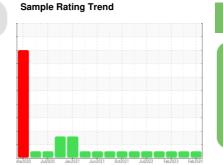


OIL ANALYSIS REPORT

KEMP QUARRIES / HULBERT





NORMAL

WL136 Component **Front Left Final Drive** Fluid

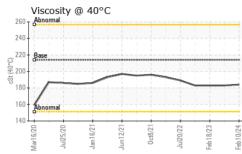
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

DIAGNOSIS	SAMPLE INFOF	RMATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		PCA0086098	PCA0109256	PCA0086133
Resample at the next service interval to monitor.	Sample Date		Client Info		10 Feb 2024	18 Nov 2023	18 Feb 2023
Wear	Machine Age	hrs	Client Info		32742	32316	30776
All component wear rates are normal.	Oil Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Contamination There is no indication of any contamination in the	Sample Status				NORMAL	NORMAL	NORMAL
oil.							
Fluid Condition	CONTAMINA	ION	method	limit/base	current	history1	history2
The condition of the oil is acceptable for the time in	Water		WC Method		NEG	NEG	NEG
service.	WEAR METAL	_S	method	limit/base	current	history1	history2
	Iron	ppm	ASTM D5185m	>800	52	59	58
	Chromium	ppm	ASTM D5185m	>10	<1	0	<1
	Nickel	ppm	ASTM D5185m	>5	0	0	0
	Titanium	ppm	ASTM D5185m	>15	<1	<1	<1
	Silver	ppm	ASTM D5185m	>2	0	0	0
	Aluminum	ppm	ASTM D5185m	>75	2	1	3
	Lead	ppm	ASTM D5185m		0	0	0
	Copper	ppm	ASTM D5185m	>75	21	21	11
	Tin	ppm	ASTM D5185m	>8	0	0	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	Cadmium	ppm	ASTM D5185m		0	0	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m	2	2	2	6
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		1	2	2
	Manganese	ppm	ASTM D5185m	0	0	0	<1
	Magnesium	ppm	ASTM D5185m		21	21	23
	Calcium	ppm	ASTM D5185m		2889	3030	3019
	Phosphorus	ppm	ASTM D5185m		1079	1038	948
	Zinc	ppm	ASTM D5185m		1288	1211	1214
	Sulfur	ppm	ASTM D5185m		5923	5516	6332
	CONTAMINA	NTS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>400	12	13	13
	Sodium	ppm	ASTM D5185m		0	0	<1
	Potassium	ppm	ASTM D5185m		<1	2	2
	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	MODER	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
	Free Water	scalar	*Visual		NEG	NEG	NEG
Depart Id: I/EMI II II IIVI ICCADI 06100015 (Constants) 00/05/0004							Cubmitted Du



OIL ANALYSIS REPORT

FLUID PROPERTIES method limit/base



				/isc @ 40°					STM D445 method	213.9 limit/b	200-	184			183 history1			183 history2		
								meth	80		ase	C	urrent		TilS			histor	уZ	
			C	Color								no	image		no in	nage	1	no imag	je	
0ct8/21	Jul20/22	Feb 1 8/23 Feb 1 0/24	E	Bottom								no	image		no in	nage		no imag	je	
				GRAPH																
			2000	Iron (ppi	n)						30-		(ppn	ר)						
			1500	Severe							25.	Severe								
			표 1000·	Abnormal							20 · 톱 15 ·									
			500	ů	-						10- 5-	Abnom	nal							
			0		12	51-	51			4	0.		-	21			2			
				Mar16/20 Jul25/20	Jan 16/21	Jun12/21	0ct8/21	Jul20/22	Feb18/23	Feb10/24		Mar16/20	Jul25/20	Jan 16/21	Jun12/21	0ct8/2	Jul20/22	Feb18/23		
			200	Aluminur	n (ppn	n)					30.	Chro	mium	n (ppr	n)					
			150	Severe							25	Severe								
			틆 100								20 · 봅 15 ·									
			50-	Abnormal							10-	Abnom	nal						1	
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				Mar16/20 Jul25/20	Jan 16/21	Jun12/21	0ct8/21	Jul20/22	Feb 18/23	Feb 10/24		Mar16/20	Jul25/20	Jan16/21	Jun12/21	0ct8/21	Jul20/22	Feb 18/23		
				Copper (,						Silico	n (pp		,				L	
			200-	Severe							1000 · 800 ·	Severe								
			톱 100-	$\left \right\rangle$							600. ud									
			50	Abnormal	\neg						400	Abnom	nal							
			0	V		\searrow		$ \land $	_		200· 0·									
				Mar16/20 Jul25/20	Jan 16/21	Jun12/21	0ct8/21	Jul20/22	Feb 1 8/23	Feb10/24		Mar16/20	Jul25/20 -	Jan 16/21	Jun12/21	0ct8/21	Jul20/22	Feb 18/23		
			Viscosity				,	LL.	LL.		Addi		,	7		,	L	L		
		260 240	Abnormal							3500 · 3000 ·		calci		~	1	~		-		
			() () () () () () () () () () () () () (Base					1		2500 ·		zinc							
			종 180			-					1500				بغير					
			160- 140-	Abnormal							1000 · 500 ·		AND ADDRESS OF		ALL ALL ADDRESS OF		STATISTICS.	Allesten and a second	A BARDON	
				Mar16/20 - Jul25/20 -	Jan 16/21	Jun12/21.	0ct8/21.	Jul20/22	Feb18/23 -	Feb10/24 -		Mar16/20 -	Jul25/20 -	Jan 16/21	Jun12/21.	0ct8/21.	Jul20/22 -	Feb18/23 -		
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				outside of											nu	inneitia	-vemb	Stone.	.cor T	