

OIL ANALYSIS REPORT

Area KEMP QUARRIES / BCS - GRAVETTE [68277] Machine Id WL117

Component Hydraulic System Fluid PETRO CANADA DURATRAN (--- GAL)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: Pm3)

Wear

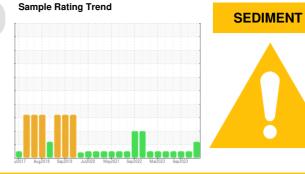
All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a moderate amount of visible silt present in the sample.

Fluid Condition

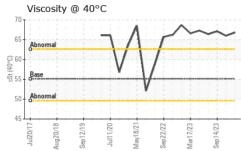
The condition of the oil is acceptable for the time in service.



SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0069793	PCA06033921	PCA0086537
Sample Date		Client Info		06 Feb 2024	14 Nov 2023	14 Sep 2023
Machine Age	hrs	Client Info		20058	5854	5691
Oil Age	hrs	Client Info		5552	0	5691
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method		NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	5	1	1
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	1	1	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>75	<1	0	<1
Tin	ppm		>10	0	0	0
Vanadium	ppm	ASTM D5185m	>10	0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES	ppin	method	limit/base	-	history1	history2
		ASTM D5185m	110	0	0	0
Boron Barium	ppm				0	0
	ppm	ASTM D5185m	0.0	0	0	<1
Molybdenum	ppm	ASTM D5185m	0.0	-		0
Manganese	ppm	ASTM D5185m		<1	0	
Magnesium	ppm	ASTM D5185m	13	10	2	6
Calcium	ppm	ASTM D5185m	3610	101	108	97
Phosphorus	ppm	ASTM D5185m	1192	338	354	349
Zinc	ppm	ASTM D5185m	1455	502	497	475
Sulfur	ppm	ASTM D5185m	2641	904	1115	960
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	7	<1	1
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	0	<1	<1
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	A MODER	NONE	NONE
Debris	scalar	*Visual	NONE	🔺 MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG



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	FLUID PROPER	TIES metl	hod limit/base	current	history1	history2			
1 m	Visc @ 40°C	cSt ASTM	D445 55.14	66.8	66.0	67.1			
1/	SAMPLE IMAGE	ES meti	hod limit/base	current	history1	history2			
May 18/21 Sep 22/22 Mar 17/23 Sep 14/23	Color			no image	no image	no image			
	Bottom			no image	no image	no image			
	GRAPHS								
	Iron (ppm)			Lead (ppm)					
	Severe			25 - Severe					
	30 E 20 Abnormal			20 -					
				15 - 10 - <mark>Abnormal</mark>					
				5					
	0/17 0 //19	8/21			/20 8/21	1/23			
	Jul20/17 Aug20/18 Sep12/19 Jul11/20	May18/21 Sep22/22	Mar1 //23 Sep14/23	Jul20/17 Aug20/18 Sep12/19	Jul11/20 May18/21 Sep22/22	Mar17/23 Sep14/23			
	Aluminum (ppm)			Chromium (pp	om)				
	25 - Severe			25 - Severe					
	20- E 11			20-					
	E 15 -			15- 10- Abnormal					
				5 -					
	Jui20/17	8/21		Jul20/17 kug20/18	Jul11/20	1/23			
	4	May18/21 Sep22/22	Mar1 1/23 Sep 14/23	Jul20/17 Aug20/18 Sep12/19	Jul11/20 May18/21 Sep22/22	Mar17/23 Sep14/23			
	Copper (ppm)			Silicon (ppm)					
	200 - Severe			50 - Severe					
	150- E_100			40					
	abnormal			20 - Abnormal					
	50-			10-	\sum	~ /			
	Jul20/17 Jug20/18 - Sep12/19 -	8/21	4/23	Jul20/17 + Aug20/18 + Sep12/19 +	8/21	4/23			
	4	May18/21 Sep22/22	Mar1 1/23 Sep 14/23	Jul20/17 Aug20/18 Sep12/19	Jul11/20 May18/21 Sep22/22	Mar17/23 Sep14/23			
	Viscosity @ 40°C		35	Additives					
	65 - Abnormal	AM		00 - calcium phosphorus	A				
	승 60 - 응 60 - 성 55 - Base	())	25 <u>E</u> 15						
	ਤੋਂ 55 - Base	-V		00	I A LA				
	50 - danormal			00-	ANT				
	42 10/11 1/20 11/20 11/20	8/21	4/23	Jul20/17 4ug20/18	Jul11/20	4/23			
	Jui20/17 Aug20/18 Sep12/19 Jui11/20	May18/2	Mar1 1/23 Sep 14/23	Jul20/17 Aug20/18 Sep12/19	Juli 1/20 May1 8/21 Sep 22/22	Mar17/23 Sep14/23			
Laboratory Sample No. Lab Number Unique Number	: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Kemp Quarries - Benton County Stone - G								
	: PCA0069793	Received	: 26 Feb 2024		15	5100 N Hwy 5			
		Tested Diagnosed	: 28 Feb 2024 : 28 Feb 2024 - Jon	athan Hester	Sulph	ur Springs, Al US 7276			
te 12367 Test Package	: MOB 1	-			otto@bastara	Contact			
	, contact Customer Service are outside of the ISO 170			grav	vette@bentonco	untystone.cor T			