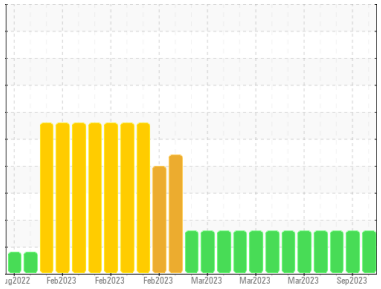
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
Grinding Room
Machine Id
main plant hydraulics
Component
Hydraulic System
Fluid
MOBIL DTE 25 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

▲ Wear

The copper level is abnormal. The iron level is abnormal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0113551**	PCA0099616	PCA0092061
Sample Date		Client Info		**14 Feb 2024**	05 Sep 2023	30 May 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	MARGINAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	▲ **29**	▲ 35	▲ 35
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	<1	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**<1**	0	1
Lead	ppm	ASTM D5185m	>20	**0**	<1	0
Copper	ppm	ASTM D5185m	>20	▲ **118**	▲ 129	▲ 116
Tin	ppm	ASTM D5185m	>20	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**<1**	1	2
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	0	0
Calcium	ppm	ASTM D5185m		**60**	70	77
Phosphorus	ppm	ASTM D5185m		**359**	391	396
Zinc	ppm	ASTM D5185m		**409**	455	468
Sulfur	ppm	ASTM D5185m		**1120**	1439	1486

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	1	<1
Sodium	ppm	ASTM D5185m		**3**	3	2
Potassium	ppm	ASTM D5185m	>20	**12**	17	21

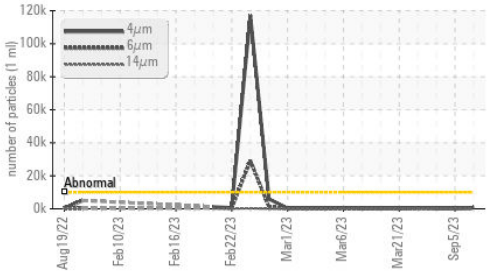
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**762**	375	174
Particles >6µm		ASTM D7647	>2500	**208**	58	61
Particles >14µm		ASTM D7647	>640	**10**	3	10
Particles >21µm		ASTM D7647	>160	**4**	1	4
Particles >38µm		ASTM D7647	>40	**0**	0	0
Particles >71µm		ASTM D7647	>10	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	**17/15/10**	16/13/9	15/13/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.38**	0.30	0.39

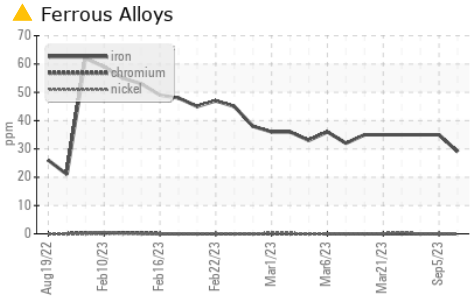
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

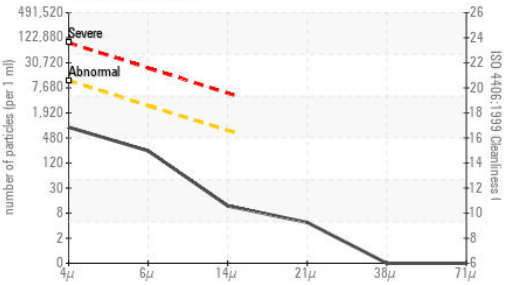
Particle Trend



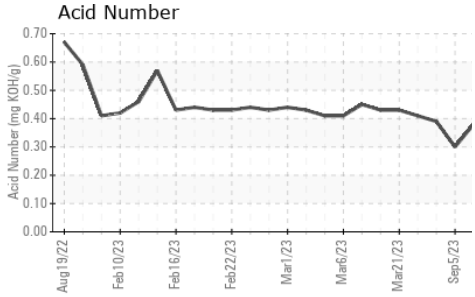
Ferrous Alloys



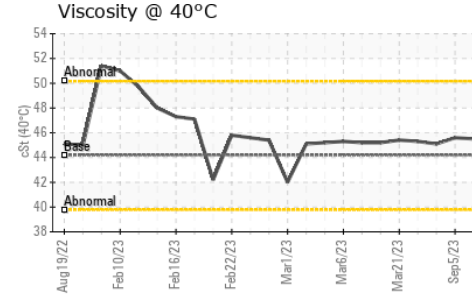
Particle Count



Acid Number

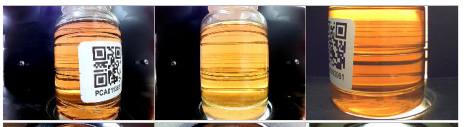


Viscosity @ 40°C



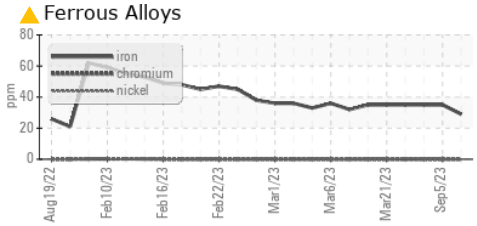
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.2	**45.5**	45.6	45.1

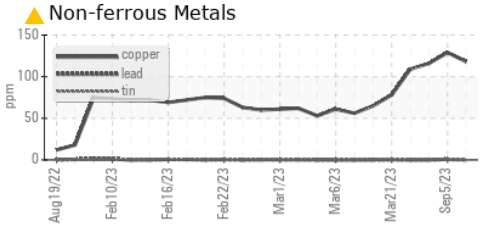
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

GRAPHS

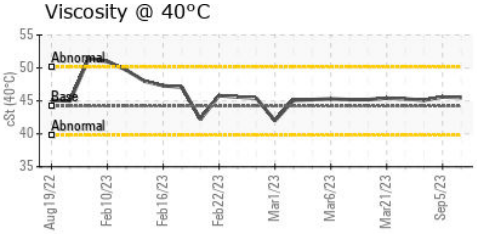
Ferrous Alloys



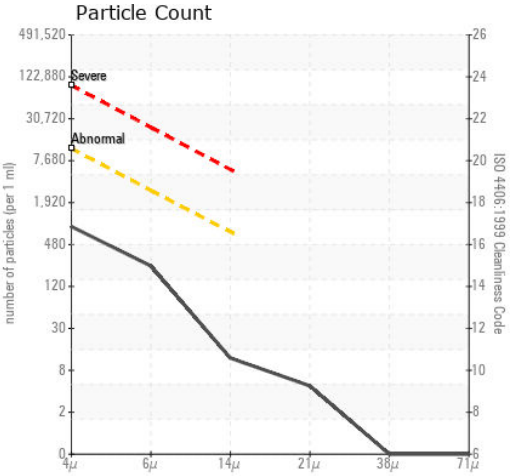
Non-ferrous Metals



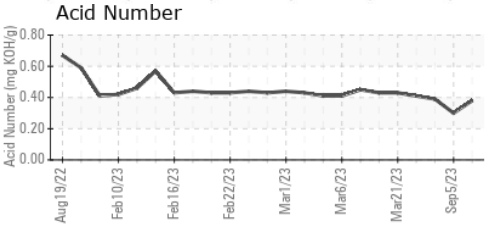
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0113551
Lab Number : 06110121
Unique Number : 10913618
Test Package : IND 2

Received : 06 Mar 2024
Tested : 07 Mar 2024
Diagnosed : 08 Mar 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KraftHeinz - New Ulm - Plant 8302
2525 S BRIDGE STREET
NEW ULM, MN
US 56073
Contact: RYAN SCHMID
ryan.schmid@kraftheinz.com
T: (507)568-0338
F: (507)354-7927