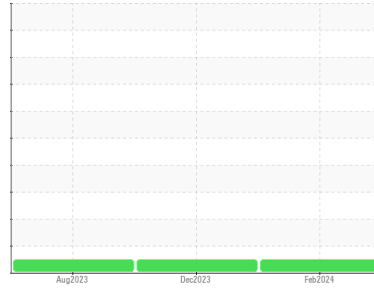


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Roll Shop
 Machine Id
[Roll Shop] BIG GRINDER SOFT LANDING
 Component
Scavenger Hydraulic System
 Fluid
PETRO CANADA HYDREX AW 32 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0113021	PCA0107743	PCA0101464
Sample Date	Client Info	26 Feb 2024	26 Dec 2023	14 Aug 2023
Machine Age	hrs Client Info	0	0	0
Oil Age	hrs Client Info	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>20	0	0	0
Chromium ppm ASTM D5185m	>20	0	0	0
Nickel ppm ASTM D5185m	>20	0	0	0
Titanium ppm ASTM D5185m		0	0	0
Silver ppm ASTM D5185m		0	0	0
Aluminum ppm ASTM D5185m	>20	0	0	0
Lead ppm ASTM D5185m	>20	0	0	0
Copper ppm ASTM D5185m	>20	0	<1	0
Tin ppm ASTM D5185m	>20	<1	0	0
Vanadium ppm ASTM D5185m		<1	0	0
Cadmium ppm ASTM D5185m		0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m	0	<1	0	0
Barium ppm ASTM D5185m	0	0	0	0
Molybdenum ppm ASTM D5185m	0	0	0	0
Manganese ppm ASTM D5185m	0	0	0	0
Magnesium ppm ASTM D5185m	0	<1	0	2
Calcium ppm ASTM D5185m	50	52	50	51
Phosphorus ppm ASTM D5185m	330	322	316	331
Zinc ppm ASTM D5185m	430	423	420	422
Sulfur ppm ASTM D5185m	760	850	842	977

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>15	0	0	0
Sodium ppm ASTM D5185m		0	<1	<1
Potassium ppm ASTM D5185m	>20	0	0	0
Water % ASTM D6304	>0.05	NEG	NEG	NEG

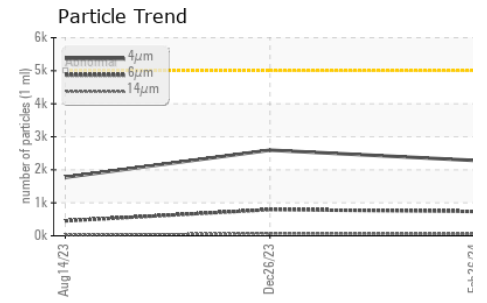
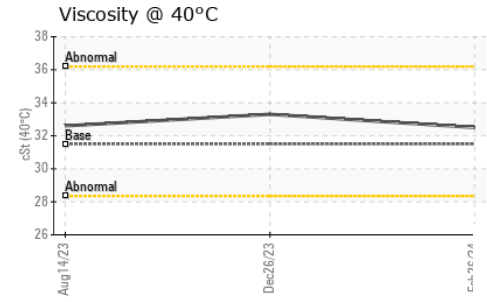
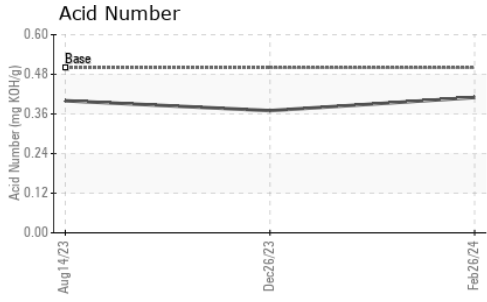
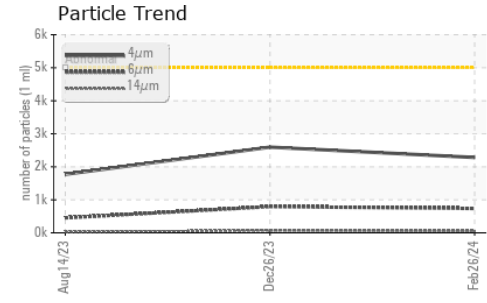
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>5000	2283	2595	1772
Particles >6µm ASTM D7647	>1300	737	793	452
Particles >14µm ASTM D7647	>160	54	70	28
Particles >21µm ASTM D7647	>40	11	18	6
Particles >38µm ASTM D7647	>10	1	1	0
Particles >71µm ASTM D7647	>3	0	0	0
Oil Cleanliness ISO 4406 (c)	>19/17/14	18/17/13	19/17/13	18/16/12

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045	0.50	0.41	0.37	0.40

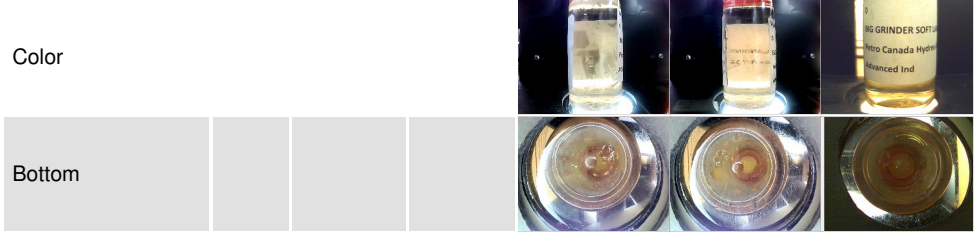
OIL ANALYSIS REPORT



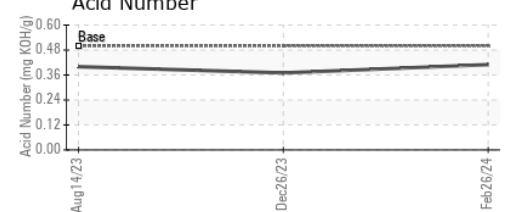
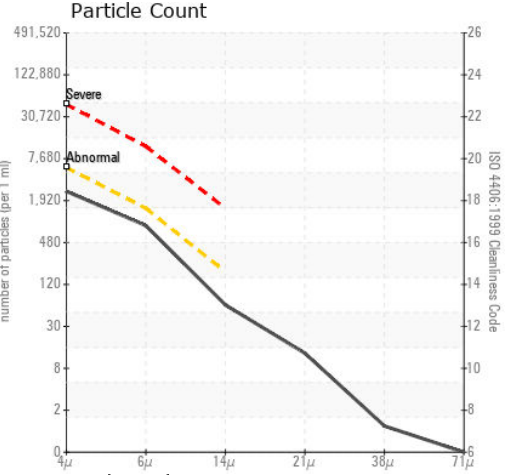
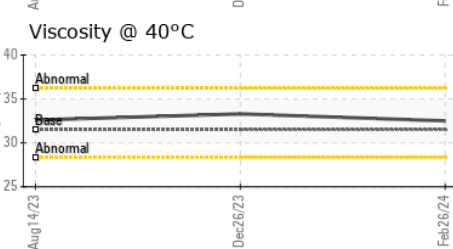
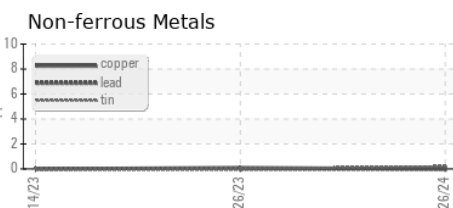
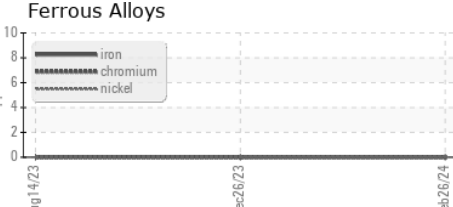
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	31.5	32.5	33.3	32.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0113021 **Received** : 27 Feb 2024
Lab Number : **06102440** **Tested** : 29 Feb 2024
Unique Number : 10900670 **Diagnosed** : 29 Feb 2024 - Don Baldrige
Test Package : PLANT

SDI - Steel Dynamics Inc. - Heartland
 455 West Industrial Drive
 Terre Haute, IN
 US 47802
 Contact: BRAD ELLIS
 brad.ellis@steeldynamics.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)