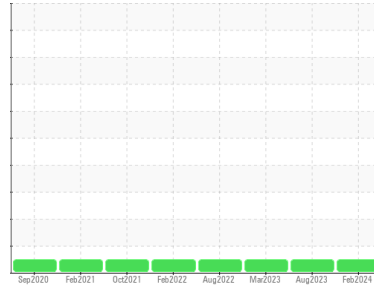


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
VILTER VILTER 3 (S/N 201372)
 Component
Compressor
 Fluid
PETRO CANADA REFLO SYNTHETIC 68A LOW TEMP FLUID (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0092595	PCA0102093	PCA0092583
Sample Date	Client Info		24 Feb 2024	18 Aug 2023	09 Mar 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	10	<1	<1
Chromium	ppm	ASTM D5185m >10	<1	0	0
Nickel	ppm	ASTM D5185m	<1	0	<1
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	1	0	<1
Lead	ppm	ASTM D5185m >25	0	0	0
Copper	ppm	ASTM D5185m >50	<1	0	<1
Tin	ppm	ASTM D5185m >15	<1	0	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	<1	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m 0	<1	<1	0
Calcium	ppm	ASTM D5185m 0	0	2	0
Phosphorus	ppm	ASTM D5185m 0	<1	1	<1
Zinc	ppm	ASTM D5185m 0	5	0	0
Sulfur	ppm	ASTM D5185m 0	0	10	10

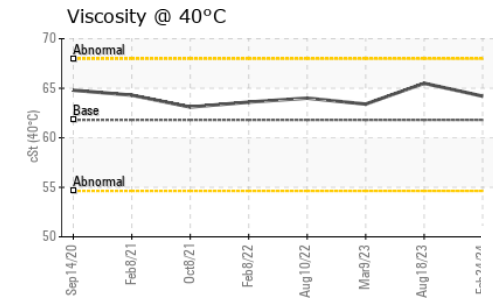
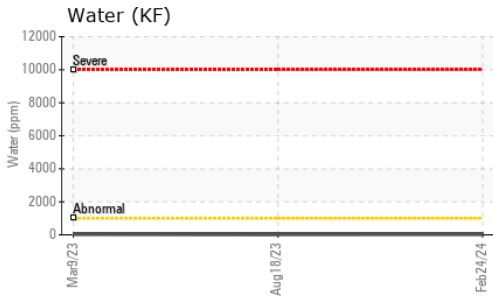
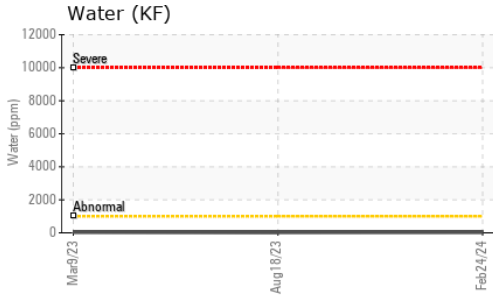
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	2	<1	1
Sodium	ppm	ASTM D5185m	1	0	0
Potassium	ppm	ASTM D5185m >20	<1	0	<1
Water	%	ASTM D6304 >0.1	0.002	0.001	0.003
ppm Water	ppm	ASTM D6304 >1000	18	14.2	30.9

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.1	0.014	0.014	0.031

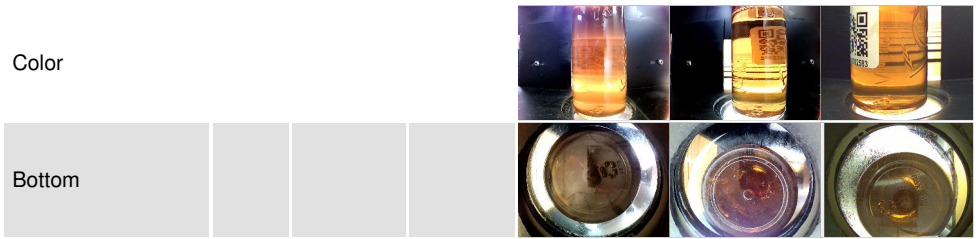
OIL ANALYSIS REPORT



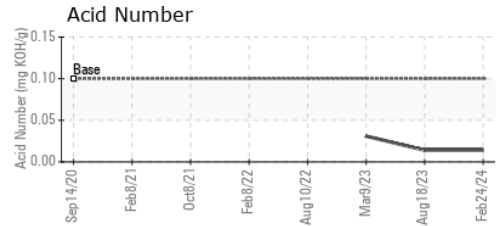
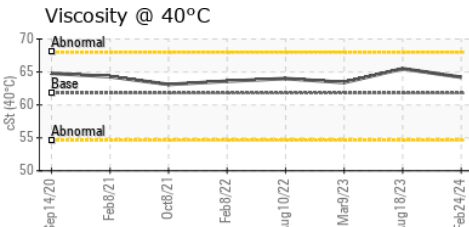
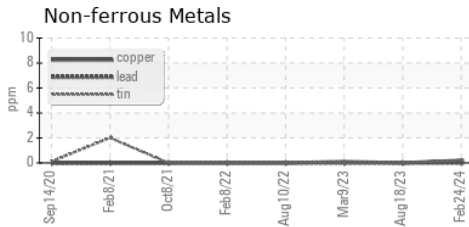
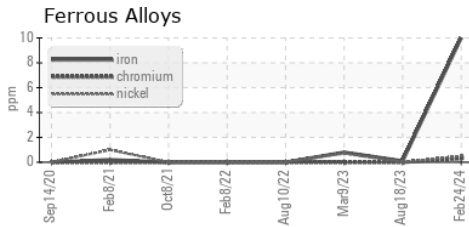
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	LIGHT	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

PARAMETER	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	61.8	64.2	65.5

PARAMETER	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0092595 **Received** : 01 Mar 2024
Lab Number : 06106210 **Tested** : 05 Mar 2024
Unique Number : 10909707 **Diagnosed** : 05 Mar 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

SMITHFIELD FOODS
 ONE SWEET APPLEWOOD LANE
 CUDAHY, WI
 US 53110
 Contact: PETE LERAY
 pleray@smithfield.com
 T: (414)918-3258

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: