

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend



### Machine Id 20350

#### Component Diesel Engine Fluid DIESEL ENGINE OIL SAE 40 (9 QTS)

#### DIAGNOSIS

#### Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

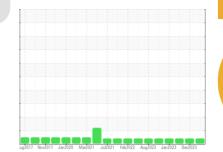
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

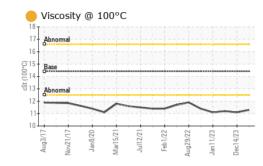


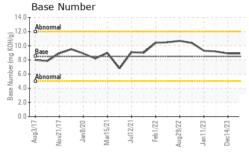


| SAMPLE INFORI   | MATION   | method  | limit/base   | current   | history1   | history2  |
|---|--|---|--|---|--|---|
| Sample Number   |  | Client Info   |  | PCA0116257  | PCA0112302   | PCA0108155  |
| Sample Date   |  | Client Info   |  | 23 Feb 2024   | 14 Dec 2023  | 24 Oct 2023   |
| Machine Age   | hrs  | Client Info   |  | 6839  | 6579   | 5574  |
| Oil Age   | hrs  | Client Info   |  | 275   | 300  | 3613  |
| Oil Changed   |  | Client Info   |  | Changed   | Changed  | N/A   |
| Sample Status   |  |   |  | ATTENTION   | ATTENTION  | ATTENTION   |
| CONTAMINAT  | ION  | method  | limit/base   | current   | history1   | history2  |
| Fuel  |  | WC Method   | >5   | <1.0  | <1.0   | <1.0  |
| Water   |  | WC Method   | >0.2   | NEG   | NEG  | NEG   |
| Glycol  |  | WC Method   |  | NEG   | NEG  | NEG   |
| WEAR METAL  | S  | method  | limit/base   | current   | history1   | history2  |
| Iron  | ppm  | ASTM D5185m   | >100   | 6   | 1  | 3   |
| Chromium  | ppm  | ASTM D5185m   | >20  | 1   | <1   | <1  |
| Nickel  | ppm  | ASTM D5185m   | >4   | <1  | <1   | 0   |
| Titanium  | ppm  | ASTM D5185m   |  | <1  | 0  | 0   |
| Silver  | ppm  | ASTM D5185m   | >3   | 0   | 0  | <1  |
| Aluminum  | ppm  | ASTM D5185m   | >20  | 2   | 2  | 1   |
| Lead  | ppm  | ASTM D5185m   | >40  | <1  | <1   | 0   |
| Copper  | ppm  | ASTM D5185m   | >330   | 1   | 0  | 0   |
| Tin   | ppm  | ASTM D5185m   | >15  | <1  | <1   | 0   |
| Vanadium  | ppm  | ASTM D5185m   |  | <1  | <1   | 0   |
| Cadmium   | ppm  | ASTM D5185m   |  | <1  | 0  | 0   |
|   |  |   |  |   |  |   |
| ADDITIVES   |  | method  | limit/base   | current   | history1   | history2  |
| ADDITIVES<br>Boron  | ppm  | method<br>ASTM D5185m   | limit/base<br>250  | current<br>8  | history1<br>6  | history2<br>16  |
|   | ppm<br>ppm   |   |  |   |  |   |
| Boron   |  | ASTM D5185m   | 250  | 8   | 6  | 16  |
| Boron<br>Barium   | ppm  | ASTM D5185m<br>ASTM D5185m  | 250<br>10  | 8<br>1  | 6<br>0   | 16<br>0   |
| Boron<br>Barium<br>Molybdenum   | ppm<br>ppm   | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 250<br>10  | 8<br>1<br>57  | 6<br>0<br>56   | 16<br>0<br>59   |
| Boron<br>Barium<br>Molybdenum<br>Manganese  | ppm<br>ppm<br>ppm  | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 250<br>10<br>100   | 8<br>1<br>57<br><1  | 6<br>0<br>56<br><1   | 16<br>0<br>59<br>0  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium   | ppm<br>ppm<br>ppm<br>ppm   | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 250<br>10<br>100<br>450  | 8<br>1<br>57<br><1<br>829   | 6<br>0<br>56<br><1<br>894  | 16<br>0<br>59<br>0<br>887   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium  | ppm<br>ppm<br>ppm<br>ppm<br>ppm  | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 250<br>10<br>100<br>450<br>3000  | 8<br>1<br>57<br><1<br>829<br>987  | 6<br>0<br>56<br><1<br>894<br>1008  | 16<br>0<br>59<br>0<br>887<br>1007   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm   | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 250<br>10<br>100<br>450<br>3000<br>1150  | 8<br>1<br>57<br><1<br>829<br>987<br>973   | 6<br>0<br>56<br><1<br>894<br>1008<br>1009  | 16<br>0<br>59<br>0<br>887<br>1007<br>959  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm  | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 250<br>10<br>100<br>450<br>3000<br>1150<br>1350  | 8<br>1<br>57<br><1<br>829<br>987<br>973<br>1144   | 6<br>0<br>56<br><1<br>894<br>1008<br>1009<br>1228  | 16<br>0<br>59<br>0<br>887<br>1007<br>959<br>1210  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm  | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 250<br>10<br>100<br>450<br>3000<br>1150<br>1350<br>4250  | 8<br>1<br>57<br><1<br>829<br>987<br>973<br>1144<br>3422   | 6<br>0<br>56<br><1<br>894<br>1008<br>1009<br>1228<br>3125  | 16<br>0<br>59<br>0<br>887<br>1007<br>959<br>1210<br>3063  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                                   | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 250<br>10<br>100<br>450<br>3000<br>1150<br>1350<br>4250  | 8<br>1<br>57<br><1<br>829<br>987<br>973<br>1144<br>3422<br>current  | 6<br>0<br>56<br><1<br>894<br>1008<br>1009<br>1228<br>3125<br>history1  | 16<br>0<br>59<br>0<br>887<br>1007<br>959<br>1210<br>3063<br>history2  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>TS                             | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br><b>method</b>   | 250<br>10<br>100<br>450<br>3000<br>1150<br>1350<br>4250<br><b>limit/base</b><br>>25  | 8<br>1<br>57<br><1<br>829<br>987<br>973<br>1144<br>3422<br>current<br>4   | 6<br>0<br>56<br><1<br>894<br>1008<br>1009<br>1228<br>3125<br>history1<br>2   | 16<br>0<br>59<br>0<br>887<br>1007<br>959<br>1210<br>3063<br>history2<br>3   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon<br>Sodium   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>TS                             | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 250<br>10<br>100<br>450<br>3000<br>1150<br>1350<br>4250<br><b>limit/base</b><br>>25<br>>216  | 8<br>1<br>57<br><1<br>829<br>987<br>973<br>1144<br>3422<br>current<br>4<br><1                                       | 6<br>0<br>56<br><1<br>894<br>1008<br>1009<br>1228<br>3125<br>history1<br>2<br>0  | 16<br>0<br>59<br>0<br>887<br>1007<br>959<br>1210<br>3063<br>history2<br>3<br>1  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>TS                             | ASTM D5185m<br>ASTM D5185m   | 250<br>10<br>100<br>450<br>3000<br>1150<br>1350<br>4250<br><b>limit/base</b><br>>25<br>>216<br>>20   | 8<br>1<br>57<br><1<br>829<br>987<br>973<br>1144<br>3422<br>current<br>4<br><1<br>2                                  | 6<br>0<br>56<br><1<br>894<br>1008<br>1009<br>1228<br>3125<br>history1<br>2<br>0<br>0<br>0  | 16<br>0<br>59<br>0<br>887<br>1007<br>959<br>1210<br>3063<br>history2<br>3<br>1<br>0   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED                                     | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>TS<br>ppm<br>ppm<br>ppm        | ASTM D5185m<br>ASTM D5185m  | 250<br>10<br>100<br>450<br>3000<br>1150<br>1350<br>4250<br><b>limit/base</b><br>>25<br>>216<br>>20<br><b>limit/base</b>                    | 8<br>1<br>57<br><1<br>829<br>987<br>973<br>1144<br>3422<br>current<br>4<br><1<br>2<br>current                       | 6<br>0<br>56<br><1<br>894<br>1008<br>1009<br>1228<br>3125<br>history1<br>2<br>0<br>0<br>0<br>0                                   | 16<br>0<br>59<br>0<br>887<br>1007<br>959<br>1210<br>3063<br>history2<br>3<br>1<br>0<br>0<br>history2                                |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %                           | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br><b>TS</b><br>ppm<br>ppm<br>ppm | ASTM D5185m<br>ASTM D5185m                               | 250<br>10<br>100<br>450<br>3000<br>1150<br>1350<br>4250<br><b>limit/base</b><br>>25<br>>216<br>>20<br><b>limit/base</b><br>>3              | 8<br>1<br>57<br><1<br>829<br>987<br>973<br>1144<br>3422<br>current<br>4<br><1<br>2<br>current<br>0.1                | 6<br>0<br>56<br><1<br>894<br>1008<br>1009<br>1228<br>3125<br>history1<br>2<br>0<br>0<br>0<br>0<br>history1<br>0.1                | 16<br>0<br>59<br>0<br>887<br>1007<br>959<br>1210<br>3063<br>history2<br>3<br>1<br>1<br>0<br>history2<br>0.2                         |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration              | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                     | ASTM D5185m<br>ASTM D5185m | 250<br>10<br>100<br>450<br>3000<br>1150<br>1350<br>4250<br><b>Iimit/base</b><br>>25<br>>216<br>>20<br><b>Iimit/base</b><br>>3<br>>20       | 8<br>1<br>57<br><1<br>829<br>987<br>973<br>1144<br>3422<br>current<br>4<br><1<br>2<br>current<br>0.1<br>6.1         | 6<br>0<br>56<br><1<br>894<br>1008<br>1009<br>1228<br>3125<br>history1<br>2<br>0<br>0<br>0<br>history1<br>0.1<br>5.4              | 16<br>0<br>59<br>0<br>887<br>1007<br>959<br>1210<br>3063<br>history2<br>3<br>1<br>1<br>0<br>history2<br>0.2<br>5.3                  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration<br>Sulfation | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                     | ASTM D5185m<br>ASTM D5185m | 250<br>10<br>100<br>450<br>3000<br>1150<br>1350<br>4250<br><b>imit/base</b><br>>216<br>>216<br>>20<br><b>imit/base</b><br>>3<br>>20<br>>30 | 8<br>1<br>57<br><1<br>829<br>987<br>973<br>1144<br>3422<br>current<br>4<br><1<br>2<br>current<br>0.1<br>6.1<br>17.1 | 6<br>0<br>56<br><1<br>894<br>1008<br>1009<br>1228<br>3125<br>history1<br>2<br>0<br>0<br>0<br>0<br>history1<br>0.1<br>5.4<br>16.5 | 16<br>0<br>59<br>0<br>887<br>1007<br>959<br>1210<br>3063<br><b>history2</b><br>3<br>1<br>0<br><b>history2</b><br>0.2<br>5.3<br>17.0 |

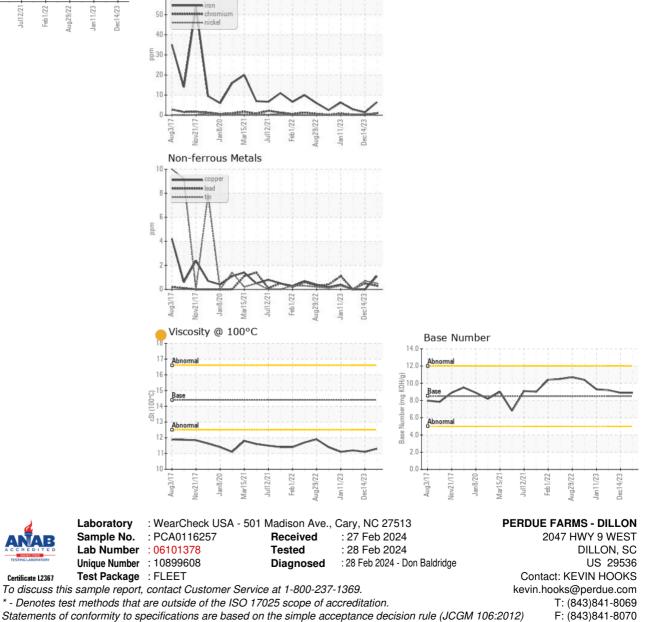


# **OIL ANALYSIS REPORT**





| VISUAL           |        | method    | limit/base | current       | history1 | history2 |  |  |
|------------------|--------|-----------|------------|---------------|----------|----------|--|--|
| White Metal      | scalar | *Visual   | NONE       | NONE          | NONE     | NONE     |  |  |
| Yellow Metal     | scalar | *Visual   | NONE       | NONE          | NONE     | NONE     |  |  |
| Precipitate      | scalar | *Visual   | NONE       | NONE          | NONE     | NONE     |  |  |
| Silt             | scalar | *Visual   | NONE       | NONE          | NONE     | NONE     |  |  |
| Debris           | scalar | *Visual   | NONE       | NONE          | NONE     | NONE     |  |  |
| Sand/Dirt        | scalar | *Visual   | NONE       | NONE          | NONE     | NONE     |  |  |
| Appearance       | scalar | *Visual   | NORML      | NORML         | NORML    | NORML    |  |  |
| Odor             | scalar | *Visual   | NORML      | NORML         | NORML    | NORML    |  |  |
| Emulsified Water | scalar | *Visual   | >0.2       | NEG           | NEG      | NEG      |  |  |
| Free Water       | scalar | *Visual   |            | NEG           | NEG      | NEG      |  |  |
| FLUID PROPE      | RTIES  | method    | limit/base | current       | history1 | history2 |  |  |
| Visc @ 100°C     | cSt    | ASTM D445 | 14.4       | <b>—</b> 11.3 | 11.1     | 11.2     |  |  |
| GRAPHS           |        |           |            |               |          |          |  |  |
| Ferrous Alloys   |        |           |            |               |          |          |  |  |
|                  |        |           |            |               |          |          |  |  |



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