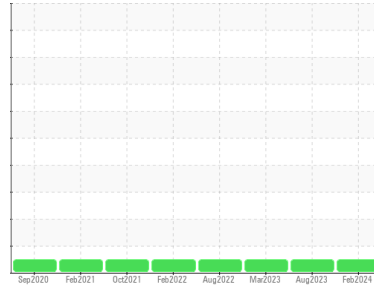


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
FRICK FRICK 5 (S/N 202745)
 Component
Compressor
 Fluid
PETRO CANADA REFLO SYNTHETIC 68A LOW TEMP FLUID (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | PCA0102081 | PCA0102098 | PCA0092587 |
| Sample Date | Client Info | | 24 Feb 2024 | 18 Aug 2023 | 01 Mar 2023 |
| Machine Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | NORMAL | NORMAL | NORMAL |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >50 | <1 | 1 | <1 |
| Chromium | ppm | ASTM D5185m >10 | <1 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | <1 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | <1 | 0 | 0 |
| Silver | ppm | ASTM D5185m | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m >25 | 3 | 0 | <1 |
| Lead | ppm | ASTM D5185m >25 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m >50 | <1 | 0 | 0 |
| Tin | ppm | ASTM D5185m >15 | <1 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | <1 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|---------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m 0 | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m 0 | <1 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | <1 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m 0 | <1 | <1 | 0 |
| Calcium | ppm | ASTM D5185m 0 | 0 | 2 | 0 |
| Phosphorus | ppm | ASTM D5185m 0 | 0 | 2 | 0 |
| Zinc | ppm | ASTM D5185m 0 | 0 | 0 | 0 |
| Sulfur | ppm | ASTM D5185m 0 | 0 | 8 | 15 |

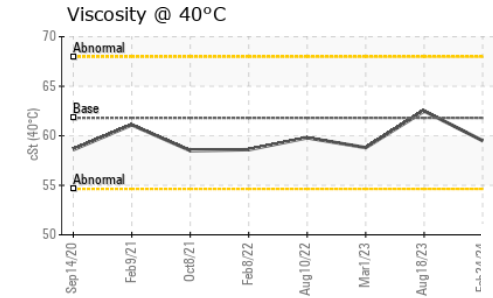
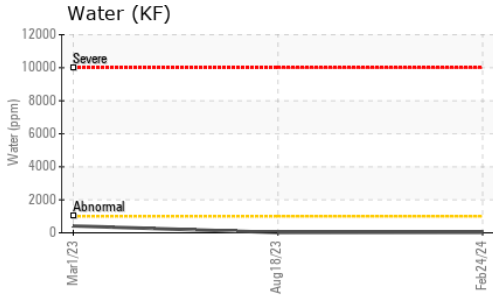
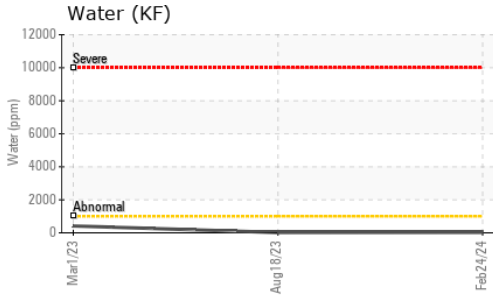
CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >25 | 2 | 1 | 2 |
| Sodium | ppm | ASTM D5185m | 2 | 0 | 0 |
| Potassium | ppm | ASTM D5185m >20 | 1 | 0 | <1 |
| Water | % | ASTM D6304 >0.1 | 0.002 | 0.002 | 0.042 |
| ppm Water | ppm | ASTM D6304 >1000 | 24 | 16.8 | 420 |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|----------------|--------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 0.1 | 0.015 | 0.015 | 0.015 |

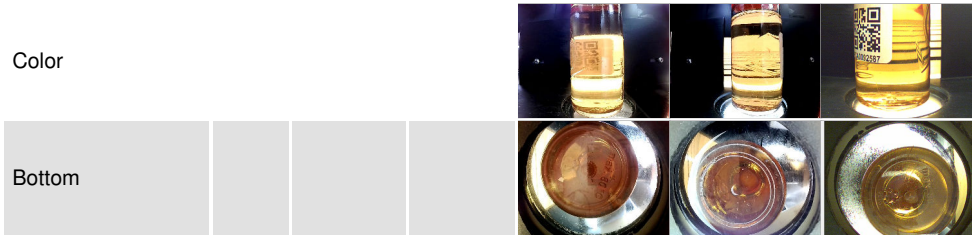
OIL ANALYSIS REPORT



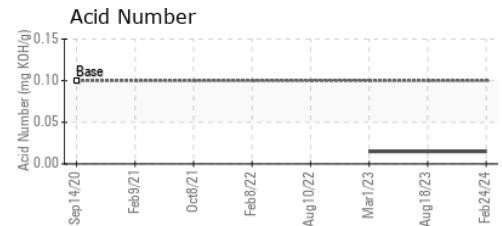
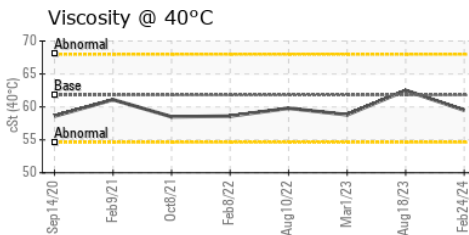
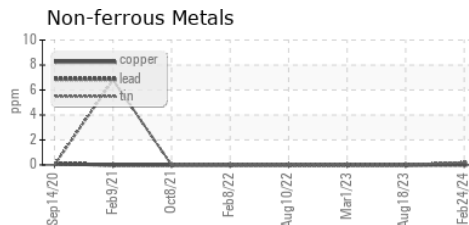
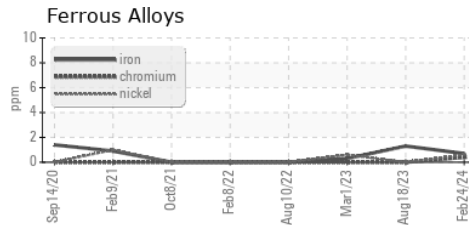
| PARAMETER | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | 0.2% |
| Free Water | scalar | *Visual | | NEG | NEG |

| PARAMETER | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| FLUID PROPERTIES | | | | | |
| Visc @ 40°C | cSt | ASTM D445 | 61.8 | 59.5 | 62.5 |

| PARAMETER | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| SAMPLE IMAGES | | | | | |



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0102081 **Received** : 01 Mar 2024
Lab Number : 06106216 **Tested** : 05 Mar 2024
Unique Number : 10909713 **Diagnosed** : 05 Mar 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

SMITHFIELD FOODS
 ONE SWEET APPLEWOOD LANE
 CUDAHY, WI
 US 53110
 Contact: PETE LERAY
 pleray@smithfield.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (414)918-3258

F: