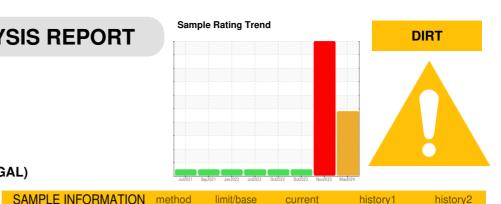


OIL ANALYSIS REPORT



Machine Id 4590M

Component **Diesel Engine** Fluid

PETRO CANADA DURON SHP 15W40 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of the coolant leak. Check for low coolant level. We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Sodium and/or potassium levels are high. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

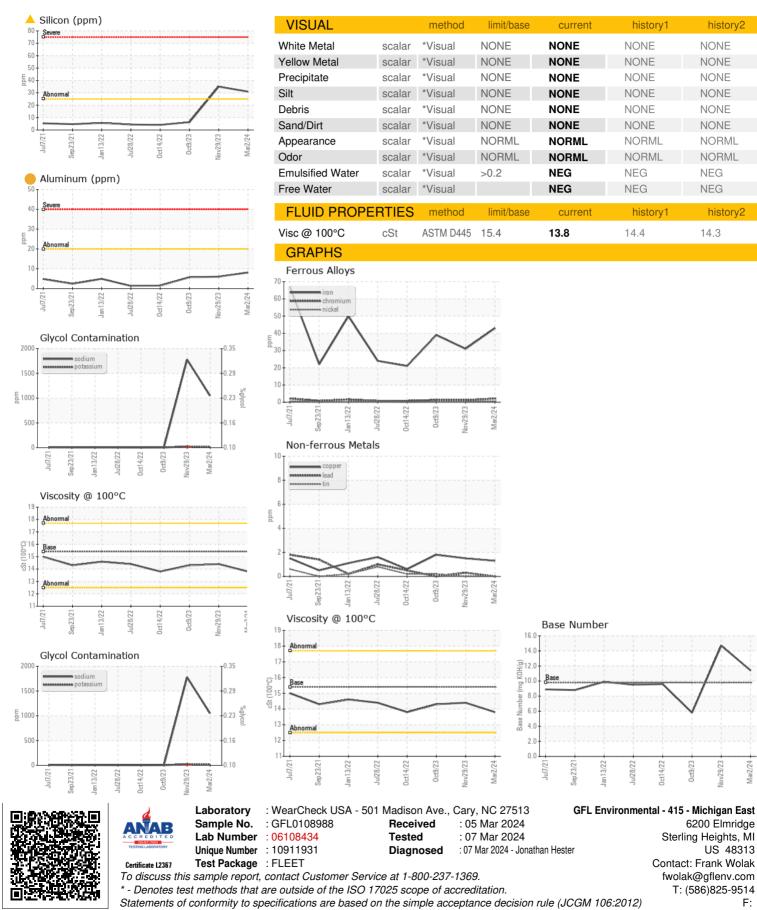
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil.

SAMPLE INFORM	<u>ALION</u>	method	limit/base	current	history1	history2
Sample Number		Client Info		GFL0108988	GFL0101505	GFL0093202
Sample Date		Client Info		02 Mar 2024	29 Nov 2023	09 Oct 2023
Machine Age	hrs	Client Info		20854	20529	20199
Oil Age	hrs	Client Info		20529	20199	18205
Oil Changed		Client Info		Not Changd	Changed	Changed
Sample Status				ABNORMAL	SEVERE	NORMAL
CONTAMINATI	ON	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS	5	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	43	31	39
Chromium	ppm	ASTM D5185m	>20	2	1	1
Nickel	ppm	ASTM D5185m	>4	<1	<1	<1
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>20	8 🛑	6	6
Lead	ppm	ASTM D5185m	>40	0	<1	0
Copper	ppm	ASTM D5185m	>330	1	2	2
Tin	ppm	ASTM D5185m	>15	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	17	35	4
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	60	98	113	61
Manganese	ppm	ASTM D5185m	0	0	0	<1
Magnesium	ppm	ASTM D5185m	1010	912	837	947
Calcium	ppm	ASTM D5185m	1070	1008	1050	1045
Phosphorus	ppm	ASTM D5185m	1150	994	952	1046
Zinc	ppm	ASTM D5185m	1270	1217	1126	1258
Sulfur	ppm	ASTM D5185m	2060	3004	3011	2628
CONTAMINAN	ΓS	method	limit/base	current	history1	history2
Silicon						
Sodium	ppm	ASTM D5185m		A 31	4 35	6
	ppm ppm	ASTM D5185m ASTM D5185m		▲ 31 ▲ 1049	▲ 35▲ 1776	6 8
Potassium		ASTM D5185m ASTM D5185m		-		
	ppm	ASTM D5185m		1049	1 776	8
Potassium	ppm ppm	ASTM D5185m ASTM D5185m		▲ 1049▲ 18	▲ 1776▲ 24	8 1
Potassium Glycol INFRA-RED	ppm ppm	ASTM D5185m ASTM D5185m *ASTM D2982	>20	 1049 18 NEG 	 1776 24 0.10 	8 1 NEG
Potassium Glycol	ppm ppm %	ASTM D5185m ASTM D5185m *ASTM D2982 method	>20 limit/base >3	 ▲ 1049 ▲ 18 NEG current 	 ▲ 1776 ▲ 24 ▲ 0.10 history1 	8 1 NEG history2
Potassium Glycol INFRA-RED Soot % Nitration	ppm ppm %	ASTM D5185m ASTM D5185m *ASTM D2982 method *ASTM D7844	>20 limit/base >3	 1049 18 NEG current 1 	 ▲ 1776 ▲ 24 ▲ 0.10 history1 0.8 	8 1 NEG history2 1.7
Potassium Glycol INFRA-RED Soot % Nitration	ppm ppm % % Abs/cm Abs/.1mm	ASTM D5185m ASTM D5185m *ASTM D2982 method *ASTM D7844 *ASTM D7624	>20 limit/base >3 >20	 1049 18 NEG current 1 10.2 	 ▲ 1776 ▲ 24 ▲ 0.10 ▶istory1 0.8 10.0 	8 1 NEG history2 1.7 11.4
Potassium Glycol INFRA-RED Soot % Nitration Sulfation	ppm ppm % % Abs/cm Abs/.1mm	ASTM D5185m ASTM D5185m *ASTM D2982 method *ASTM D7844 *ASTM D7624 *ASTM D7415	>20 limit/base >3 >20 >30	 1049 18 NEG current 1 10.2 21.0 	 ▲ 1776 ▲ 24 ▲ 0.10 history1 0.8 10.0 20.4 	8 1 NEG history2 1.7 11.4 24.2



OIL ANALYSIS REPORT



Submitted By: Frank Wolak

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