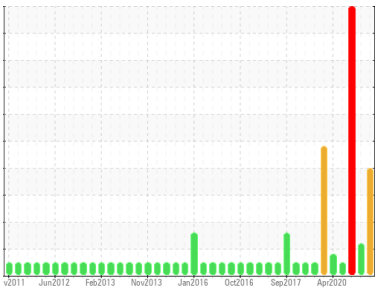
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL

Area
KEMP QUARRIES / HULBERT
Machine Id
WL030
Component
Diesel Engine
Fluid
MOBIL DELVAC 1300 SUPER15W40 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

Bearing and/or bushing wear is indicated. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core).

Contamination

Sodium and/or potassium levels are high.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0109217**	PCA0086818	PCA0086831
Sample Date		Client Info		**23 Feb 2024**	13 Oct 2023	26 Jul 2023
Machine Age	hrs	Client Info		**6688**	6364	6169
Oil Age	hrs	Client Info		**0**	5058	0
Oil Changed		Client Info		**Changed**	Not Changd	Changed
Sample Status				**ABNORMAL**	ATTENTION	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	**<1.0**	<1.0	<1.0
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>86	**47**	20	67
Chromium	ppm	ASTM D5185m	>3	**1**	0	2
Nickel	ppm	ASTM D5185m	>3	**<1**	0	<1
Titanium	ppm	ASTM D5185m	>2	**<1**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>15	**2**	<1	2
Lead	ppm	ASTM D5185m	>16	▲ **32**	8	▲ 43
Copper	ppm	ASTM D5185m	>250	▲ **343**	120	▲ 478
Tin	ppm	ASTM D5185m	>2	**3**	<1	▲ 5
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**3**	<1	4
Barium	ppm	ASTM D5185m	0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**153**	71	139
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m	0	**1101**	938	935
Calcium	ppm	ASTM D5185m		**1191**	1016	1016
Phosphorus	ppm	ASTM D5185m		**1157**	979	999
Zinc	ppm	ASTM D5185m		**1447**	1218	1197
Sulfur	ppm	ASTM D5185m		**3379**	2880	2732

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	**10**	4	10
Sodium	ppm	ASTM D5185m		▲ **823**	● 124	● 693
Potassium	ppm	ASTM D5185m	>20	▲ **32**	8	▲ 29
Glycol	%	*ASTM D2982		**NEG**	NEG	▲ 0.10

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.3**	0.2	0.4
Nitration	Abs/cm	*ASTM D7624	>20	**14.2**	7.6	15.0
Sulfation	Abs/.1mm	*ASTM D7415	>30	**21.2**	18.5	21.6

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**18.7**	14.9	19.5
Base Number (BN)	mg KOH/g	ASTM D2896	9.4	**10.9**	7.2	10.5

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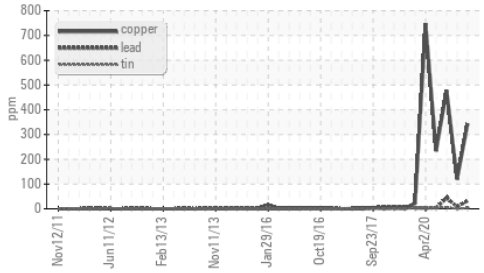
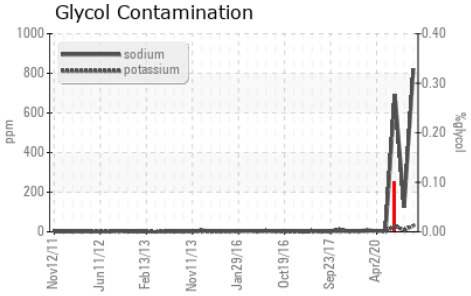
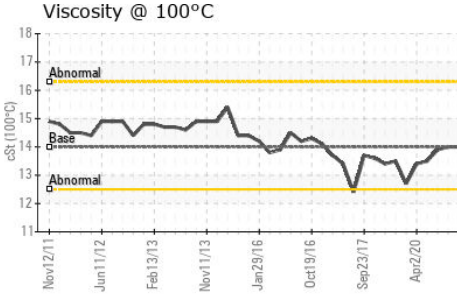
Non-ferrous Metals



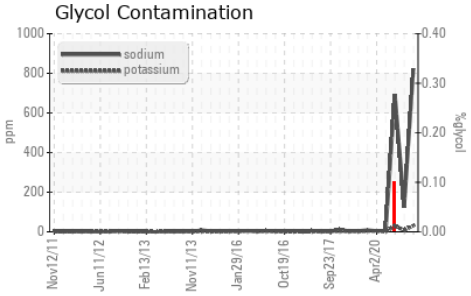
Glycol Contamination



Viscosity @ 100°C



Glycol Contamination

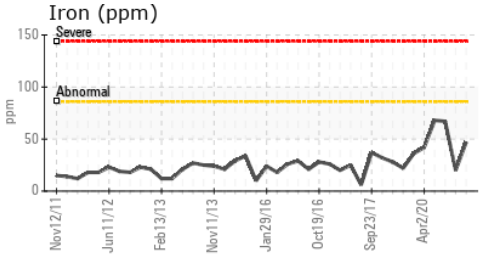


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

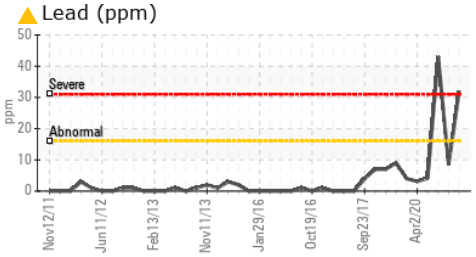
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14	**14.0**	14.0	13.9

GRAPHS

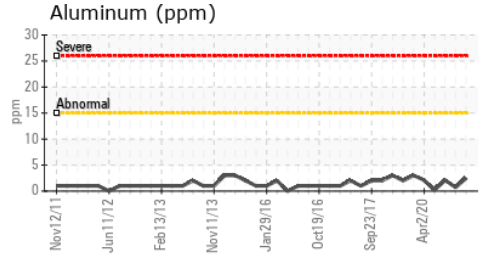
Iron (ppm)



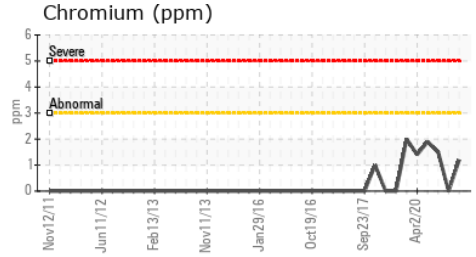
Lead (ppm)



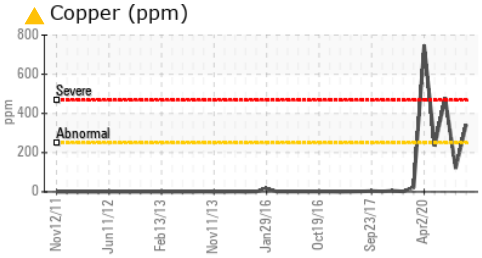
Aluminum (ppm)



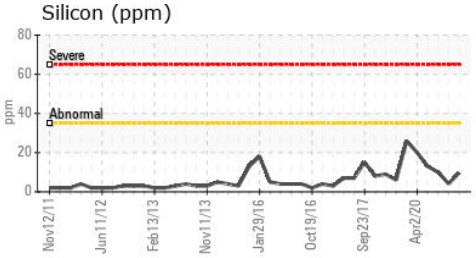
Chromium (ppm)



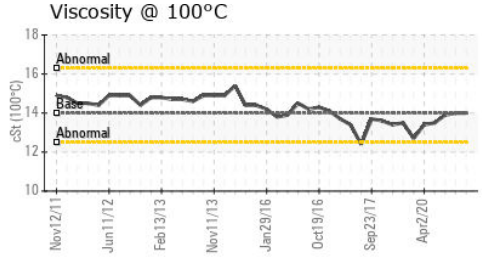
Copper (ppm)



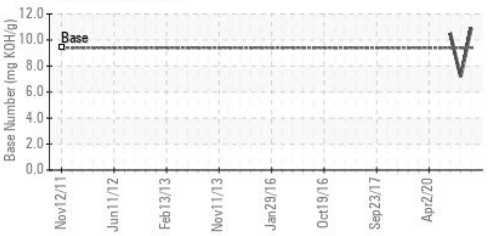
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0109217
Lab Number : 06107921
Unique Number : 10911418
Test Package : MOB 1 (Additional Tests: Glycol, TBN)

Received : 04 Mar 2024
Tested : 06 Mar 2024
Diagnosed : 06 Mar 2024 - Jonathan Hester

Kemp Quarries - Kemp Stone - Hulbert
17801 Hwy 80
Hulbert, OK
US 74441
Contact:
hulbert@kempstone.com
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)