

OIL ANALYSIS REPORT

KEMP QUARRIES / BCS - GRAVETTE [68277] Machine Id WL117 Component

Gear Drive

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where dirt can enter the system. We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. (Customer Sample Comment: Pm3)

🛑 Wear

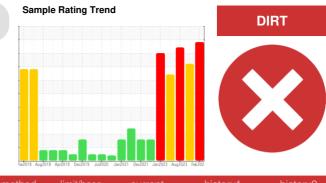
All component wear rates are normal.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. There is a high concentration of water present in the oil.

Fluid Condition

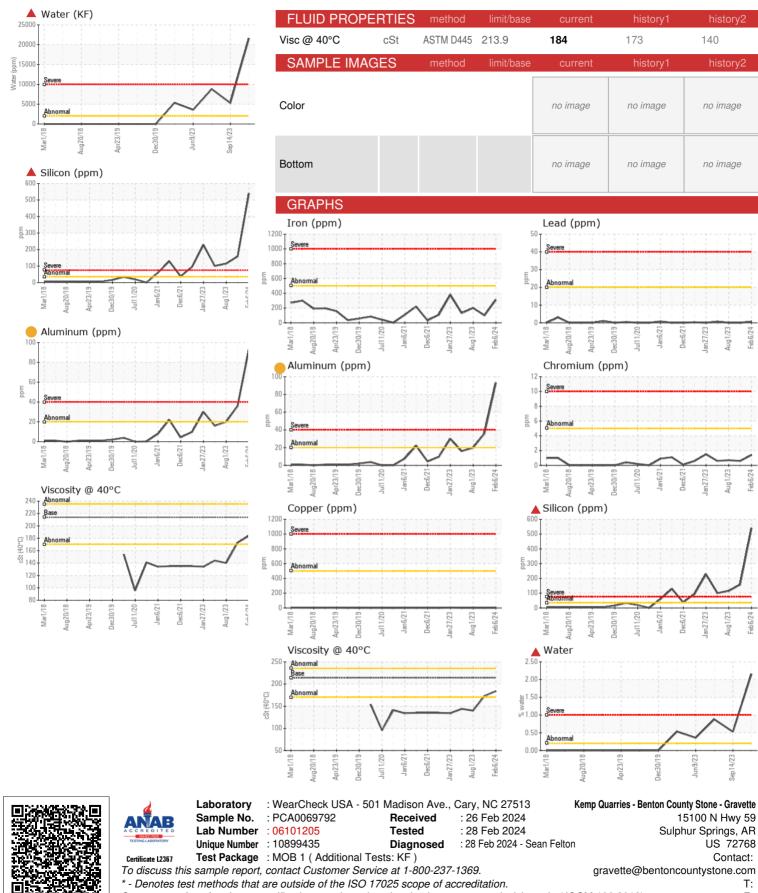
The oil is no longer serviceable due to the presence of contaminants.



Sample Date Client Info 06 Feb 2024 14 Sep 2023 01 Aug 2023 Machine Age hrs Client Info 14367 5691 5552 Oil Age hrs Client Info 14367 5691 5552 Oil Changed Client Info Changed SEVERE SEVERE SEVERE Sample Status method Imit/base current history1 history2 Iron ppm ASTM 05156n -500 311 100 201 Chromium ppm ASTM 05156n -8 -1 -1 -1 Nickel ppm ASTM 05156n -20 -1 0 0 Aluminum ppm ASTM 05156n -20 -1 0 0 Vanadium ppm ASTM 05156n >20 -1 0 0 Vanadium ppm ASTM 05156n -1 -1 0 0 Vanadium ppm ASTM 05156n 0 -1 1 0 </th <th>SAMPLE INFORM</th> <th>IATION</th> <th>method</th> <th>limit/base</th> <th>current</th> <th>history1</th> <th>history2</th>	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 20058 5691 5552 Oil Age hrs Client Info 14367 5691 5552 Oil Changed Client Info 14367 5691 5552 Sample Status Client Info Changed Changed Changed Sample Status method Imil/base current history1 history2 Iron ppm ASTM D5165n >50 311 100 201 Chromium ppm ASTM D5165n >20 1 <1 <1 Nickel ppm ASTM D5165n >20 13 0 0 Alumium ppm ASTM D5165n >20 10 0 0 Copper ppm ASTM D5165n >20 1 0 0 Cadmium ppm ASTM D5165n >20 1 <1 <1 <1 ADDITIVES method imil/base current history1 history1 history2 Barium ppm ASTM D5165n 2 6 32 <th>Sample Number</th> <th></th> <th>Client Info</th> <th></th> <th>PCA0069792</th> <th>PCA0086536</th> <th>PCA0086418</th>	Sample Number		Client Info		PCA0069792	PCA0086536	PCA0086418
Oil Age hrs Client Info 14367 5691 5552 Oil Changed Client Info Changed Changed Changed Changed Changed SEVERE SEVERE <t< th=""><th>Sample Date</th><th></th><th>Client Info</th><th></th><th>06 Feb 2024</th><th>14 Sep 2023</th><th>01 Aug 2023</th></t<>	Sample Date		Client Info		06 Feb 2024	14 Sep 2023	01 Aug 2023
Oil Changed Client Info Changed Changed Changed Changed SEVERE Sample Status Image: Sever the sever	Machine Age	hrs	Client Info		20058	5691	5552
Sample Status method SEVERE SEVERE SEVERE SEVERE WEAR METALS method imil/base current history1 history2 Iron ppm ASTM D5185m >550 311 100 201 Chromium ppm ASTM D5185m >56 1 <1 <1 Nickel ppm ASTM D5185m >50 311 100 201 Titanium ppm ASTM D5185m >50 1 <1 <1 1 Stiver ppm ASTM D5185m >20 933 36 0 0 Aluminum ppm ASTM D5185m >20 933 36 0 0 Copper ppm ASTM D5185m >20 <1 <1 0 0 Cadmium ppm ASTM D5185m >500 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1< <1	Oil Age	hrs	Client Info		14367	5691	5552
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Odorscalar*VisualNORMLNORMLNORMLNORMLEmulsified Waterscalar*Visual>0.20.2%0.2%0.2%	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Emulsified Water scalar *Visual >0.2 △ 0.2% 0.2% △ 0.2%	Appearance	scalar	*Visual	NORML	NORML	NORML	MILKY
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Free Water scalar *Visual NEG NEG NEG	Emulsified Water	scalar	*Visual	>0.2	0.2%	0.2%	▲ 0.2%
	Free Water	scalar	*Visual		NEG	NEG	NEG



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

140

no image

no image

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a1/23

4/23

Gen 1

US 72768

Contact:

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