

## **OIL ANALYSIS REPORT**

Sample Rating Trend



KEMP QUARRIES / RIVER VALLEY OZARK **OHT113** 

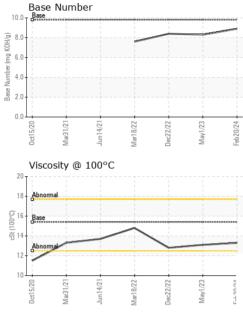
Component **Diesel Engine** Fluid

PETRO CANADA DURON SHP 15W40 (--- GAL)

DIAGNOSIS	SAMPLE INFORMA	ATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		PCA0084432	PCA0084658	PCA0034791
Resample at the next service interval to monitor.	Sample Date		Client Info		20 Feb 2024	01 May 2023	22 Dec 2022
Wear			Client Info		26095	25814	24551
All component wear rates are normal.			Client Info		24551	24551	24551
•	Oil Changed		Client Info		N/A	N/A	Changed
Contamination	-	,			NORMAL	NORMAL	NORMAL
There is no indication of any contamination in the oil.	Sample Status				NORMAL	NORMAL	NORIVIAL
Fluid Condition	CONTAMINATIO	N	method	limit/base	current	history1	history2
The BN result indicates that there is suitable	Fuel	V	NC Method	>5	<1.0	<1.0	<1.0
alkalinity remaining in the oil. The condition of the	Water	V	NC Method	>0.2	NEG	NEG	NEG
oil is suitable for further service.	Glycol	V	NC Method		NEG	NEG	NEG
	WEAR METALS		method	limit/base	current	history1	history2
	lron p	opm A	ASTM D5185m	>100	29	30	26
			ASTM D5185m	>20	<1	<1	<1
			ASTM D5185m		0	<1	<1
	-	·	ASTM D5185m		<1	<1	0
			ASTM D5185m		0	0	0
			ASTM D5185m		2	0	<1
			ASTM D5185m		2	2	2
	-	- 1-	ASTM D5185m		8	4	2
			ASTM D5185m		1	<1	<1
		·	ASTM D5185m		0	0	0
			ASTM D5185m		0	0	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron p	opm A	ASTM D5185m	0	3	2	2
	Barium p	opm A	ASTM D5185m	0	9	2	0
	Molybdenum p	opm A	ASTM D5185m	60	62	68	58
		opm A	ASTM D5185m	0	0	<1	<1
	Magnesium	opm A	ASTM D5185m	1010	868	1005	923
	Calcium	opm A	ASTM D5185m	1070	976	1178	1105
			ASTM D5185m		993	1106	1023
			ASTM D5185m		1129	1380	1310
			ASTM D5185m	2060	3150	3551	3541
	CONTAMINANTS	S	method	limit/base	current	history1	history2
	Silicon p	opm A	ASTM D5185m	>25	6	4	5
	Sodium p	opm A	ASTM D5185m		6	<1	2
	Potassium p	opm A	ASTM D5185m	>20	4	2	0
	INFRA-RED		method	limit/base	current	history1	history2
	Soot % %	% *	ASTM D7844	>3	0.1	0.5	0.4
	Nitration A	Abs/cm *	ASTM D7624	>20	5.4	10.3	8.6
	Sulfation A	Abs/.1mm *	ASTM D7415	>30	17.9	23.8	20.8
	FLUID DEGRADA		method	limit/base	current	history1	history2
	Oxidation A	Abs/.1mm *	ASTM D7414	>25	13.6	21.1	17.3
	Base Number (BN)				8.9	8.3	8.4
		ing nonly P	DL000	0.0	0.0	0.0	0.4



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		VISUAL		method				history2	
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE		
		Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE	
		Silt	scalar	*Visual	NONE	NONE	NONE	NONE	
		Debris	scalar	*Visual	NONE	NONE	NONE	NONE	
		Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE	
Mar18/22 Dec22/22	May1/23 Feb20/24	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML	
Ma	R M	Odor	scalar	*Visual	NORML	NORML	NORML	NORML	
C		Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG	
		Free Water	scalar	*Visual		NEG	NEG	NEG	
		FLUID PROPE	RTIES	method	limit/base	current	history1	history2	
<u> </u>		Visc @ 100°C	cSt	ASTM D445	15.4	13.3	13.1	12.8	
$\sim$		GRAPHS							
		Iron (ppm)			10	Lead (ppm)			
22	23	200 Severe	1		8	Sminn			
Mar18/22 Dec22/22	May1/23		$\wedge$				$\wedge$		
2 0	-	a 100 - Abnormal	$\langle \cdot \rangle$		udd 4	0 - Abnormal			
		50			2	0	- \		
				23			5 21	24 23	
		0ct15/20 Mar31/21	Mar18/22	Dec22/22 May1/23	Feb20/24	0ct15/20 Mar31/21	Jun14/21 Mar18/22	May1/23 Feb20/24	
		o ≥ ∹ Aluminum (ppm)	Z	ă 2	Ξ.	o ≥ Chromium (p			
		<sup>50</sup> T			5		יוווקי 		
		40 - Severe			4	0 - Severe			
		E <sup>30</sup> Abnormal			<sup>3</sup>	0-			
						1.			
		10	$\sim$	<	1		$\sim$		
		6/20 1/21 4/21+	3/22 -	2/22	1/24	5/20	4/21	1/23	
		0ct15/20 Mar31/21 Jun14/21	Mar18/22	Dec22/22 May1/23	Feb20/24	0ct15/20 Mar31/21	Jun14/21. Mar18/22.	Ueczz/zz May1/23 Feb20/24	
		Copper (ppm)				Silicon (ppm)			
		400 ASYSSmal			8	<sup>0</sup> Severe			
		300 -			6				
		툡 200 -			E 4	0 - Abnormal	~		
		100 -			2	0-			
		0			_				
		0ct15/20 Mar31/21	Mar18/22	Dec22/22 May1/23	Feb20/24	0ct15/20 Mar31/21	Jun 14/21 Mar 18/22	Uecz 2/22 May 1/23 Feb 20/24	
		ۃ ≥ ⊰ Viscosity @ 100°0	_	De D	£	⊸ ≥ Base Number			
		<sup>20</sup>			10. ©				
		18 - Abnormal			(b)HOX But both Base groups and the set of t				
		0 16 - Base	~		E 6.				
		Abnormal		<u> </u>	4. 9 mn 4. 9 2.				
		10			<sup>22</sup>				
		0ct15/20 Mar31/21 Jun14/21	Mar18/22	Dec22/22 May1/23	Feb20/24	0ct15/20 Mar31/21	Jun 14/21 Mar 18/22	Uecz 2/22 May 1/23 Feb 20/24	
		Jun <sup>1</sup>	Mari	May	Feb	Mari	Mari	Mar Feb2	
	Laboratory	: WearCheck USA - 50	1 Madiso	n Ave., Carv	NC 27513	Kemp	Quarries - River	r Vallev - Ozark	
	Sample No.	: PCA0084432	Recei	ived : 26	6 Feb 2024		9446 N Hwy 309		
		r : 06100001	Teste		7 Feb 2024		Ozark, AR		
	Unique Numbe	r :10898231	Ves Davis		US 72949				
			este TRN	1)				Contact	
Certificate L2367 To discuss this	Test Package	e : MOB 1 ( Additional Te			Э.		ozark@rivervall	Contact: eyquarries.com	