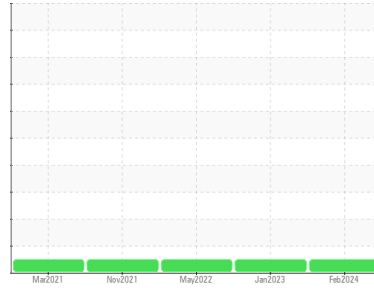


# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**KEMP QUARRIES / BCS - GRAVETTE [65250]**  
 Machine Id  
**OHT111**  
 Component  
**Rear Left Final Drive**  
 Fluid  
**PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: Pm3)

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0069804</b>	PCA0062009	PCA0037613
Sample Date	Client Info		<b>05 Feb 2024</b>	19 Jan 2023	16 May 2022
Machine Age	hrs	Client Info	<b>24208</b>	20812	20379
Oil Age	hrs	Client Info	<b>19917</b>	20812	20379
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >500	<b>20</b>	12	13
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	1
Lead	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >50	<b>0</b>	2	<1
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m >5	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	<b>216</b>	34	70
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	2	2
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 9	<b>6</b>	28	18
Calcium	ppm	ASTM D5185m 3114	<b>135</b>	448	642
Phosphorus	ppm	ASTM D5185m 1099	<b>892</b>	508	616
Zinc	ppm	ASTM D5185m 1245	<b>62</b>	500	497
Sulfur	ppm	ASTM D5185m 7086	<b>17858</b>	5004	7498

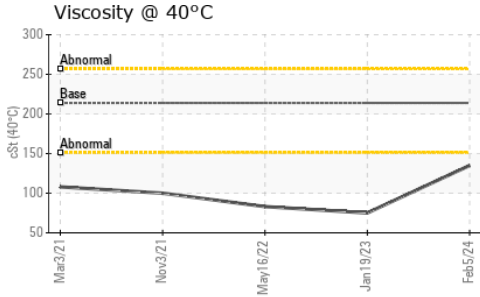
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >75	<b>26</b>	6	7
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	<1

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	MODER	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>LIGHT</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

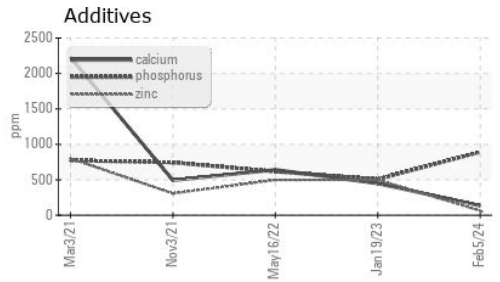
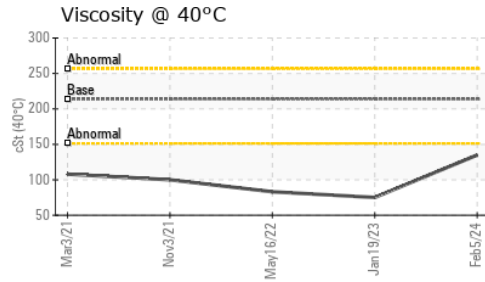
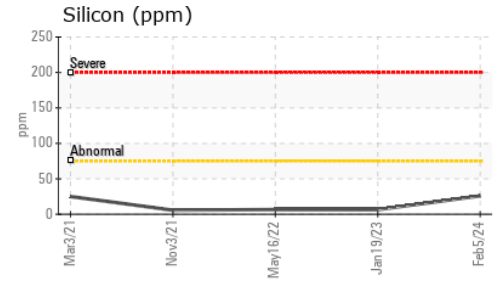
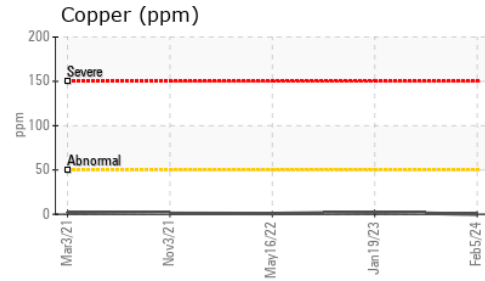
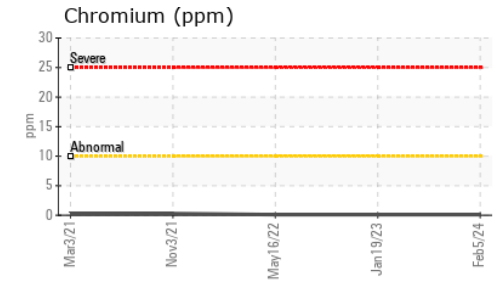
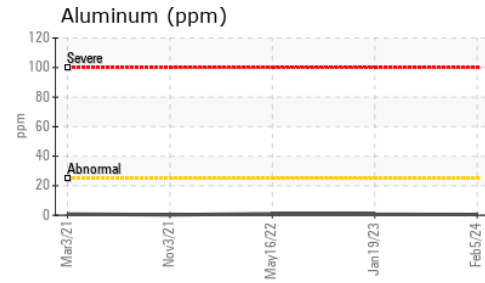
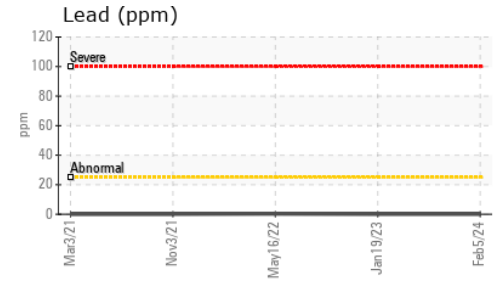
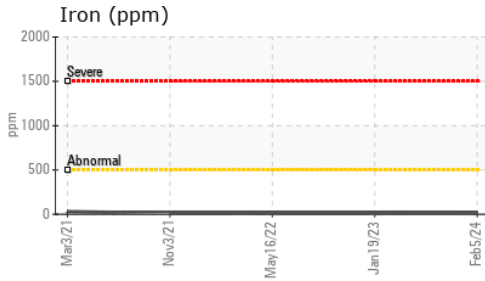
# OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	213.9	<b>135</b>	75.1	83.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0069804  
**Lab Number** : 06101192  
**Unique Number** : 10899422  
**Test Package** : MOB 1  
**Received** : 26 Feb 2024  
**Tested** : 28 Feb 2024  
**Diagnosed** : 28 Feb 2024 - Sean Felton

**Kemp Quarries - Benton County Stone - Gravette**  
 15100 N Hwy 59  
 Sulphur Springs, AR  
 US 72768  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

gravette@bentoncountystone.com

T:  
F: