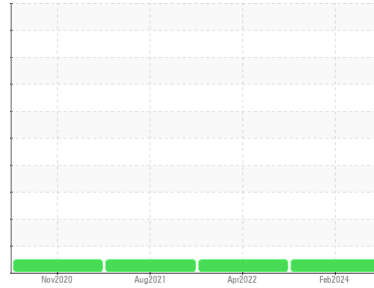


# OIL ANALYSIS REPORT

## Sample Rating Trend

**NORMAL**



Area  
**SCOF [98827402]**  
 Machine Id  
**6120 EAST**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 460 (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0117987</b>	PCA0067362	PCA0053982
Sample Date	Client Info	<b>17 Feb 2024</b>	16 Apr 2022	08 Aug 2021
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>Filtered</b>	Filtered	Filtered
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

### CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	<b>NEG</b>	NEG	NEG

### WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >200	<b>2</b>	6	9
Chromium	ppm ASTM D5185m >15	<b>&lt;1</b>	0	0
Nickel	ppm ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm ASTM D5185m	<b>0</b>	0	0
Silver	ppm ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm ASTM D5185m >25	<b>4</b>	5	3
Lead	ppm ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm ASTM D5185m >200	<b>0</b>	0	0
Tin	ppm ASTM D5185m >25	<b>0</b>	0	0
Antimony	ppm ASTM D5185m >5	<b>---</b>	---	0
Vanadium	ppm ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 50	<b>0</b>	0	0
Barium	ppm ASTM D5185m 15	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185m 15	<b>0</b>	0	0
Manganese	ppm ASTM D5185m	<b>&lt;1</b>	0	<1
Magnesium	ppm ASTM D5185m 50	<b>1</b>	0	0
Calcium	ppm ASTM D5185m 50	<b>5</b>	4	5
Phosphorus	ppm ASTM D5185m 350	<b>352</b>	336	347
Zinc	ppm ASTM D5185m 100	<b>5</b>	5	0
Sulfur	ppm ASTM D5185m 12500	<b>435</b>	336	479

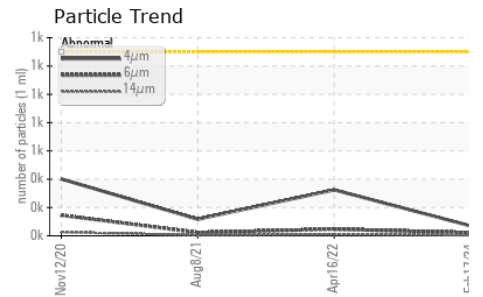
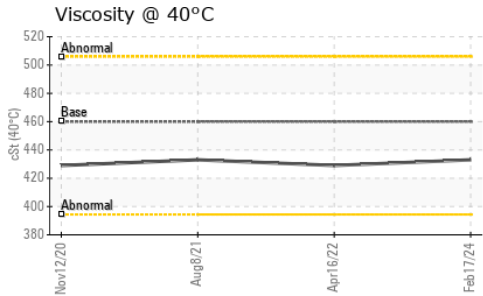
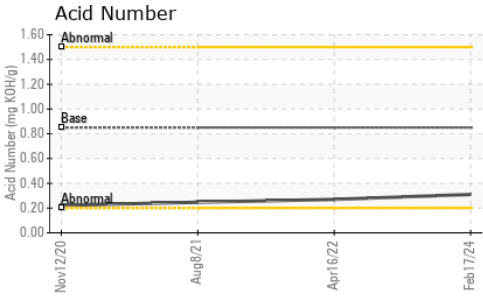
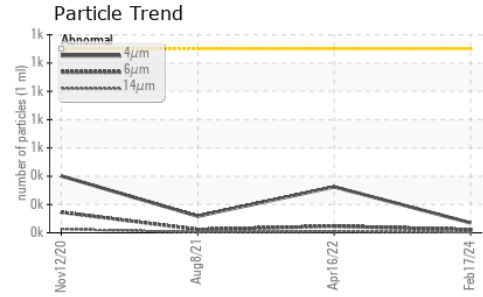
### CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	<b>&lt;1</b>	<1	7
Sodium	ppm ASTM D5185m	<b>0</b>	0	1
Potassium	ppm ASTM D5185m >20	<b>0</b>	1	<1

### FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	<b>70</b>	325	117
Particles >6µm	ASTM D7647 >320	<b>22</b>	47	23
Particles >14µm	ASTM D7647 >80	<b>3</b>	9	4
Particles >21µm	ASTM D7647 >20	<b>1</b>	3	0
Particles >38µm	ASTM D7647 >4	<b>0</b>	0	0
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >17/15/13	<b>13/12/9</b>	16/13/10	14/12/9

# OIL ANALYSIS REPORT

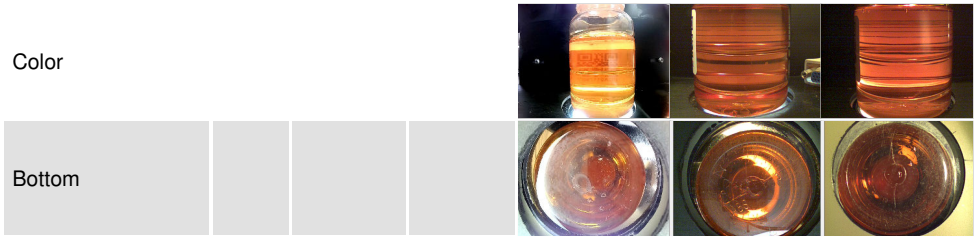


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	<b>0.31</b>	0.27	0.247

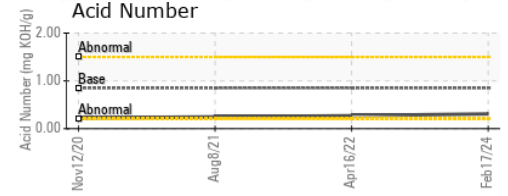
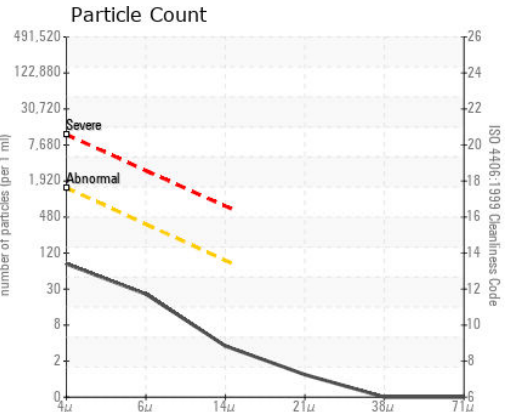
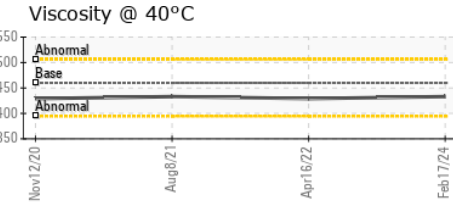
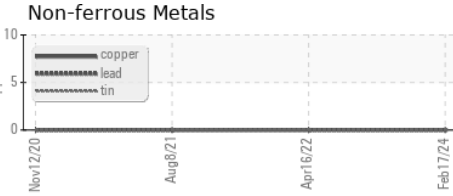
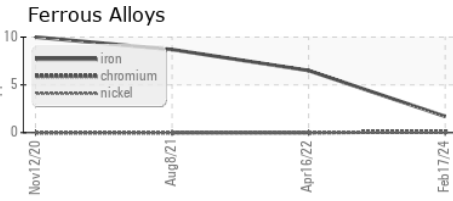
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	460	<b>433</b>	429	433

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0117987 **Received** : 27 Feb 2024  
**Lab Number** : **06101588** **Tested** : 28 Feb 2024  
**Unique Number** : 10899818 **Diagnosed** : 29 Feb 2024 - Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - Springfield - Plant 8311 PCA**  
 2035 E BENNETT  
 SPRINGFIELD, MO  
 US 65804  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: