

OIL ANALYSIS REPORT

Sample Rating Trend



DIAGNOSIS

KEMP QUARRIES / BCS - GRAVETTE [68011] **OHT107** Component

Right Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)



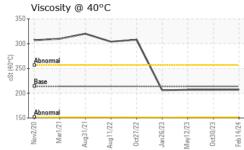
Recommendation	Sample Number		Client Info		PCA0108902	PCA0087031	PCA0085727
Resample at the next service interval to monitor. (Sample Date		Client Info		14 Feb 2024	30 Oct 2023	12 May 2023
Customer Sample Comment: Pm4)	Machine Age	hrs	Client Info		25681	25681	25099
Wear	Oil Age	hrs	Client Info		24114	25681	25099
All component wear rates are normal.	Oil Changed		Client Info		Changed	N/A	N/A
Contamination	Sample Status				NORMAL	NORMAL	ABNORMAL
There is no indication of any contamination in the oil.	CONTAMINA	ΓΙΟΝ	method	limit/base	current	history1	history2
Fluid Condition	Water		WC Method	>0.2	NEG	NEG	NEG
The condition of the oil is acceptable for the time in service.	WEAR METALS		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D5185m		86	69	54
	Chromium	ppm	ASTM D5185m	>10	<1	0	<1
	Nickel	ppm	ASTM D5185m		0	0	0
	Titanium	ppm	ASTM D5185m	>15	<1	0	<1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>75	2	<1	0
	Lead	ppm	ASTM D5185m	>10	0	0	0
	Copper	ppm	ASTM D5185m	>75	20	20	10
	Tin	ppm	ASTM D5185m	>8	0	0	<1
	Vanadium	ppm	ASTM D5185m		0	0	0
	Cadmium	ppm	ASTM D5185m		0	0	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m	2	0	4	5
	Barium	ppm	ASTM D5185m	0	0	0	11
	Molybdenum	ppm	ASTM D5185m	0	0	0	1
	Manganese	ppm	ASTM D5185m	0	1	0	<1
	Magnesium	ppm	ASTM D5185m	9	23	22	35
	Calcium	ppm	ASTM D5185m	3114	2656	2745	2636
	Phosphorus	ppm	ASTM D5185m	1099	929	1020	938
	Zinc	ppm	ASTM D5185m	1245	1210	1208	1075
	Sulfur	ppm	ASTM D5185m	7086	5721	5802	5836
	CONTAMINAN	NTS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>400	22	22	22
	Sodium	ppm	ASTM D5185m		0	3	3
	Potassium	ppm	ASTM D5185m	>20	0	0	<1
	VISUAL		method				history2
	White Motel	aaalar	*\/;ouol		NONE		

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG	NEG



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FLUID PROPERTIES method limit/base



Feb14/24	Color Bottom GRAPH Iron (pp Bottom Iron (pp Iron (pp) Iron (Aug31/21		22 0d27/22	3 Jan 26/23 Jan	May12/23	0ct30/23	Feb14/24	30 25 20 5 10 5 0 30 25 20 5 10 5 10 5	Abnome Abnome 072700 Chrom Severe	interior (ppm)	Aug11/22	o imag			p imagu	
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1500 - 토 1000 - 500 - 200 - 150 - 토 100 - 50 - 0 -	Abnormal	om) IZ/12004 Im (pp	om)				0d30/23	Feb14/24	25 20 6 15 10 5 0 30 25 20 6 15 10	Abnorma OZZYON Chrom Severe	Julian (t		0:427/22	Jan 26/23 +	May12/23	0ct30/23	
1500 - 토 1000 - 500 - 200 - 150 - 토 100 - 50 - 0 -	Abnormal 0272/volv Abnormal 0272/volv Abnormal 0272/volv	im (pp	om)				0ct30/23	Feb14/24	25 20 6 15 10 5 0 30 25 20 6 15 10	Abnorma OZZYON Chrom Severe	Julian (t		0ct27/22	Jan 26/23 +	May12/23	0ct30/23	
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500 - 0 - 150 - 텵 100 - 50 - 0 -	Mar1/21 Mar1/21 Mar1/21	ım (pp	om)				0ct30/23	Feb14/24	10 5 0 25 20 편 15 10	Abnorma 02/2000 Chrom	nium (p		0ct27/22	Jan26/23 +	May12/23	0ct30/23 +	
200 - 150 - 톤 100 - 50 - 0 -	Aluminu Severe Abnormal Operations Mathematical Abnormal	ım (pp	om)				0ct30/23	Feb14/24	0 30 25 20 편 15 10	Chron Severe	nium (p		0ct27/22	Jan26/23 +	May12/23	0ct30/23	
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	Copper	(ppm))						1000		(ppm)						
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