

OIL ANALYSIS REPORT

 $\mathbf{\mathbf{x}}$

630034 - TANK 1

Component 1 Hydraulic System Fluid CASTROL BIODEGRADBLE (--- QTS)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

🔺 Wear

The iron level is severe.

Contamination

There is a light concentration of water present in the oil.

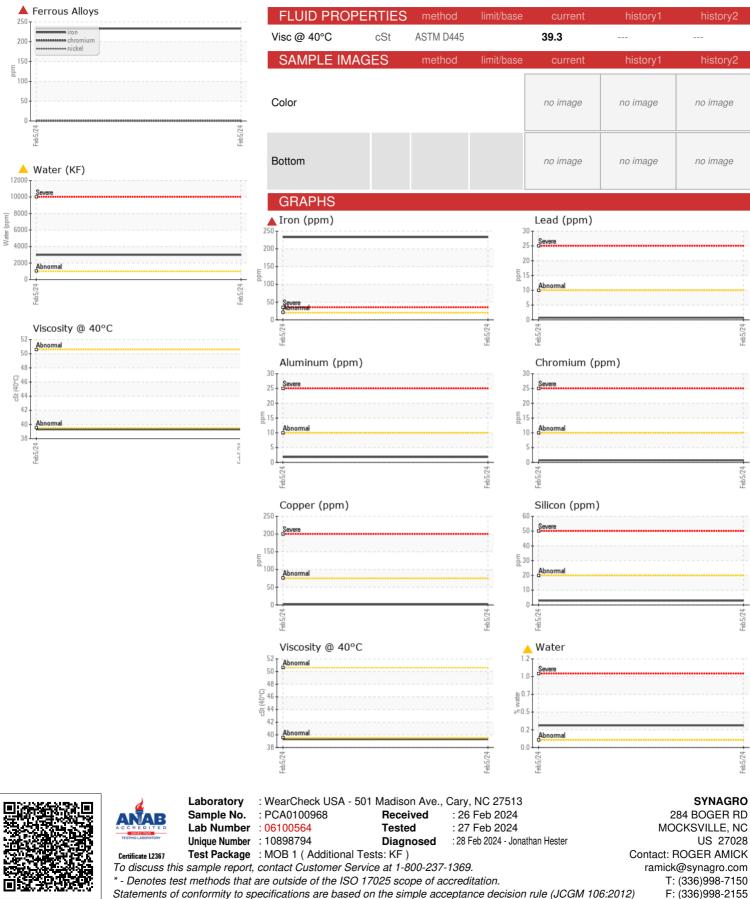
Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0100968		
Sample Date		Client Info		05 Feb 2024		
Machine Age	hrs	Client Info		5644		
Oil Age	hrs	Client Info		1000		
Oil Changed		Client Info		Changed		
Sample Status				SEVERE		
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	4 233		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	- <1		
Copper	ppm	ASTM D5185m	>75	1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m	-	<1		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m		2 <1		
Calcium	ppm	ASTM D5185m		34		
Phosphorus		ASTM D5185m		34 1045		
Zinc	ppm ppm	ASTM D5185m		1045		
Sulfur	ppm	ASTM D5185m		951		
CONTAMINAN		method	limit/base	current	history1	history2
Silicon		ASTM D5185m	>20	3		
Sodium	ppm	ASTM D5185m	>20	2		
Potassium	ppm	ASTM D5185m	>20	2 <1		
Water	ppm %	ASTM D5165III ASTM D6304		< 0.299		
ppm Water	≫ ppm	ASTM D6304 ASTM D6304		▲ 0.299 ▲ 2990		
VISUAL	6 F. 11	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	0.2%		
Free Water		*Visual	20.1	NEG		
I ICC WALCI	scalar	VISUAI		NEG		



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: ROGER AMICK - SYNMOC

US 27028