 122 Chromium ppm ASTM D5185m >20 8 Nickel ppm ASTM D5185m >4 3 Titanium ppm ASTM D5185m >4 3 Silver ppm ASTM D5185m >3 <1	Machine Age	mls	Client Info		243328		
WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >100 ▲ 122 Chromium ppm ASTM D5185m >20 8 Nickel ppm ASTM D5185m >20 8 Silver ppm ASTM D5185m >40 3 Aluminum ppm ASTM D5185m >3 <1	Oil Age	mls	Client Info		0		
WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >10.0 ▲ 122 Chromium ppm ASTM D5185m >20 8 Nickel ppm ASTM D5185m >4 3 Titanium ppm ASTM D5185m >3 <1	Oil Changed		Client Info		Changed		
Iron	Sample Status				SEVERE		
Chromium ppm ASTM D5185m >20 8 Nickel ppm ASTM D5185m >4 3 Tittanium ppm ASTM D5185m >3 <1 Silver ppm ASTM D5185m >3 <1 Aluminum ppm ASTM D5185m >40 6 Lead ppm ASTM D5185m >40 6 Copper ppm ASTM D5185m >15 2 Tin ppm ASTM D5185m >15 2 Vanadium ppm ASTM D5185m <1 Cadmium ppm ASTM D5185m 0 Barium ppm ASTM D5185m 0 Barium ppm ASTM D5185m 0 <td< th=""><th>WEAR METALS</th><th>S</th><th>method</th><th>limit/base</th><th>current</th><th>history1</th><th>history2</th></td<>	WEAR METALS	S	method	limit/base	current	history1	history2
Nickel	Iron	ppm	ASTM D5185m	>100	<u> </u>		
Titanium ppm ASTM D5185m	Chromium	ppm	ASTM D5185m	>20	8		
Silver	Nickel	ppm	ASTM D5185m	>4	3		
ASTM D5185m >20 9	Titanium	ppm	ASTM D5185m		<1		
Lead	Silver	ppm	ASTM D5185m	>3	<1		
Copper ppm ASTM D5185m >330 10 Tin ppm ASTM D5185m >15 2 Vanadium ppm ASTM D5185m 0 Cadmium ppm ASTM D5185m 0 Boron ppm ASTM D5185m 16 Barium ppm ASTM D5185m 0 Molybdenum ppm ASTM D5185m 106 Manganese ppm ASTM D5185m 106 Manganesium ppm ASTM D5185m 499 Calcium ppm ASTM D5185m 1585 Phosphorus ppm ASTM D5185m 729 Zinc ppm ASTM D5185m 974 Sulfur ppm ASTM D5185m 225 18	Aluminum	ppm	ASTM D5185m	>20	9		
Tin ppm ASTM D5185m >15 2	Lead	ppm	ASTM D5185m	>40	6		
Vanadium ppm ASTM D5185m <1 Cadmium ppm ASTM D5185m 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 Barium ppm ASTM D5185m 0 Molybdenum ppm ASTM D5185m 106 Manganese ppm ASTM D5185m 2 Manganesium ppm ASTM D5185m 499 Calcium ppm ASTM D5185m 729 Phosphorus ppm ASTM D5185m 974 Zilic ppm ASTM D5185m 2490 Sulfur ppm ASTM D5185m 225 18 CONTAMINANTS method limit/base current	Copper	ppm	ASTM D5185m	>330	10		
Cadmium ppm ASTM D5185m 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 16 Barium ppm ASTM D5185m 0 Molybdenum ppm ASTM D5185m 106 Manganese ppm ASTM D5185m 2 Magnesium ppm ASTM D5185m 499 Calcium ppm ASTM D5185m 729 Phosphorus ppm ASTM D5185m 974 Zinc ppm ASTM D5185m 2490 Zinc ppm ASTM D5185m 2490 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 18	Tin	ppm	ASTM D5185m	>15	2		
ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 16 Barium ppm ASTM D5185m 0 Molybdenum ppm ASTM D5185m 106 Manganese ppm ASTM D5185m 2 Manganesium ppm ASTM D5185m 499 Calcium ppm ASTM D5185m 1585 Phosphorus ppm ASTM D5185m 729 Zinc ppm ASTM D5185m 974 Sulfur ppm ASTM D5185m 2490 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 18 Sodium ppm ASTM D5185m >25	Vanadium	ppm	ASTM D5185m		<1		
Boron ppm ASTM D5185m 16	Cadmium	ppm	ASTM D5185m		0		
Barium ppm ASTM D5185m 0 Molybdenum ppm ASTM D5185m 106 Manganese ppm ASTM D5185m 2 Magnesium ppm ASTM D5185m 499 Calcium ppm ASTM D5185m 729 Phosphorus ppm ASTM D5185m 974 Zinc ppm ASTM D5185m 2490 Sulfur ppm ASTM D5185m 2490 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 18 Sodium ppm ASTM D5185m >25 18 Sodium ppm ASTM D5185m >25 18 Water % ASTM D5185m <th>ADDITIVES</th> <th></th> <th>method</th> <th>limit/base</th> <th>current</th> <th>history1</th> <th>history2</th>	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum ppm ASTM D5185m 106 Manganese ppm ASTM D5185m 2 Magnesium ppm ASTM D5185m 499 Calcium ppm ASTM D5185m 1585 Phosphorus ppm ASTM D5185m 729 Zinc ppm ASTM D5185m 974 Sulfur ppm ASTM D5185m 2490 Sulfur ppm ASTM D5185m 2490 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 18 Sodium ppm ASTM D5185m >25 18 Fuel % ASTM D5185m >20 786 Fuel % ASTM D6304	Boron	ppm	ASTM D5185m		16		
Manganese ppm ASTM D5185m 2 Magnesium ppm ASTM D5185m 499 Calcium ppm ASTM D5185m 1585 Phosphorus ppm ASTM D5185m 729 Zinc ppm ASTM D5185m 974 Sulfur ppm ASTM D5185m 2490 Sulfur ppm ASTM D5185m 2490 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 18 Sodium ppm ASTM D5185m >25 18 Potassium ppm ASTM D5185m >20 786 Fuel % ASTM D6304 >0.2 0.233 Water %	Barium	ppm	ASTM D5185m		0		
Magnesium ppm ASTM D5185m 499 Calcium ppm ASTM D5185m 1585 Phosphorus ppm ASTM D5185m 729 Zinc ppm ASTM D5185m 974 Sulfur ppm ASTM D5185m 2490 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 18 Sodium ppm ASTM D5185m >25 18 Potassium ppm ASTM D5185m >20 786 Fuel % ASTM D5185m >20 786 Fuel % ASTM D5185m >20 1.4 Water % ASTM D6304 >0.2 0.233 S	Molybdenum	ppm	ASTM D5185m		106		
Calcium ppm ASTM D5185m 1585 Phosphorus ppm ASTM D5185m 729 Zinc ppm ASTM D5185m 974 Sulfur ppm ASTM D5185m 2490 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 18 Sodium ppm ASTM D5185m >25 18 Potassium ppm ASTM D5185m >20 786 Fuel % ASTM D5185m >20 786 Fuel % ASTM D5185m >20 1.4 Water % ASTM D6304 >0.2 0.233 Pombud *ASTM D2982 0.12 0.12 So	Manganese	ppm	ASTM D5185m		2		
Phosphorus ppm ASTM D5185m 729 Zinc ppm ASTM D5185m 974 Sulfur ppm ASTM D5185m 2490 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 18 Sodium ppm ASTM D5185m >25 18 Potassium ppm ASTM D5185m >20 786 Fuel % ASTM D3524 >5 1.4 Water % ASTM D6304 >0.2 0.233 ppm Water ppm ASTM D6304 >2000 2330 Glycol *ASTM D7844 >3 0.3 Soot % *ASTM D7844 >3 0.3 N	Magnesium	ppm	ASTM D5185m		499		
Zinc ppm ASTM D5185m 974 Sulfur ppm ASTM D5185m 2490 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 18 Sodium ppm ASTM D5185m >25 18 Potassium ppm ASTM D5185m >20 7866 Fuel % ASTM D3524 >5 1.4 Water % ASTM D6304 >0.2 0.2333 ppm ASTM D6304 >2000 2330 Glycol % *ASTM D7844 >3 0.3 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7624 >20 11.8	Calcium	ppm	ASTM D5185m		1585		
Sulfur ppm ASTM D5185m 2490 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 18 Sodium ppm ASTM D5185m ≥250 Potassium ppm ASTM D5185m >20 7866 Fuel % ASTM D5185m >20 7866 Fuel % ASTM D5185m >20 7866 Fuel % ASTM D5185m >20 7866 Water % ASTM D6304 >0.2 0.2333 Water % ASTM D6304 >2000 2330 Glycol % *ASTM D2982 0.12 Soot % % *ASTM D7844 >3 0.3	Phosphorus	ppm	ASTM D5185m		729		
CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 18 Sodium ppm ASTM D5185m ≥250 Potassium ppm ASTM D5185m >20 ↑7866 Fuel % ASTM D5185m >20 1.4 Water % ASTM D6304 >0.2 ▲ 0.2333 Water % ASTM D6304 >2000 ▲ 2330 Glycol % *ASTM D7844 >3 0.3 Soot % % *ASTM D7624 >20 11.8 </td <td>Zinc</td> <td>ppm</td> <td>ASTM D5185m</td> <td></td> <th>974</th> <td></td> <td></td>	Zinc	ppm	ASTM D5185m		974		
Silicon ppm ASTM D5185m >25 18 Sodium ppm ASTM D5185m ≥ 250 Potassium ppm ASTM D5185m >20 786 Fuel % ASTM D3524 >5 1.4 Water % ASTM D6304 >0.2 0.233 ppm Water ppm ASTM D6304 >2000 2330 Glycol % *ASTM D2982 0.12 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 >3 0.3 Sulfation Abs/.1mm *ASTM D7415 >30 24.4 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 24.8	Sulfur	ppm	ASTM D5185m		2490		
Sodium ppm ASTM D5185m △ 250 Potassium ppm ASTM D5185m >20 ▲ 786 Fuel % ASTM D3524 >5 1.4 Water % ASTM D6304 >0.2 △ 0.233 ppm Water ppm ASTM D6304 >2000 △ 2330 Glycol % *ASTM D2982 ● 0.12 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 >3 0.3 Nitration Abs/cm *ASTM D7624 >20 11.8 Sulfation Abs/.1mm *ASTM D7415 >30 24.4 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25	CONTAMINAN	TS	method	limit/base	current	history1	history2
Potassium ppm ASTM D5185m >20 ↑ 786 Fuel % ASTM D3524 >5 1.4 Water % ASTM D6304 >0.2 0.2333 ppm ASTM D6304 >2000 2330 Glycol % *ASTM D2982 0.12 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 >3 0.3 Nitration Abs/cm *ASTM D7624 >20 11.8 Sulfation Abs/.1mm *ASTM D7415 >30 24.4 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 24.8	Silicon	ppm	ASTM D5185m	>25	18		
Fuel % ASTM D3524 >5 1.4 Water % ASTM D6304 >0.2 0.233 ppm Water ppm ASTM D6304 >2000 2330 Glycol % *ASTM D2982 0.12 INFRA-RED method limit/base current history1 history2 Soot % *ASTM D7844 >3 0.3 Nitration Abs/cm *ASTM D7624 >20 11.8 Sulfation Abs/.1mm *ASTM D7415 >30 24.4 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 24.8	Sodium	ppm	ASTM D5185m		<u>^</u> 250		
Water % ASTM D6304 >0.2 ▲ 0.233 ppm Water ppm ASTM D6304 >2000 ▲ 2330 Glycol % *ASTM D2982 ♠ 0.12 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 >3 0.3 Nitration Abs/cm *ASTM D7624 >20 11.8 Sulfation Abs/.1mm *ASTM D7415 >30 24.4 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 24.8	Potassium	ppm	ASTM D5185m	>20	A 786		
ppm Water ppm ASTM D6304 >2000 ▲ 2330 Glycol % *ASTM D2982 ♠ 0.12 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 >3 0.3 Nitration Abs/cm *ASTM D7624 >20 11.8 Sulfation Abs/.1mm *ASTM D7415 >30 24.4 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 24.8	Fuel	%	ASTM D3524	>5	1.4		
Soot %	Water	%	ASTM D6304	>0.2	△ 0.233		
INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 >3 0.3 Nitration Abs/cm *ASTM D7624 >20 11.8 Sulfation Abs/.1mm *ASTM D7415 >30 24.4 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 24.8	ppm Water	ppm		>2000	2330		
Soot % % *ASTM D7844 >3 0.3 Nitration Abs/cm *ASTM D7624 >20 11.8 Sulfation Abs/.1mm *ASTM D7415 >30 24.4 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 24.8	Glycol	%	*ASTM D2982		0.12		
Nitration Abs/cm *ASTM D7624 >20 11.8 Sulfation Abs/.1mm *ASTM D7415 >30 24.4 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 24.8	INFRA-RED		method	limit/base	current	history1	history2
Sulfation Abs/.1mm *ASTM D7415 >30 24.4 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 24.8	Soot %	%	*ASTM D7844	>3	0.3		
FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 24.8	Nitration	Abs/cm	*ASTM D7624	>20	11.8		
Oxidation Abs/.1mm *ASTM D7414 >25 24.8	Sulfation	Abs/.1mm	*ASTM D7415	>30	24.4		
	FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Page Number (PN) mg KOU/a ASTM D2906	Oxidation	Abs/.1mm	*ASTM D7414	>25	24.8		
Dase Mulliper (DIN) Highory Astronomy S.33	Base Number (BN)	mg KOH/g	ASTM D2896		8.53		



OIL ANALYSIS REPORT



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: